# **SPIRIT OF FRANKE** THE FIRST **100 YEARS**

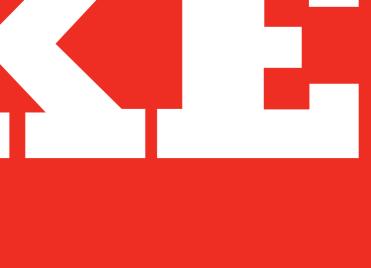
# 2011 1911 FRANKE

Entrepreneurship with passion

**1911** 2011

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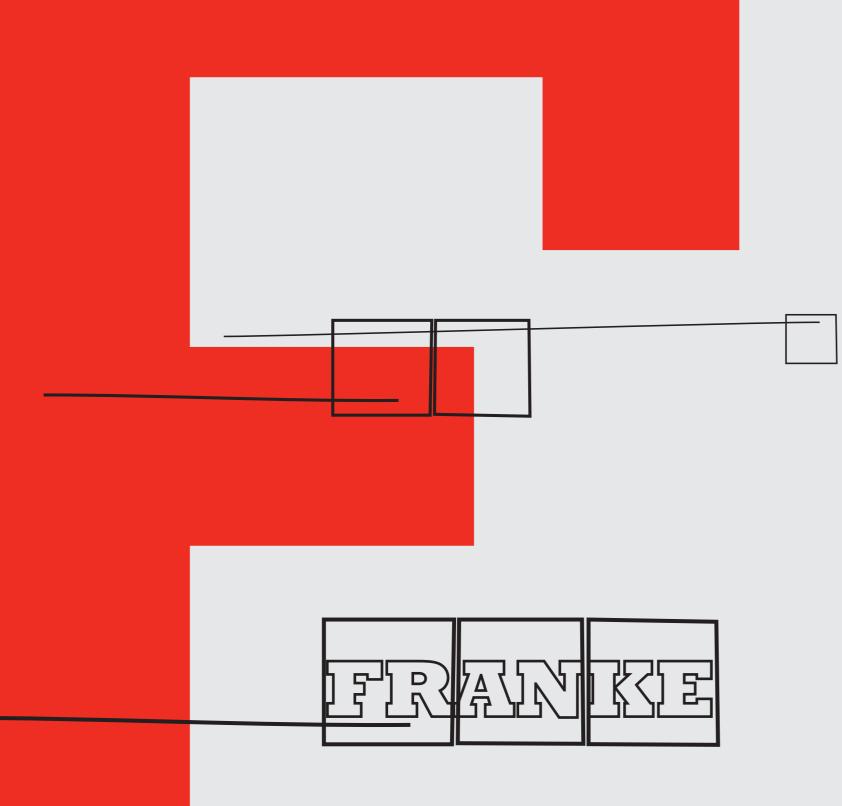


# **SPIRIT OF FRANKE** THE FIRST **100 YEARS**

Entrepreneurship with passion

1911 2011

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# FOUNDATION AND FUTURE

Travel in time through the first hundred years of Franke's history! This centenary publication describes the rise of Franke, from its beginnings in 1911 as a small tradesman's workshop to the world-class company it is today. This remarkable story could not have been written without four generations of extraordinary entrepreneurs, with outstanding contributions from customers, employees and business partners. All these achievements merit great respect and recognition.

Franke today is a world leader in all its core businesses, both in position and reputation. The Group has its own organizations in over 40 countries and every corner of the world. These are staffed by Franke experts, who work closely with customers, creating added value for them and building trust in a strong Franke brand. At the same time, Franke has remained a family enterprise, with corresponding traditions and ambitions. Those who led the company did so with foresight and vision and a willingness to take risks. They showed a clear commitment to fundamental values such as integrity, solidity, independence and quality, and set high standards when it came to efficiency and sustainable growth. This is the foundation Franke must build on.

Franke will shape its future in a dynamic way, enabling it to meet the growing demands of a globalized world. The basis for this future course is already established. Optimizing the structures, systems and processes will make the organization simpler, more agile and more effective. Employees must become co-entrepreneurs, helping to develop and implement clear strategies and achieve ambitious goals. This will strengthen Franke's ability to tap into growth markets and harness their potential through innovative solutions. Franke must venture forth, seeking out new opportunities for growth – not only to get bigger, but to get better all the time. Day by day, year by year. **This is the future Franke must build**.

To ensure that Franke can continue this impressive success story and remain a world-class company over the next century and beyond. This is what I wish for Franke from the bottom of my heart and I am pleased to continue playing my part.

Thomas A. Erb, Chairman of the Board of Directors

# THE SPIRIT OF FRANKE

- 4

A hundred years. In terms of history, no more than the blink of an eye. In biological terms, more than a human lifespan. In science and technology, a succession of epoch-making discoveries: from quantum mechanics and antibiotics, to the computer revolution and the human genome. From a business angle, a new age with many opportunities and prospects opening up as never before. But also unexpected challenges and unpredictable risks.

Two world wars, economic crises, globalization and dwindling resources, the boom and bust of new ventures and markets, investors taking short-term profits instead of building long-term value, managers who rise and fall in rapid succession. From Franke's point of view, the beginnings of a stable and sustainable company history.

Many businesses never reach their first century. Franke has. Why? More skillful leadership, with only four generations of entrepreneurs spanning the century? More dedicated employees, more loyal customers? Good luck? A mixture of all these? What part has Franke's corporate history played? Would a chronology of events reveal the formula for Franke's success? Or would the stories behind the history tell us what made Franke the company it is today?

We set out to answer these questions and came up with surprising answers and fascinating stories at every turn. Franke stories. Stories for and from entrepreneurs. Stories about relationships, setbacks and new beginnings, about enterprise, commitment and passion. Stories about people for people. Stories without an expiry date. Stories that have one thing in common: **The spirit of Franke.** 

Want to know more? If so, we'd like to invite you to discover these stories and the special spirit of Franke for yourself. We hope you'll enjoy reading them and find them inspiring.



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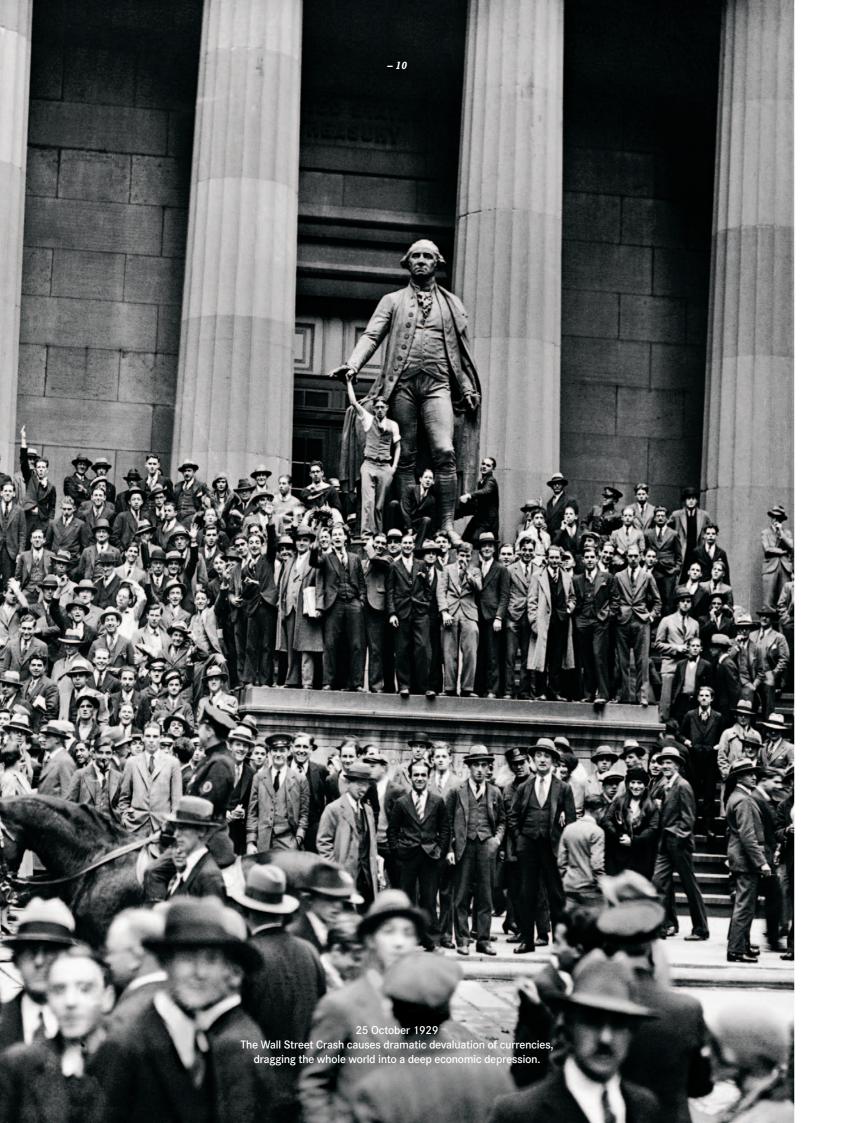
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# ERA OF HERMANN FRANKE

From workshop to industrial pioneer (1911 – 1939)

The early years were a time of hardship in which innovative skills were forged. Thanks to Hermann Franke's pioneering work with stainless steel, the local tradesman's workshop grew into a groundbreaking industrial enterprise, laying the foundations for an enduring company history and global success story.



#### EVENTS THAT SHAPED FRANKE AND THE WORLD

1911

On 1 April, Hermann Franke establishes a sheet-metal business in Rorschach (Switzerland) under the name of Spenglerei Hermann Franke - the founding year of what was to become Franke AG.



1914 – 1924

During the First World War, it is difficult to obtain materials for production. The post-war period and economic crisis delay development of the business.

# 1925 - 1928

Recovery of industrial and construction sectors. Incorporation of a sanitary installation department. Manufacture of hobs, skylights and dormer windows. First period of prosperity for Franke. The company grows to 30 employees and gains customers from beyond Rorschach.



1929 - 1933

The Wall Street Crash in 1929 triggers a worldwide slump. Most countries are forced to devalue their currency, leading to huge losses for Swiss exporting industries.

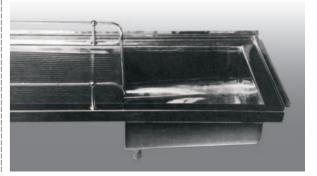


Hermann Franke makes the first breakthrough in the Swiss market by developing the first sink in stainless steel. The change of location to Aarburg near Olten and the construction of a new factory and office building are strategic decisions with far-reaching consequences for the further development of the company.



# 1937 - 1939

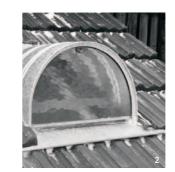
Economic upswing boosts sales, while rearmament in countries around the world brings rising demand for military hardware, also in Switzerland. A new welding technique makes it possible to manufacture the first flush-mounted sink in stainless steel and start series production. Hermann Franke dies of heart disease in 1939 at the age of only 53.





# TILES FOR TIN

Bright ideas to beat the crisis



When the First World War broke out, Spenglerei Hermann Franke, founded in Rorschach on 1 April 1911, had just celebrated its third year of trading. In that short time, thanks to

Hermann Franke's industry and efficiency, he had already The experience gained in these difficult years made Hermann established a reputation and the business was running well. Franke realize that the business had to be independent of the weather and seasonal influences to make it more resilient in However, his company was not to be spared the consequences of war. The abrupt end of the economic boom and the shortage uncertain times, but also to ensure sound and steady growth. of raw materials - galvanized sheet metal was unobtainable in He found the solution in the manufacture of products that could many places - brought the fledgling company to the verge of be made in advance and kept in stock, for example the **Frankon** ruin. But Hermann Franke was not to be discouraged. Against stove attachment, skylights and dormer windows. Hermann all the odds, he succeeded in securing the survival of the Franke pressed ahead with this new venture in determined fashcompany and the jobs of every single worker, a feat that was ion. It led to the development of a sanitary installation department which concentrated on the modernization of kitchens and down to his alert, enterprising spirit and the active support of his family and employees. laundry rooms. Hermann Franke soon gained new customers While the shortage of raw materials meant the end for some far beyond the district of Rorschach, in Appenzell, the Rhine companies, Hermann Franke saw it simply as an obstacle to be valley and the neighboring canton of Thurgau. Sales of semiovercome. Many buildings in his area of Appenzell had tin roofs. finished sanitary ware through wholesalers opened up potential Whenever Hermann Franke came upon a well-preserved tin markets throughout the country and laid the foundations for roof, he offered the owner a replacement roof in tiles, which his industrial production. brother, a roofer by trade, provided. Hermann Franke used the

Captions

1 Rorschach (Switzerland) 1913, Hermann Franke (center) and employees. 2 Skylight manufactured by Spenglerei Hermann Franke.

reclaimed tin from the roofs to make guttering and drainpipes. These were in great demand and helped save the sheet-metal business from ruin.



ERA OF HERMANN FRANKE – 14

# **AN IRON WILL**

and a caring nature



Hermann Franke's dedication and passion were not confined to In view of the minimal level of social provisions in Switzerland at stainless steel and the growth of his company. The well-being of his employees and the less privileged in society was also close to his heart. He was especially active during the crisis of the immediate post-war years, both as a socially minded employer and as a helper to those in need in the neighborhood.

After having to leave military service on health grounds, he set things, to the general strike of November 1918. to work immediately to rebuild his business and safeguard the jobs that were under threat. He took a close interest in the ideas and concerns of his workers. He realized early on that of the Swiss Alpine Club in 1911. When the Club's Rorschach their families were key to ensuring the contentment and loyalty of his workforce, so he invested in pension plans for his employees and made their families part of the arrangements. There were incentives for workers who showed particular loyalty, creating a lasting bond with the company.

that time, it was farsighted for Hermann Franke to instigate a company welfare policy. His social commitment was the reason that Franke remained largely untouched by the social and political upheavals of the post-war period which had affected mainly the poorer sections of society and led, amongst other

Hermann Franke found the energy he needed for his tireless efforts in family life and in the mountains. He became a member section was given the Forno hut in Engadine, in the southeast of the country, as a donation, he played an active part in its renovation. No one could have known at the time that Engadine would remain linked with the Franke enterprise for many years to come.

#### Captions

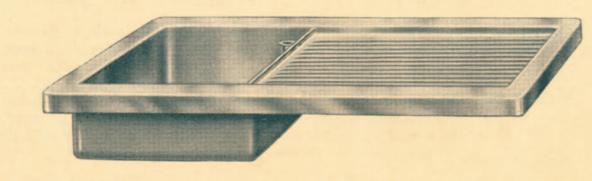
1 A Franke apprentice at work, with foreman. 2 "Das Eigenheim" magazine. 3 Forno hut, Engadine (Switzerland).

ERA OF HERMANN FRANKE - 17

# «FRANKON»

# Spültische

# aus rostfreiem Chromnickelstahl



# vollkommen nahtlos

aus einem Stück

**Telefon** 7 34 20

# **Hermann Franke** · Aarburg (Aargau)

Metallwarenfabrik

1939

# FROM TRADESMAN

to industrial pioneer with stainless steel

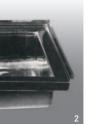


"We've done it! We've found the formula!" These words from the The final breakthrough came in 1934, when Hermann Franke young physicist Dr. Benno Strauss to his boss Alfred Krupp in succeeded in perfecting the manufacture of fully welded sinks. 1912 announced a breakthrough in materials science, after a Demand soon outstripped supply. A new welding technique, research effort conducted along parallel lines in England and introduced a short time later, made it possible to produce sinks Germany. Stainless steel, which was resistant to water and damp, with no visible seams or joints that were difficult to clean. From opened up countless new possibilities. 1938 onwards, Hermann Franke was producing stainless-steel sinks that were completely hygienic and easy to clean. The steady growth in demand that resulted secured the economic survival of the company.

As early as the mid-twenties, Franke was making the first sinks out of galvanized sheet copper; by the early thirties, the company had added sinks in nickeline and monel-metal. Nonetheless, Hermann Franke continued his tireless search for the perfect Inventiveness, perseverance and know-how made Hermann material and processing technology. When he heard about the Franke into an industrial pioneer of stainless steel and the development of stainless steel at Krupp, he immediately recogtrailblazer of Franke's enduring success. nized its potential. Hermann Franke was one of the first to import stainless steel into Switzerland and use it to manufacture a variety of products.

Captions

1 1939: brochure showing the first fully welded sink, with no visible seams or joints. 2 1934: first stainless-steel sink. 3 Working on the press brake in the sink factory





# **NEW HORIZONS**

A bold and farsighted decision



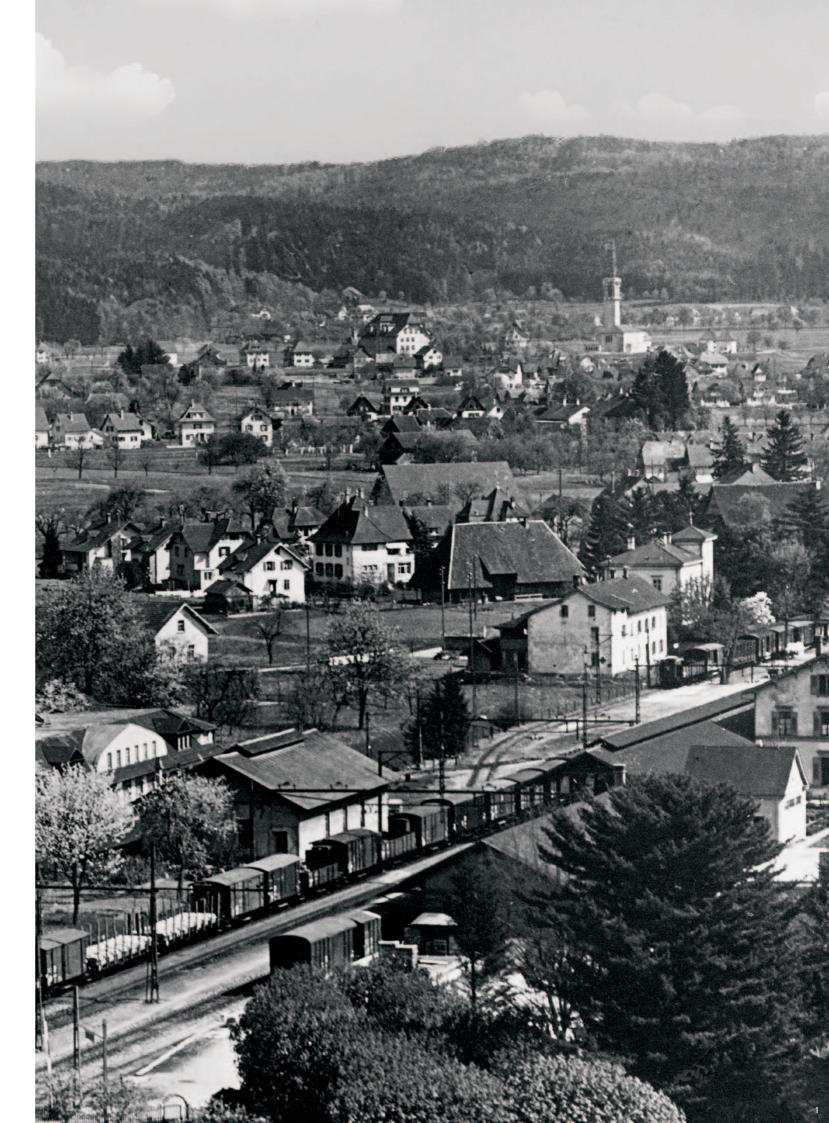
In the years between 1925 and 1930, the company enjoyed a there was a slight delay before the effects of the slump were felt period of real prosperity for the first time. The number of craftsmen and workers on the payroll rose to 30. Hermann Franke used these years of expansion to create the basis for further growth and success. He renamed the company Hermann Franke Metallwaren and made plans for geographical expansion and growth. He soon realized the limitations of the site in Rorschach. A new location had to be found, and in 1934, on the advice of one of his main customers, Hermann Franke took a the future of his company. He was also encouraged by the strategic decision that was to have far-reaching consequences. He moved his entire operation to Aarburg near Olten, in Central Switzerland, at the crossroads of the main traffic routes between north and south, east and west. From that point on, the whole of Switzerland became the home market for this upand-coming enterprise.

The decision to move the company was a very courageous one, particularly in view of the prevailing economic situation. The the success of his company at the new location. On 25 January Wall Street Crash in 1929 triggered a sharp downturn and pushed the world into another economic depression. Although

in Switzerland, they were to last longer than in other countries. This phase of stagnation was characterized by low levels of investment and rising unemployment. It took the devaluation of the Swiss franc by the Federal Council before the economic and social situation eased and things began to improve.

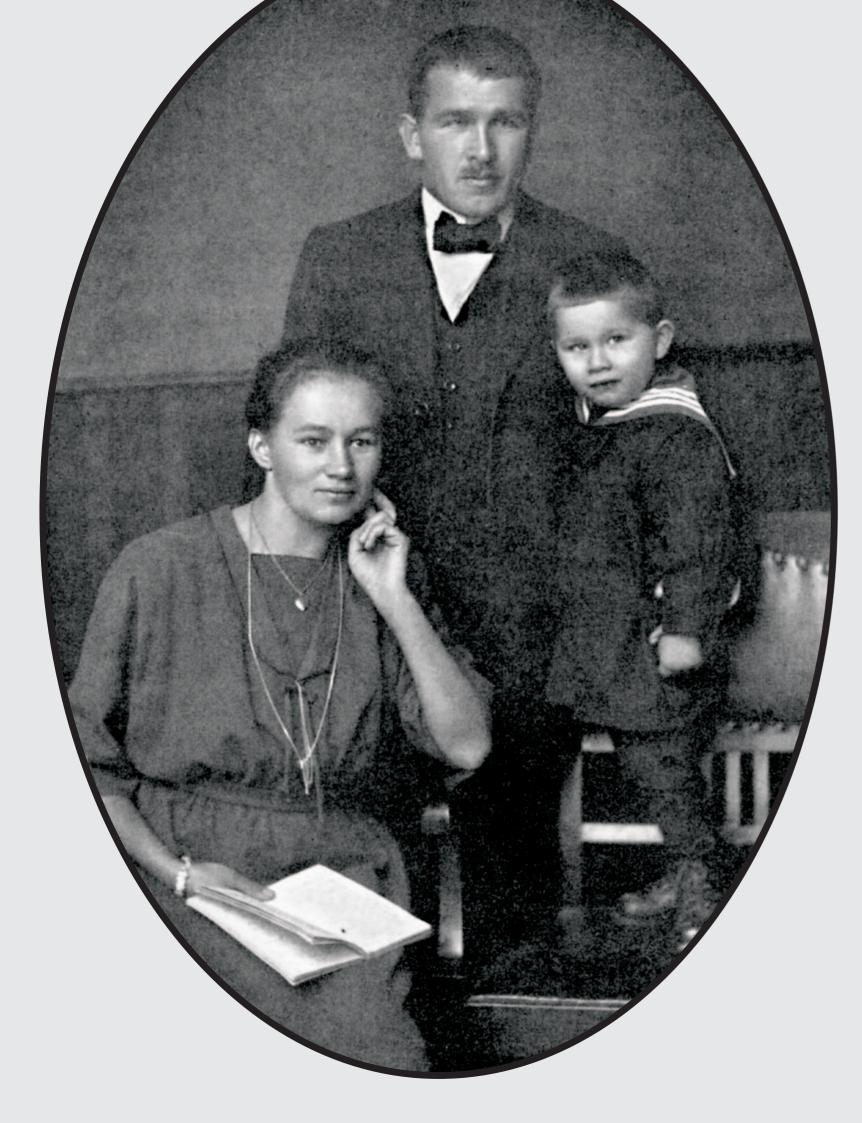
The decision to move to Aarburg during a period of instability and increased risk bore witness to Hermann Franke's belief in exemplary role his son Walter, then just 18, had played in helping to organize the move and plan the new factory in Aarburg. But not even he could have dreamt that this was to become the headquarters of a major global corporation. Several decades were to pass and many challenges had to be overcome before that could happen.

However, Hermann Franke had but a few short years to enjoy 1939, at the age of only 53, he died of heart failure.



#### Captions

1 1934: environs of Aarburg-Oftringen railway station (Switzerland) around the time Hermann Franke bought the old farmhouse and a large barn with extensive land attached (center of picture). 2 1935: construction of new factory, residential and office building in Aarburg.



# **HERMANN FRANKE**

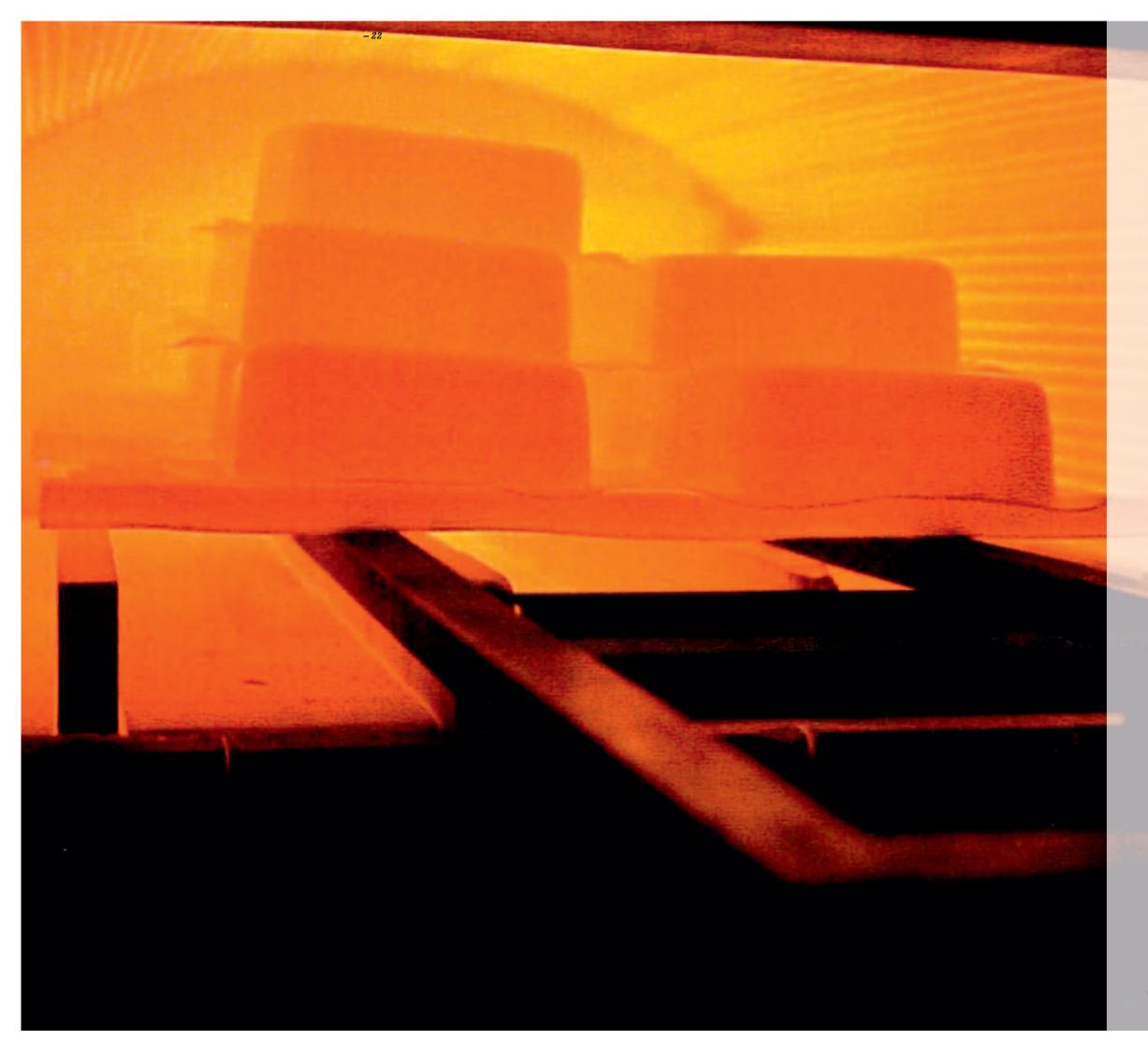
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THE FOUNDER

Hermann Franke was an industrial pioneer and a passionate entrepreneur. Always brimming with ideas and a naturally gifted craftsman, he had a knack for taking new technologies and making them into the core competencies of a business with a future. Through his pioneering work with stainless steel and the courageous decision to move his center of operations to a strategically favorable location, he created the basis for conquest of the Swiss market through serial production. The enduring success of the company he founded is proof of his farsightedness and tireless dedication. He drew the energy for his life's work from the strength of his family and from his passion for mountaineering.

Caption

Hermann Franke with his wife Emilie and son Walter in 1920.



# IDEAS IN STAINLESS STEEL

The pioneering history of Franke was shaped from the start by ideas and innovations in stainless steel. From the stovepipes of the early years, via the manufacture of fully welded, seamless sinks, the standardization of domestic and commercial kitchens, to the manufacture of engine components for the aerospace industry. From the very beginning of the company in Hermann Franke's day, stainless steel played a major part in the realization of those ideas. As Walter Franke was to express it in his guiding principle: "We make everything that can be made from stainless steel."

His inventiveness gave the company and the market it served myriad concepts and products which were developed and refined by his successors Willi Pieper and his son Michael Pieper, and which led Franke to worldwide success. Ideas and innovation are what made Franke the leading provider of intelligent systems for domestic kitchens, professional food service, coffee preparation, beverage delivery and hygiene solutions. And that was only possible thanks to the great commitment of Franke's employees, the trust of its customers and the strong working relationship with important partners such as steelmakers, who play a key role in Franke's story. Today, Franke turns 60,000 to 70,000 metric tons of stainless steel per year into products and systems of world renown.

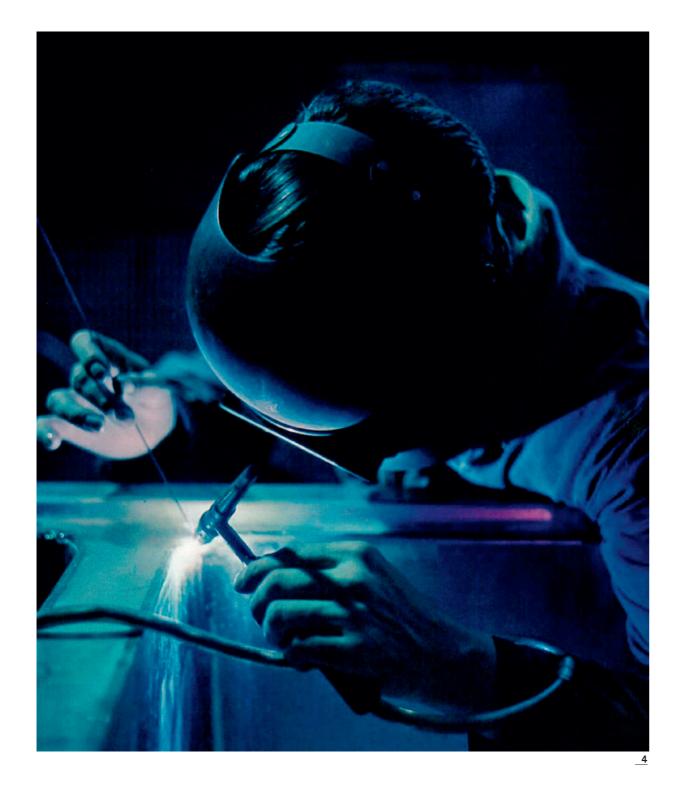
#### Caption

Sink bowls in the annealing furnace.













Captions

Dissection table, Zofingen Hospital (Switzerland). 2 A variety of standardized catering basins. 3 Storage tank for milk. 4 A worker welding a sink. 5 Kegs.
 Military kitchen. 7 Yarn dyeing machine. 8 Engine components for Swiss Air Force jet fighters. 9 Aircraft engine.



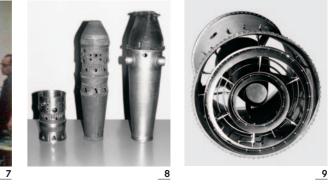


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# ERA OF WALTER FRANKE

From manufacturer to international corporation (1939 – 1975)

After the sudden death of his father Hermann, Walter Franke had to deal with great challenges at an early age. While still in training, he set about taking over and developing the company. With inventiveness, a craftsman's skill and a healthy entrepreneurial ambition, he led Franke through difficult times to a new stage in its development and the first success beyond Swiss borders.





# 1939 - 1945

Hermann Franke dies suddenly in 1939 and his son Walter takes over the business. During WW2, it is very difficult to obtain materials and the construction industry stagnates. Franke processes nickel-free chrome steel and comes through the years of crisis thanks to inventiveness and innovative developments in various areas of application.



Beginning of the friendship and collaboration between Walter Franke and Willi Pieper.

# 1946 - 1950

First phase of growth gathers momentum. Switzerland reaps the benefits of a largely undamaged infrastructure; exporting industries are boosted by worldwide recovery and international markets opening up. Walter Franke expands the production facilities in Aarburg and starts exporting to neighboring countries. The first foreign subsidiary is founded in 1950, in Ettlingen (Germany).



1951 - 1955

Recovery in the construction sector makes it possible to step up production and increase sales in all areas.



Walter Franke continues to develop the plants and products at Franke's headquarters in Aarburg (picture) and other locations in Switzerland.

# 1956 – 1961

Franke doubles output, develops its export organization and establishes the Commercial Kitchen business unit. Headcount reaches 750.

# 1962 - 1973

Franke expands at home and abroad: 13 new subsidiaries and two companies operating under license. The Group grows to 2600 employees. Franke pursues its pioneering role in standardizing kitchens for the catering industry. Franke becomes a joint stock company (AG) and installs the first McDonald's kitchen in Munich in 1972 (pictured: Franke manager John F. Strasser and Walter Wieland at the opening).



# 1973 - 1975

The oil-price shock and global economic crisis also has severe repercussions for Switzerland. The construction industry is hardest hit. Franke also feels the impact. Health problems oblige Walter Franke to bring forward plans for his succession as head of the company. His long-time friend Willi Pieper steps in and ensures the continuation of Franke.

ERA OF WALTER FRANKE - 31









# **VALUE CREATION**

through value appreciation



When Hermann Franke died suddenly in 1939, his 21-year-old basis with everyone involved. The practical proof of his socially son Walter had to follow in his footsteps, and what a challenge minded and innovative entrepreneurial commitment was the that must have seemed. Although Walter had played an active establishment of a welfare fund for staff and workers at Franke part in the move to the new site in Aarburg and the further in 1941 and the building of the first housing estate for Franke development of the business, the time he had shared with his employees, "Gässli" in Oftringen, in 1942. The setting up of a father was much too short. Being an alert young man with techcapital fund with additional pension provisions in 1962 to supnical skills and creative talent, he had learned much from his plement the state pension was ahead of its time - the twin-pillar father along the way. Like his father, he sought direct contact pension principle was not introduced in Switzerland until 1985. with employees and customers, because it gave people the The Franke Stiftung für kulturelle, soziale und Bildungszwecke, chance to air ideas and suggestions. His golden rules: customa foundation for cultural, social and educational purposes, was ers must be thanked for every order received; all complaints are created in Aarburg in 1966 to support the charitable activities to be taken seriously; and customers should feel that working of private and church institutions. To this day, it is enriching with Franke offers genuine added value. In 1961, as the comcultural life in the region and beyond with numerous initiatives. pany's growth beyond the borders of Switzerland began to limit Just how much Walter Franke's efforts were appreciated is the opportunities to tour the works and stay in direct contact perhaps best demonstrated by the fact that his employees with the employees in Aarburg, he founded the staff magazine referred to themselves as Frankeans. The first "open house" in Werk-Kurier, the forerunner of today's Inside Franke. This was Aarburg, held in 1972, attracted an overwhelming number of Walter Franke's way of keeping all employees up to date with employees and their families and demonstrated their allegiance important news about the company, the workforce and the into Franke. This sense of identity with the company is what binds dustry, whilst inviting them to engage him in a dialogue. the constantly growing Franke "family" together and creates a special Franke spirit. Walter Franke firmly believed that the only way to move forward with the company's development was to create a common

Captions

1 1970: title page of the Franke Werk-Kurier, with new office building in Aarburg (Switzerland). 2 1961: first edition of the Werk-Kurier. 3 1942: construction of the Franke housing estate "Gässli" in Oftringen (Switzerland).





# **INVENTOR AND DESIGNER**

Innovation and new standards

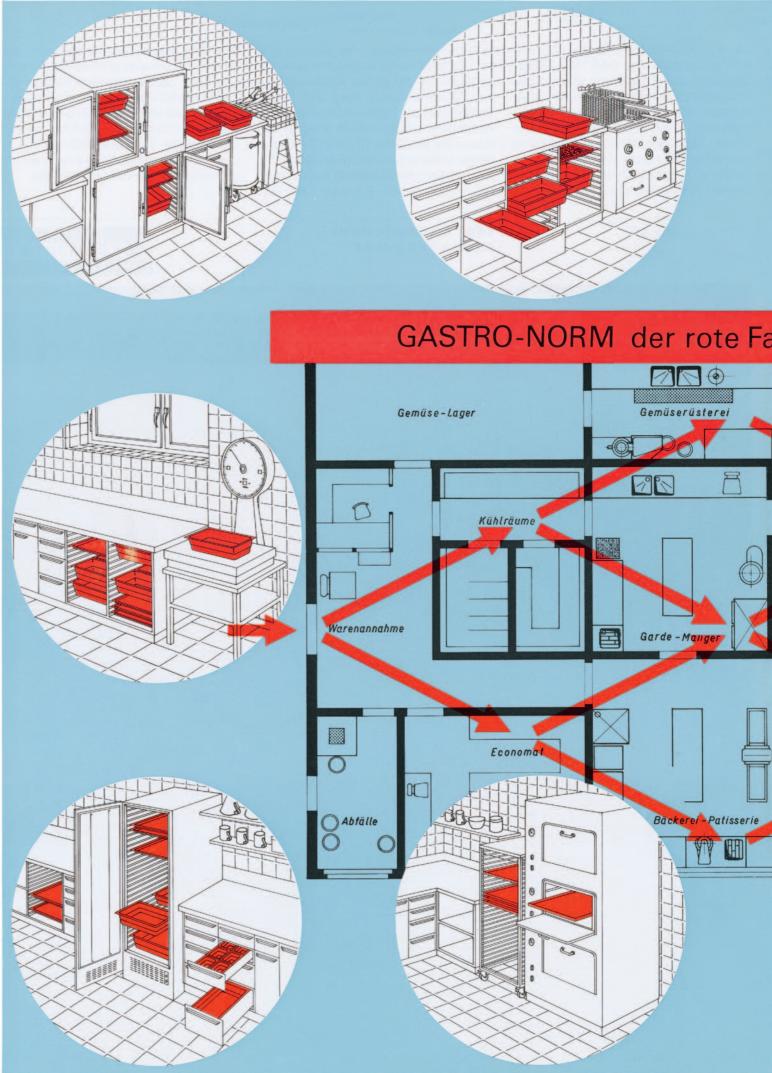


It was Walter Franke's creative energy that put his company on the road to success, above all in his approach to kitchens for domestic and professional use. One of the major challenges Franke's production teams faced was the absence of uniform dimensions. Every kitchen, and every single element in that kitchen, had to be produced individually, which was very laborintensive and required enormous quantities of material. The shortage of raw materials during the Second World War meant new ideas and approaches were all the more essential, and Walter Franke's innovative standardization of kitchens and kitchen design was an idea that set the future direction of his company. He teamed up with Therma – now Electrolux – and took the first pioneering steps in the standardization of kitchens for private households. As a result, it was now possible to make multipurpose sink units. At the Swiss Industries Fair (Mustermesse) in Basel in 1942, Franke proudly presented the first "complete kitchen", a fitted kitchen featuring a built-in cooker with hinged cover. Just a few years later the company unveiled the first-ever complete built-in kitchen, which featured floor-level and upper sections and was an enormous success.

Walter Franke was convinced that intelligent standardization would also be a great step forward for the planning and realization of kitchens for the catering industry. No sooner said than done. He invented a standard for sinks in professional kitchens, which led to the creation of a catering standard for large kitchens. These standards made it possible to improve the efficiency of workflows and production processes, bringing an all-round improvement in quality. Every step in the catering operation, from receiving stock to serving customers, followed a standardized system and process. This was where systems thinking be-

came established as part of the Franke approach. It was another milestone in Franke's history.

Ever open to new ideas and eager to achieve more, Walter Franke was constantly on the lookout for further ways of standardizing and improving industrial production. For instance, he returned from a trip to America with an idea for a beverage container and developed a version for Switzerland. After research into the technical aspects and optimization, Franke won an order from the Eglisau mineral spring to manufacture 400 of the new containers as "Exclusive to Eglisau". As soon as the first "exclusive" containers were delivered, they set off a storm of criticism from competitors, industry and the catering trade. Opponents maintained that the dimensions of the Eglisau container made it unsuitable for use in Switzerland. As a result, a new model was developed, with Walter Franke's participation. This had a capacity of 20 liters, was wider in diameter and not as tall, and went on to become the European standard. Parallel to this, Walter Franke developed a beer keg in stainless steel which had an identical format and some extra features to improve quality and usability. This rapidly established itself in the beverage industry and catering trade, and prevailed over existing container types. It laid the foundations for what is still a very successful Franke business. Walter Franke's innovative ideas were often inspired by everyday problems and testing situations. A typical example was his development of a food container for the Swiss Army. This brainwave came to him while doing his own military service, having to endure a spell of guard duty, soaked to the skin, freezing and hungry. His invention made it possible to keep cooked food hot for long periods and transport it easily and hygienically. Millions of Swiss recruits are grateful to him to this day.



#### Captions

1 Excerpt from "GASTRO-NORM" (catering standard), the benchmark for professional kitchens. 2 Series production at the Aarburg works (Switzerland). 3 Food containers for the Swiss Army. 4 1940: fitted kitchen. 5 1960: standardized kitchens from Franke.

1



# WORKING TOGETHER

# Walter Franke and Willi Pieper: the entrepreneurial double act



A chance meeting that was to have profound consequences for the life of Walter Franke took place in 1941 on a train journey to the Mustermesse, the Swiss Industries Fair, in Basel. It was during this journey that he met Willi Pieper, a young entrepreneur. They took to each other immediately and were soon hatching plans to work together.

In 1942, they joined forces to found a company, Metallwaren AG, which was domiciled in Aarburg and in which they each held a half share. The company built up its own workshop, which manufactured industrial components for a number of major companies. At the same time, they worked on their own projects and plans. The two men were almost a perfect match. Walter Franke was the inventive engineer, whose strengths were in the areas of development and production. Willi Pieper was the imaginative business man, whose talent lay in sales and finance. Their work together brought them considerable success, but they also experienced several setbacks and learned some expensive lessons. A tractor with caterpillar tracks, for instance, never got beyond the prototype stage. Then there was the refrigerator project, which never made it to market and brought both entrepreneurs only financial losses and a legal dispute. When Metallwaren AG in Aarburg was sold in 1944, Walter Franke took over all the company's employees, machinery and fittings. In 1943, the two partners had bought a company called Hans Koch AG, later taken over by Willi Pieper and renamed Reppisch-Werke AG (RWD). After the Second World War, production in Aarburg was further expanded and streamlined, which resulted in an increase in capacity. In 1950, Walter Franke approached Willi Pieper again, this time with a plan to make sinks for the German market. The latter, thanks to his position as Chairman of the Board of **Spinnerei und** Weberei AG in Ettlingen, had useful contacts and knew his way around in Germany. The two of them joined forces once more to found MEWAG GmbH in Ettlingen, again with each owning a half share. To begin with, the company rented space for warehousing and assembly on the premises of the spinning and weaving mill, Spinnerei und Weberei AG, importing finished sinks from Aarburg. MEWAG's growing success led, in 1955, to construction of the company's own production facility and offices in Ettlingen, on land purchased from the spinning mill. From that point on, Franke needed to supply only semi-finished units from Aarburg. The

#### Captions



subsequent period saw a growth in sales, but also in the pressure of competition. In order to meet this challenge, Walter Franke decided to build his own press works in Germany. However, the site in Ettlingen did not have enough space. Eventually, in 1959, Franke opened a branch of the company with a press works in the German town of Bad Säckingen and began to manufacture semi-finished products. These were also supplied to MEWAG in Ettlingen.

The company in Bad Säckingen enjoyed years of success, while the original business in Ettlingen was showing signs of stagnation. In 1972, Walter Franke and Willi Pieper decided to merge the Ettlingen company with Franke GmbH in Bad Säckingen, with Willi Pieper retaining a minority shareholding. Franke was soon able to expand the manufacturing base in Bad Säckingen and start supplying the German market as well as Franke subsidiaries abroad.

Walter Franke and Willi Pieper both had a strong sense of family: they respected their forefathers and were acutely aware of their filial obligations. They both abandoned plans for further education and qualifications in order to stand by their families in economically difficult times. After his father's death, Willi Pieper returned from Germany to help his mother wind up the family business, and Walter Franke responded to his father's untimely demise by taking over his own family's company.

The two men shared an interest in sport and politics as well as investment and business, although their involvement or enthusiasm for these respective pursuits differed. Willi Pieper was passionate about sailing. He enjoyed considerable success in competitions at national and international level. Walter Franke, like his father before him, remained true to the Rorschach section of the Swiss Alpine Club; he loved mountain-climbing in the Engadine and was also a keen golfer. Otherwise, he devoted himself to politics. He believed that only by taking an active role in politics could a person begin to understand how public authorities and corporations work.

Something that had begun with a chance meeting on a train to Basel in 1941 led to a lifelong friendship that was both fruitful and successful, but occasionally punctuated by disagreement. This bond was to prove essential for the future of Franke.

<sup>1</sup> The entrepreneurial double act, Walter Franke and Willi Pieper, 2 Prototype for a tractor with caterpillar tracks, 3 The RWD building in Dietikon (Switzerland): headquarters of Reppisch-Werke AG.

# **A PIONEER ENTREPRENEUR**

for pioneering enterprises



Walter Franke had already begun manufacturing catering kitchens during the Second World War. He supplied the Swiss Army, initially with individual elements and later with complete facilities. He soon began to install his professional kitchens in hotels and restaurants.

An entirely new perspective opened up for Walter Franke in the mid-forties when Willi Pieper introduced him to Ueli Prager, the scion of a family of traditional hoteliers in Zurich and one of the earliest trailblazers of the food service industry.

During a period in America, Prager had been inspired by a new catering concept which he was sure would be equally popular in Switzerland. To help him realize his plans, he found in Walter Franke the right partner for the manufacture of large commercial kitchens. On Ueli Prager's recommendation, Walter Franke got an American named Harry Friedman on board. Friedman had gained valuable experience and expertise in the manufacture of standardized commercial kitchens from his work in the USA. Franke and Friedman were able to realize Prager's concept and successfully set up a manufacturing process that was uncompromising in its use of optimized workflows. The kitchens had compact fittings made from robust, low-maintenance, hygienic materials, with a minimum of seams and other dirt traps. This was not only a welcome challenge for Walter Franke, it was a decisive factor in the formation of a separate commercial kitchen business unit as well.

On 19 July 1948, Ueli Prager opened the first Mövenpick restaurant in Claridenhof in Zurich, fitted out with the new standardized commercial kitchen built by Walter Franke. It was to be the first of many. This marked the beginning of a revolution in the catering industry, which was to have consequences down the years, far beyond the borders of Switzerland. Prager's Mövenpick concept was not only new, it broke with prevailing conventions. Tablecloths gave way to paper table mats; menus were organized by group, into starters, main courses, side dishes and

desserts, rather than in the order of the classic menu. Guests were now free to put together their menus themselves, however they pleased. Even quality wines were available by the glass or carafe. Ueli Prager began to import specialties such as lobster, salmon, oysters, American beef and other delicacies, hitherto regarded as luxury foods, and offer them to his customers at affordable prices. They could also order food at the bar or "takeouts", something that was totally new at that time. The Mövenpick concept and services grew rapidly in popularity and eventually led to other examples of the quick-service concept, including Silberkugel, Cindy and Marché. Besides offering guests quick service, they also provided a choice of freshly prepared meals to suit every taste.

Not only did the collaboration with Mövenpick help Franke fill its order books, it gave the company a promising future with the manufacture of commercial kitchens. To build and expand this business, Walter Franke engaged Harry Friedman as a consultant. One of Friedman's close friends was a man named Ray Kroc, the founder and owner of the up-and-coming McDonald's Corporation, whose restaurant chain was about to make Europe the next conquest in its global expansion. Later in the 1960s, this link led Friedman to initiate the contact between Walter Franke and McDonald's. In 1972, Franke built and installed its first McDonald's kitchen in Munich. Cooperation between the two companies was gradually built up and international expansion followed. Ultimately, Franke became a worldwide partner of McDonald's and was involved in equipping nearly half of the "fast food" giant's restaurants on every continent.

Walter Franke made a vital contribution to turning the vision of the pioneers of quick-service restaurants into reality. Close partnerships and shared growth have shaped Franke's development in the past and will doubtless continue to do so in the future.



#### Captions

1 1948: Mövenpick Zurich (Switzerland). 2 1954: Ueli Prager. 3 Fred Turner (CEO) and Ray Kroc (founder) of McDonald's Corporation. 4 1955: Ray Kroc's first McDonald's restaurant in Des Plaines (Illinois, USA).



# FIRST SUCCESSES

### in the European market



When the boom in construction during the post-war years resulted in a massive rise in demand for sinks, Walter Franke decided on the bold plan of establishing the first footholds in Europe. The first in the industry to take this step, he was supported by a strong export department, which made a valuable contribution. After the first successes with exports to Germany and the establishment of MEWAG AG in the German town of Ettlingen, further milestones followed on the road to a successful conquest of the European markets: Franke had been supplying growing numbers of standardized sinks to Belgium since 1946. However, statutory requirements were making Franke's export business increasingly difficult and less attractive. That all changed in 1961 with the start-up of production at a new Franke plant in Ninove near Brussels. Demand was also steadily rising in Austria. To begin with, Franke was represented by a general agent; then from 1952 by the firm a first production company was opened in Aprilia, which Walter combined in Franke S.p.A.

In Switzerland, Franke continued to grow. After the war, Walter of Karl Doppelmayer KG, in Hard, Vorarlberg, as licensee. After Franke had bought enough building land in the municipalities of ten years of successful collaboration, Walter Franke acquired the Aarburg and neighboring Oftringen to extend the production facompany in a friendly takeover and brought it into the newly cilities in stages, as the need arose. New business units and a formed Franke Gesellschaft mbH in Hard. In 1966, a branch office wider range of products followed. The activities of the company was opened in Vienna. Italy was also one of the key European we know today as Franke Industrie AG originated in the industrial markets from early on. Sinks, in special sizes, were already being components unit established in 1942, later known as the Indusexported to Italy from the end of the Second World War. In 1963, trial Engineering department. This operation made an important contribution to the company's further growth, manufacturing in-Franke located with Sudmetal S.p.A., a company belonging to his dustrial parts and complex components for aircraft engines and friend Hans Frauchiger from Lyss. In the same year, he acquired fulfilling orders for the Swiss military. After the end of the war, an industrial site in Peschiera del Garda on the southern bank of Franke branched out into sanitary ware such as wash basins, Lake Garda, planning to build his own production facility there, trough sinks, toilet-roll holders and soap dispensers; later addibut construction was delayed. In 1965, the newly formed Franke tions included finished products for the food, beverage and S.p.A. in Cinisello in Milan began operations, temporarily in rentchemical industries. In 1953, Franke started making hospital and ed factory premises. In 1968, after completion of the factory and laboratory equipment, a business that was eventually incorporatoffice buildings in Peschiera del Garda, the two companies were ed in Belinox AG, which was acquired in 1973. In the 1960s, Franke began production of kitchens for the military services and In the Netherlands, Franke sinks had been distributed since the civil defense. In 1964, a business unit producing standardized mid-fifties by a local agent, who helped achieve a massive boost construction components started operations. Franke Romont SA in sales. It was soon decided to establish the company's own began producing bathroom furniture in 1974. But for all the improduction facilities. In 1968, Walter Franke was approached by provements and developments, the stainless-steel sink was to the van Thiel family, who proposed a joint venture with Franke in remain the company's core product. In the decades following the order to strengthen their own business processing stainless steel war, Franke made the leap from small manufacturing company to in the Netherlands. A contract was quickly signed and plans internationally successful concern. drawn up for a state-of-the-art factory. The plant started opera-

#### Captions



tions in 1971 as Franke Roestvrijstaal Nederland B.V. in Helmond. The development of the business in France followed a similar pattern to that in Holland. To start with, Franke worked through a distributor, the French sales subsidiary of Georg Fischer AG. Rising sales and market opportunities led in 1964 to the foundation of a French sales company, Franke France S.à.r.l. in Chambly, northeast of Paris. Expansion into Scandinavia began with Franke Sweden in Motala, a subsidiary of Franke's Dutch company, in 1973. In the early years, Franke had to battle strong competition from local manufacturers.

Finally, in 1974, Walter Franke made the bold leap across the Channel to **England** and established a marketing operation called Franke of Switzerland UK. This was a significant step in Franke's history and in the story of its conquest of European markets.

<sup>1 1961:</sup> expansion in Aarburg (Switzerland). 2 Lake Erie press in Aarburg. 3 Barrier on the German border with Switzerland.

ERA OF WALTER FRANKE - 40

# **RESCUED**

at the eleventh hour



The 1970s was a crisis-torn decade. The oil-price shock and the collapse of the international monetary system were body blows for the global economy. Franke did not escape the effects of the downturn and was faced with a major slump in sales. But it was over of Franke by Willi Pieper was completed. From that point above all Walter Franke's failing health that was a grave concern, not only for him and his family, but for the whole company. In the end, Walter Franke had no choice but to make early provisions for his succession. He found the right solution in his longtime friend and companion Willi Pieper, who proved to be the man of the hour.

At a meeting held in the buffet of Zurich's main station, the Board of Directors was much relieved when Willi Pieper and his son Michael presented their takeover plan to secure the future of the Group. After brief negotiations at the same location, the Board of Walter Franke AG and Franke Norm AG – with Theodor Balsiger, Walter Wieland, John F. Strasser and chairman ad interim Hans Hemmeler - was able to grasp the lifeline that secured Franke. The takeover was sealed with a handshake. Thanks to Willi Pieper, who believed in the potential of Franke, it

was possible to find a durable solution, one that turned out to be a stroke of fortune for all concerned.

In March 1975, the definitive contract was signed and the takeon, Willi Pieper did everything in his power to get Franke back on an even keel and to steer a new course that would end in success. In so doing, Willi Pieper was continuing the tradition of Franke as an owner-led company.

Walter Franke found a new home in Tucson, Arizona (USA). He gradually recovered from the blows to his health. In Arizona, his tireless creativity and pleasure in designing and making things revived. As a member of the University of Arizona Foundation, he was involved in promoting Swiss-American exchanges in the arts and education. His contribution to a number of projects in the realms of research and town planning kept him active and brought well-earned recognition for his work, continuing for many years after his time in Aarburg. He died on 19 March 1991, at his Tucson home.



1 The hands of the clock in Zurich main station stand at "the eleventh hour". 2 Hans Hemmeler, the Chairman of Franke's Board of Directors ad interim. 3 Newspaper clipping from a report about the takeover of the Franke Group by Willi Pieper, with his sons Michael (left) and Ronald (right).





Walter Franke was a visionary entrepreneur of great creative power and inventiveness. He resolutely continued his father's pioneering work and guided Franke through turbulent times to a new stage in its development. He drove the steady expansion and development of the business in Switzerland and then beyond into the key markets of Western Europe, venturing where no one else in the industry had dared to go. With tireless energy, he created innovative developments and groundbreaking standards. His accomplishments went far beyond the design of kitchens and industrial processes. He was always close to his customers and employees and showed exemplary commitment. He was extremely versatile and multitalented, a socially minded entrepreneur, patron and politician, with a passionate interest in the arts. Although he had little time for private life, he drew the strength and energy he needed for his work from his family, his home and nature.

#### Caption

Walter Franke with his family (from left to right): Elisabeth, Hildi, Silvia, Erika, Hermann and Walter.

# FROM FRANKE ADVERTISING TO THE FRANKE IDENTITY

Already in the 1920s, Hermann Franke recognized that developing useful products is not enough. They and their features have to be publicized and become desirable to the public, i.e. potential customers. Early examples of advertising for his Frankon oven hobs and sinks bear witness to this. His son Walter went a step further. Speaking of the expansion into new markets beyond the borders of Switzerland, he said: "The customers won't come to us. We have to go where the customers are!" At the same time, he gradually increased the volume of advertising, placing Franke stainless steel sinks center stage. They were the real icons of the advertising of that period, making their own contribution to Franke's success story. At Walter Franke's behest, the Franke signet from the forties - a logotype on a black bar with rounded corners - was replaced in the sixties by a new logo, consisting of three squares with a clear space separating them, which were joined by the company name in prominent type. When the company was taken over by Willi Pieper, the Franke signet remained unchanged. At the beginning of the eighties, however, CEO John F. Strasser ordered a fundamental review of the entire corporate identity of Franke. Through the continual expansion of the Group, it was only natural that many subsidiaries, in their efforts to represent and raise the profile of the company and the brand, presented quite different faces to the world. This was a major obstacle to global perception and implementation of the brand. John F. Strasser was convinced that further success depended on building a strong brand and ensuring consistent brand perception associated with Franke's gualities and services. The new Franke

associated with Franke's qualities and services. The new Franke logo was introduced in 1982. It was still based on the three squares, but they were now red. The logotype in white was altered slightly to make it easier to read than the previous version. A slogan reading "Technology, Quality, Design" was added to the logo to underline the significance of the three characteristic Franke squares. The slogan was to play a pathfinding role for Franke's entire business policy. This Franke logo, in slightly modified form, has remained an integral part of Franke's corporate identity to this day.

The brand and identity of Franke have been steadily strengthened over time – above all, by employees who have made sure that, for people all over the world, every contact with Franke is a rewarding experience.



Caption







1980

1 Various advertisements for the same sink - Italy/Switzerland (1940s). 2 The multifunctional sink for advertising purposes. 3 Already in the fifties, Franke was using emotional imagery. 4 Advertisement for the standardized sink (1942). 5 Advertisement for Franke's compact sink (1979). 6 Advertising campaign for Franke Kitchen Systems, with top model Heidi Klum (2011). 8 The Franke logo down the years.



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# ERA OF WILLI PIEPER

# Transition to global corporation (1975 – 1989)

Willi Pieper's farsightedness and ability to focus on essentials enabled him to steer Franke back onto the road to success. The restructuring of the company and expansion of the European operations were the first steps toward creating a global corpo-ration. However, it was only when Franke made the historic leap across the Atlantic to build its business in the United States that the foundations for a truly global concern were laid.

# 1975

Willi Pieper (pictured) buys Franke from his friend Walter Franke. A new management team, with Willi Pieper as Chairman and John F. Strasser as CEO, initiate a reshaping of the company's structure and a new strategic orientation.



1976 - 1980

Franke adopts radical and systematic measures to achieve a turnaround and increases the proportion of exports. The Group succeeds in expanding outside Europe for the first time, with the acquisition of Progressive Corporation in Philadelphia (USA).



1981 – 1986

Ronald Reagan is elected to the White House. The first Apple Macintosh goes on sale, marking the dawn of the digital age for consumers. Progressive Corporation supplies the first Franke kitchens to McDonald's USA. Franke celebrates its 75th anniver-



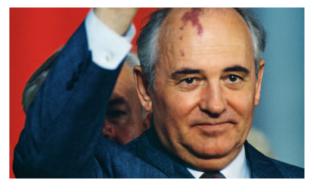
- 50

1984 The first Apple Macintosh sary. CEO John F. Strasser starts work on building a strong global brand.



# 1987 - 1988

Russian president Mikhail Gorbachev announces a far-reaching democratization of the Soviet Union, with glasnost (openness) and perestroika (restructuring) the watchwords. In 1989, Franke introduces a divisional structure, accelerating the global development of core businesses, with the aim of becoming number one in their respective markets.



# 1989

The fall of the Berlin Wall is a watershed in world history as well as a milestone in the development of Franke. Through its association with McDonald's, Franke becomes world number one in the new kitchen and remodel business. Son Michael Pieper enters Group management as preparation for Willi Pieper's succession and the handover of control to the next generation of entrepreneurs.

# **RECONSTRUCTION**

### and a new beginning

At the time of the rescue and takeover of Franke in mid-March 1975, Willi Pieper had quickly recognized that the only way to secure the future of the company and its employees was to establish solid foundations through radical restructuring, and to take a new direction. As a first step, he secured the recapitalization of the company and freed himself from all the minority shareholders in order to have freedom of action as an entrepreneur. Then he brought all the Franke companies together under the aegis of a holding company and established an executive management at Group level, initially comprising Theodor Balsiger, Walter Wieland and John F. Strasser as chief executive. For health reasons, Chief Financial Officer Theodor Balsiger was superseded in 1981 by Wolfgang Cach.

With an eye for what really mattered, Willi Pieper and his team succeeded in effecting the turnaround. At weekly meetings, the executive management dealt with the most urgent problems facing the Group, seeking solutions and making decisions. Willi Pieper was supported throughout by his son Michael, who had been at his father's side during the negotiations prior to the takeover of Franke.

One of Willi Pieper's crucial innovations in the strategic management of the company was to introduce the principles of Good Corporate Governance. To implement these, he recruited successful managers from international companies to serve on the newly formed Board of Directors and act as independent advisers. As Chairman of the Board, Willi Pieper did not interfere in operational management, but led the Group through the intermediary of CEO John F. Strasser. He adopted a clear attitude and laid down binding guidelines aimed at righting the Franke ship and getting it back on course for success.

An important step in the reshaping and reorientation of the company was to align the organization – previously driven by production and managed accordingly – with market requirements. All involved had to retrain themselves and grasp that the company had undergone a fundamental shift and was now focused on the consumer. The different thinking and practical approach that this demanded did not come easily to everyone, yet it was a precondition for remaining on board.

In order to ensure that this transformation of the company and the sometimes painful changes involved could be successfully implemented, it was crucial that all concerned believed in the future of Franke. Initially, management and employees feared that Willi Pieper might not be interested in a long-term commitment to the company. After all, he had arrived at Franke out of the blue. But his management style was to lead by example and the infectious optimism he exuded soon made it clear to everyone that his commitment to Franke was for the long term. When he spoke at staff and management meetings, his arguments were always convincing, inspiring and motivating to all who heard him. He placed full trust in his closest colleagues and left

them free to act on their own initiative. He was constantly surprising colleagues with his quick thinking, his ability to analyze complex problems quickly and clearly, and the spontaneous enthusiasm with which he took decisions, relying on his intuition. As a shrewd businessman and corporate leader, Willi Pieper rapidly established a set of simple and transparent management tools with which to lead the Franke Group. As his son recalls, still full of admiration to this day: "All he needed to run the company were a few key performance indicators, which could be written on a single sheet of paper. And basic principles such as avoiding bank debts and keeping salary and material costs below 75 percent of the overall cost burden."

By mid-1976, the first measures to simplify the structure and management of the Group were in place. As part of the first moves toward a divisional organization, five profit centers were established at head office in Aarburg, along with an administration department. The goal in creating these smaller, more manageable units was to achieve greater flexibility, clout, cost transparency and motivation. At the same time, productivity was to be increased and costs decreased. In the medium term, the whole range of products and services had to be brought in line with the new strategy and focused on market requirements.

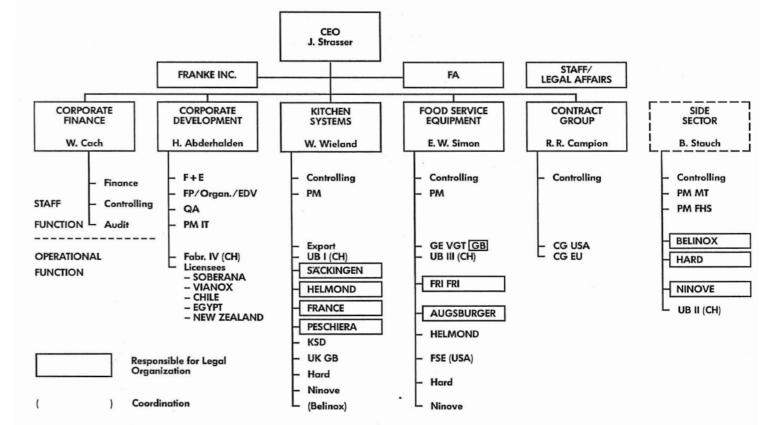
The later development of a divisional organization spanning the entire Group was initiated in 1985 with the formation of the Franke Contract Group, headed by R.R. Campion. The division supplied kitchen equipment to McDonald's quick-service restaurant business, with continuing success.

In 1988, the entire Franke Group was reorganized into three main divisions: Kitchen Systems (mainly sinks, as well as washroom and sanitary equipment); Foodservice Equipment (equipment for the catering industry); and Contract Group, focused worldwide on kitchens for McDonald's restaurants. The structure of the Aarburg headquarters remained the same.

Willi Pieper was quite prepared to take pragmatic, yet unpopular decisions. A rigorous austerity program was introduced in all business units and at all levels with the aim of putting Franke back on a solid financial footing, independent of the banks. It included the introduction of a new salary and bonus system at corporate headquarters in Aarburg, as well as pay cuts for all staff, including management. This move met with understanding on the part of the workforce, but two members of the management team did not accept the cut. Clearly, they no longer belonged at Franke. Yet Willi Pieper demanded nothing from his employees that he wouldn't ask of himself.

Through his clear attitude and resolute action, Willi Pieper gave all concerned a sense of direction and confidence in Franke's future, something that was of enormous value in those difficult times.

### ORGANIZATION CHART (VALID FOR 1988) FRANKE HOLDING AG

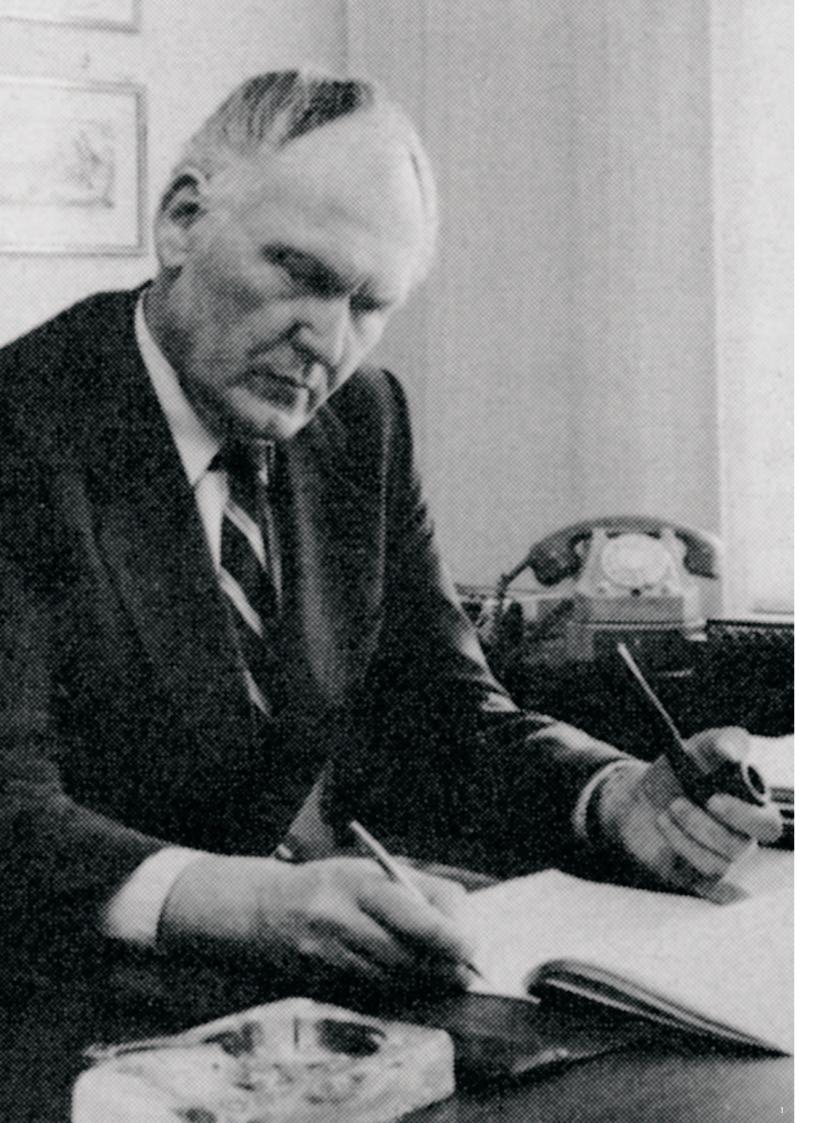




#### Captions

1 Reorganization of Franke Group from 1988. 2 1981: ground-breaking for the personnel restaurant at Franke's headquarters in Aarburg (Switzerland), with site foreman Walter Heusser, Theo Balsiger, John F. Strasser, Willi Pieper, Hans Hemmeler and Heinz Richner (from left to right).









For Willi Pieper it was essential to have a CEO at his side whom he could trust and rely on. To push through the reorganization and reorientation of Franke, he needed someone with complementary talents, who had a firm grip on the operational side of the business. Before he decided to appoint John F. Strasser as his right-hand man, he had to overcome certain doubts whether a man who had been a close associate of Walter Franke would measure up to this challenge. It was no easy matter for strong characters to assert themselves alongside the dominant figure of Walter Franke. Although otherwise blessed with an instinct he could trust, for once Willi Pieper's gut feeling was wrong. John F. Strasser soon showed he had exactly the right profile and qualities that Franke's owner wanted in his CEO. Willi Pieper brought fresh momentum on a number of fronts and

radiated healthy optimism, while John F. Strasser implemented Pieper's initiatives, adding his own ideas about the Franke organization as a whole. In keeping with his rank of Lieutenant-Colonel in the Swiss Army, John F. Strasser gave marching orders. He announced his intentions very clearly - to his team as well as to Willi Pieper. He was a prime mover, demanding but also encouraging, always leading from the front.

That was how Captain Pieper found his Chief Officer and CEO. In his new role, Strasser became Pieper's traveling companion and a forerunner of the new Franke way. Willi Pieper placed operational management of the company in Strasser's hands, as head of Group management. Along with that responsibility went the assurance that, in tackling the many challenges ahead, he could rely on his Chairman's full backing, as well as that of the Board of Directors.

From the very start, John F. Strasser set about reorganizing and rebuilding the group of companies with great energy, exerting his own influence on the nature of the process. He implemented the agreed measures and programs in every department and

#### Captions

1 Franke CEO John F. Strasser, 2 Franke Chairman and Captain Willi Pieper.

and his Chief Officer

on all levels of the organization with a thoughtful and singleminded approach. Strasser had the knack of putting clear messages across to his colleagues and winning their enthusiastic support for the pursuit of common goals. He made it clear to all concerned what was at issue and what was expected of them. That made him the right man to take the helm at a time of transformation and a new departure.

His firm leadership was aimed at efficiency, economy and effectiveness, based on clear analysis and concepts. He was instrumental in placing the Group organization and the work of corporate management on a systematic footing. He introduced clear structures, processes, job descriptions and divisions of responsibility that were meticulously thought-out, documented and implemented. At his instigation, corporate policy and strategy were worked out together with the Board of Directors, a Group-wide financial reporting and planning system was implemented, the product development department expanded, and long-term succession planning initiated.

In 1976, after John F. Strasser and his team had battled through two tough years, he was able to report to Willi Pieper with a positive result for the first time. But Pieper - at least outwardly seemed little impressed, commenting drily: "For me, that doesn't mean anything yet. As long as you're only successful in Europe and not on a global stage, you won't have proved how good you are." Strasser, by now familiar with his boss's dry humor, took this as an assignment to go out and acquire a company in the USA and establish the Franke brand in the American market.

John F. Strasser led Franke as a committed, exemplary and courageous chief executive, steering the Group, through good times and bad, to fresh success as a genuinely international corporation. He had the commitment, trust and appreciation of all he worked with, not least Willi Pieper, who demanded a lot of Strasser and got exactly that.

# **EXPANSION**

and global growth



From the very start, Willi Pieper pursued the goal of turning Franke into a global company and world-beater in its core businesses. Once the turnaround had been successfully completed in 1976, there were more appealing items on his agenda, such as "expansion" and "economic growth".

The internationalization of the Group was aimed in various directions, but always with a systematic approach. First, Franke's highly effective export organization built up the national markets. Once the demand and development potential in a particular country were high enough, the Group established its own sales organization and production capacity. These were oriented toward local market and customer requirements to enable a rapid response. The expansion usually proceeded by acquisition of companies already established in the country. The following is an overview of the key strategic decisions taken along the way.

#### Rounding off an existing business activity

The acquisition of frifri aro SA in La Neuveville (Switzerland) in 1980 extended the commercial kitchen range to include deepfat fryers. The purchase of Swiss coffee-machine manufacturer Augsburger AG in 1984 was part of a planned diversification as well as the addition of a business that was an ideal complement to Franke's catering and beverages offering. In addition, licensing agreements were concluded in Egypt and Chile.

#### Strengthening and expanding Group organization in Europe

Already in the era of Walter Franke, key markets in Europe were opened up by Franke subsidiaries or joint ventures with locally based companies. This pattern was followed in Germany, Austria, the Netherlands, Belgium, France, Sweden, Italy and Great Britain. Willi Pieper and John F. Strasser continued to develop these markets, while focusing the range on a few selected products.

#### Opening up the key US market

Captions

Willi Pieper's goal was to turn Franke into an organization of global stature. He saw the strong position in Europe as a springboard for conquest of the American market. In 1976, Willi Pieper und John F. Strasser reconnoitered the US market to establish where Franke stood in relation to the competition and to find the best way of achieving the breakthrough into global markets,

well aware that the USA was the key that would open the door. This view was not without its opponents on the Board of Directors, though in the end the Board backed the move. After a detailed evaluation of various options, the choice fell on Progressive Corporation in Philadelphia and the acquisition was completed on 4 April 1978. Progressive Corporation specialized in the manufacture of commercial kitchens and was a perfect fit with Franke and its objectives.

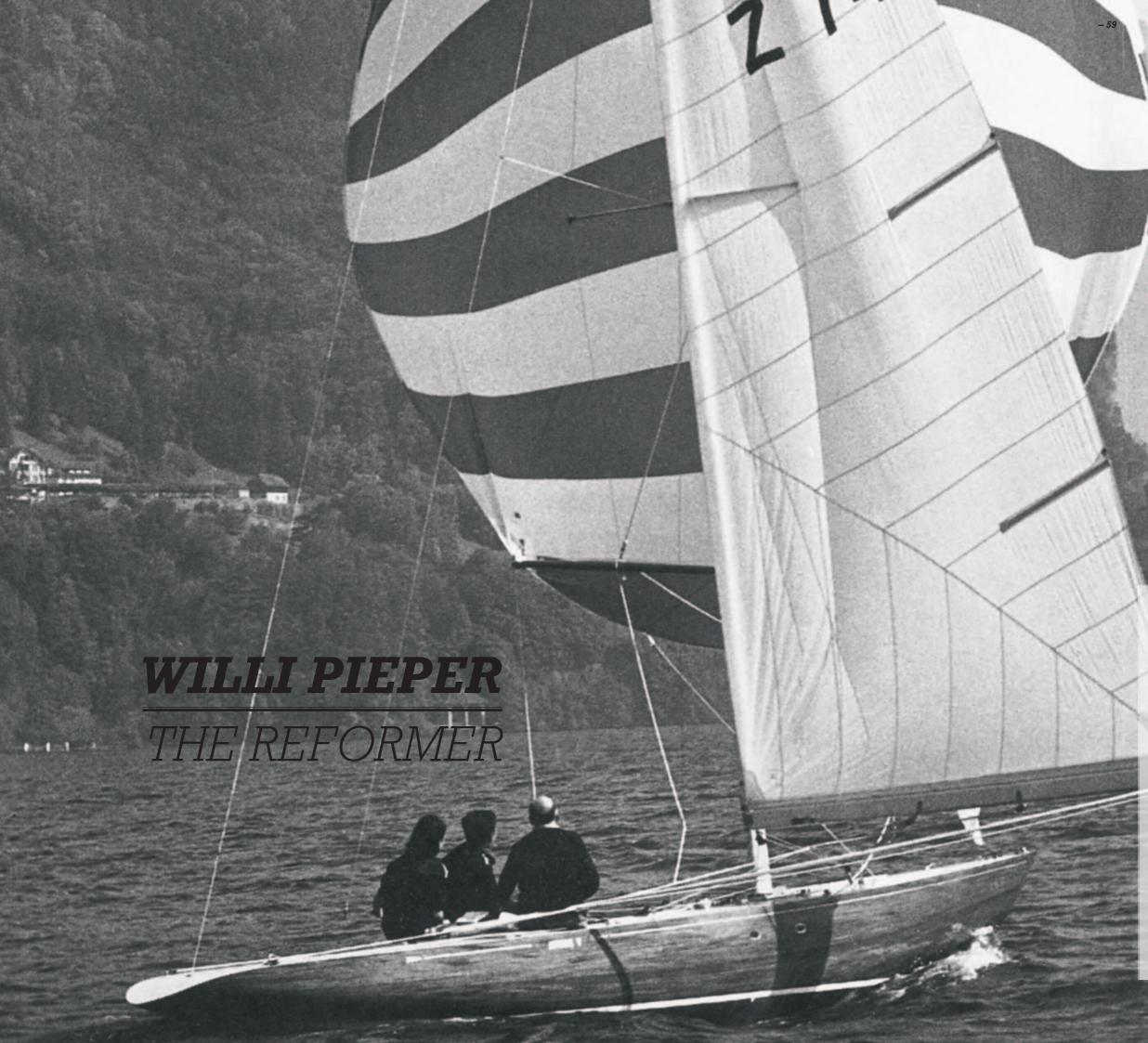
This first acquisition outside Europe was another milestone in Franke's history. America soon developed into a second key market alongside Europe. In 1989, Franke generated nearly 20 percent of Group revenues in the United States. The positive development of the partnership with McDonald's gave the commercial kitchen business a real boost in the US market and catapulted Franke to number one in the new kitchen and remodel segment. The foundations for the rise of the Franke Group as a global player were laid.

This successful expansion also had strategic consequences: from this point on, the declared goal was global growth. The previous strategy of national market domination, in which as many business units as possible were present in every country, under local management, was outdated. It was superseded in 1988 by the introduction of a Group-wide divisional organization, with Franke establishing a positioning and profile as the expert in the respective fields. The focus now was on core businesses in which there was the potential and opportunity to become world class. As a result of this shift, certain business units and companies were sold or liquidated, and minority holdings divested, according to the motto "less is more". The introduction of the divisional organization brought a team of young management talents on board, such as Bernhard Stauch, Andreas Hauswirth, Hans Ott and, last but not least, Michael Pieper.

In just fourteen years, Willi Pieper and John F. Strasser, ably assisted by their crew, had succeeded in turning the Franke Group into a model business. By 1989, the last full year of Willi Pieper's time at the helm as chairman, consolidated revenues had more than doubled, from CHF 190 million at the time of the takeover to CHF 480 million, while cash flow was running at more than 10 percent, well above average for the industry. Captain Pieper could hardly have wished for anything more when he handed over command to his son and successor, Michael.



1 McDonald's restaurant in the seventies. 2 Beginning of frequent business trips for the Franke management during the seventies. 3 Statue of Liberty, New York. 4 1978: the deed of purchase for the acquisition of Progressive Corporation is signed in Philadelphia (USA) by Benjamin Brodsky (CEO and owner) and Willi Pieper; behind from left to right: Hans Hemmeler, secretary, Alfred Wiederkehr, interpreter, W. Thacher Longstreth of Philadelphia City Council, John F. Strasser.



Willi Pieper was a self-made man and sportsman, who was very demanding – particularly of himself. In both business and sport, he made it to the top, supported by his wife, who provided balance in his private life. As an entrepreneur, he knew how to make a success of a business, regardless of the product involved – not as a manager, but as a pure-bred entrepreneur with clear principles.

He was intuitive, imaginative and inspiring. He had the ability to state complex problems in the simplest possible terms and get those around him enthusiastically involved in realizing his goals. This demanded a great deal from his entourage and employees; but he placed great trust in them and gave them scope to develop their potential.

Under his leadership, Franke found its way back onto the road to success and to a genuinely international business. With much talent, discipline and hard work, he devoted himself to a second career, in sport. He was multiple Swiss, European and World Champion in sailing, taking part in several Olympic Games, and also a gifted skier and ice hockey player. Whatever he turned his hand to, he did it with style and modesty. He had great spirit, warmth and humor, but he was also caring, helpful and appreciative toward his family, his friends and all who helped him to achieve so much in his life.

#### Caption

Willi Pieper on a sailing trip with daughter Beatrice and son Ronald.



#### A BRIEF HISTORY OF THE KITCHEN

No place in the home is as multifunctional as the kitchen: it serves as status symbol, creative workshop, party venue, meeting point, or simply as the center of domestic life. Over the last century, no room has been the focus of innovation in style and technology to the same degree as the kitchen. But before the kitchen began its triumphal progress in the 1920s, it had already come a long way.

It was the separation of cooking and heating that first made it possible, in Europe, to have smokefree living rooms, heated by ovens, with the kitchen as a room apart. In Switzerland, this change from a one-room house, with a multifunctional fireplace, to a house with a kitchen and separate living room can be traced back to the 11th century. In the Alpine regions and in the valleys to the south of the country, the multipurpose kitchen with an open fireplace persisted into the modern era. It was only at the end of the 19th century that the new era for kitchens dawned. With an increasing awareness of the importance of hygiene, people began to see the kitchen as a source of disease. Smoke and steam caused poor air circulation, constant dampness and black walls, extraction devices for ventilation were mostly lacking and windows were too small. From 1900, a new type of kitchen, with tiled surfaces, began to establish itself. Painted white, with good ventilation, easy to clean, with water, gas and later electricity connected, it became the acceptable, but not yet comfortable workplace of the middle-class housewife. Planning and configuration of the kitchen to suit the user's requirements were still a long way off.

All that was to change fundamentally in the 1920s. Increasing urbanization forced more and more people to live close together in a restricted space. Architects began to develop the compact "lab kitchen", designed to the last detail along ergonomic lines. The model was the Frankfurt Kitchen, designed by the Viennese architect Margarete Schütte-Lihotsky. The work of preparing meals became separated from the rest of the family. Since the 1960s, with the triumphal procession of highly developed systems and equipment, offering immaculate hygiene and lighter work, the trend has been to return to the kitchen-living room. Increasingly, the design of kitchens has been seen as an expression of the owners' lifestyle.

Franke played – and is still playing – a pivotal role in this transformation. Already in the 1930s, the company evinced the spirit of innovation with the manufacture of seamlessly welded sinks. And in 1950, Walter Franke's new concept of the "complete kitchen" – fitted with upper and lower units – revolutionized the modern domestic kitchen. Without his development of the kitchen grid system (55 centimeters per standard unit), the modern, functional kitchen would be unthinkable. Franke today is the world's leading manufacturer of intelligent kitchen systems, which enhance the lifestyle of their owners and make it possible to design kitchens that are both simpler and more attractive.











Captions

1 Large kitchen around 1600. 2 Open fireplace in a living room around 1700. 3 1870: Mother and child in the kitchen. 4 Kitchen in the 1930s. 5 Kitchen in the 1950s. 5 Kitchen in the 1950s. 6 Kitchen-living room in 1955. 7 Elements from professional kitchens found their way into domestic kitchens at the end of the 1980s. 8 Kitchen in 2011.





# ERA OF MICHAEL PIEPER

On the way to world leadership (1989 to the present day)

Since taking over from his father as head of the company, Michael Pieper has led Franke with great energy and success on the way to becoming the world's leading provider of intelligent systems for domestic kitchens, professional food service, coffee preparation, beverage delivery and hygiene solutions. As a full-blooded entrepreneur, his credo has always been to outdo the competition by being better, more innovative and faster than the rest. His approach, both prudent and farsighted, has created the foundations for Franke to build on its success and go from strength to strength in the next hundred years.





### 1989

Michael Pieper takes charge of the Franke Group and sets about systematically building a global corporation.

# 1990 - 1993

The Swiss Confederation celebrates its 700th anniversary. The Gulf War and the strong franc put the Swiss economy under strain. Switzerland rejects membership of the European Economic Area. Willi Pieper dies. Michael Pieper takes over ownership of the Franke Group and starts a program of investment to strengthen the company's base in Switzerland and position in Europe. Acquisition of the Scottish sink manufacturer Carron Phoenix. Establishment of the Group's own production sites in the former Eastern-bloc countries of Poland and Czechoslovakia. In 1990, McDonald's opens its first restaurant in Moscow.

# 1994 – 1998

Large-scale mergers are much in the news – Ciba-Geigy and Sandoz form Novartis; Swiss Bank Corporation and Union Bank of Switzerland become UBS. Franke pushes forward with global expansion of the core businesses, building two production plants in China and creating Group companies in the Philippines, Turkey, Portugal, Russia, Bulgaria, Romania and Hungary. Major acquisitions include Hackman Meka Group in Finland, Blefa GmbH in Germany, Federal Home Products in the USA, Kindred Industries Ltd in Canada and Douat Ltda. in Brazil.

# 1999 – 2001

The bursting of the dotcom bubble, the end of the stock market boom and the attacks on the World Trade Center trigger a global downturn. In Switzerland, there is the additional concern of the grounding of Swissair. Franke builds a factory for sink production in India and acquires the sink manufacturer City Metal Products in South Africa. In subsequent years, established sites are expanded and further markets opened up through acquisitions (Germany, the Netherlands, Denmark, Britain, Italy, Turkey, Russia, the USA, Australia, India, the Philippines, China and South Africa).



# 2002 - 2007

The euro is introduced and the EU expands from 10 to 27 countries, chiefly from the former Eastern bloc. Switzerland becomes a member of the United Nations. Beginning of the Iraq War. The Franke Group is organized into five divisions: Franke Kitchen Systems, Franke Foodservice Systems, Franke Washroom Systems, Franke Coffee Systems and Franke Beverage Systems. Their leading positions in global markets are further strengthened in the period up to 2010 through the takeover of more than 20 companies. These include: bremer Kaffeemaschinen, Aquarotter GmbH in Germany, the Italian Faber Group and Defy Appliances (Pty) Ltd in South Africa.



# 2008 - 2010

Barack Obama becomes the first African-American to be elected to the White House. A financial crisis of unprecedented magnitude continues to shake the world economy, political establishments and society to their foundations long after the initial impact. Under the aegis of Franke Artemis Holding AG, a forward-looking structure is created, integrating the industrial operations into the sub-groups of Franke Kitchen Systems Group and Franke Commercial Systems Group. The non-industrial business units are incorporated into the Franke Artemis Asset Management Group and Franke Artemis Real Estate Group.

# *2011*

The Franke Artemis Group celebrates its hundredth anniversary. Franke is the world's leading provider of intelligent systems for domestic kitchens and professional food service and is also on the way to becoming number one in coffee preparation, beverage delivery and hygiene solutions. The Group has grown to more than 10,500 employees, working in 70 companies worldwide. Since 1989, consolidated sales have risen from CHF 480 million to some CHF 2.5 billion. During that period, CHF 2.7 billion of self-generated cash flow has been invested in the future of the company.

# THE CAPTAIN'S

## worthy successor



For Michael Pieper, the first contact with Walter Franke and his company came at an early age, through his father. But at the time, he had found the manufacture of sinks a lot less interesting than the Franz Carl Weber toy store, the children's Shangri-la his greatgrandfather had founded on Zurich's Bahnhofstrasse. As a young man, his father had tried out his gifts as a salesman and supplemented his pocket money working in the model railway department. Later, Michael Pieper, as a student of business administration at the University of St. Gallen, was to write his thesis on "Optimization of Material Flows in Toy Retailing".

While his younger brother Ronald had inherited his father's talent as a top yachtsman, Michael was driven from an early age by his entrepreneurial gene. He could hardly wait to leave theory behind and get to grips with business practice. Michael Pieper was barely 30 years old when the call came from his father to help prepare and implement the takeover of Franke. He recognized the opportunity and challenge that this moment represented, and continued to support his father with advice and practical help thereafter, taking a close interest in Franke's business and participating in meetings of the Board of Directors.

Determination and impatience are two of several character traits that Michael Pieper inherited from his father. When Willi Pieper wanted to back out of his promise to make way for his sons on turning 65, the inevitable happened. Michael Pieper threatened to leave, to which his father merely commented drily: "Let me know when you've finished clearing your office."

With little money, but lots of drive, Michael Pieper traveled to Officer from John F. Strasser, who gave him sterling support after America. While there, he gained valuable international business the handover. Willi Pieper's younger son Ronald took over the experience at a major bank, and in the private sphere won the Reppisch-Werke in Dietikon, an industrial company with signifihand of his future wife. When he returned to Switzerland after six cant land holdings. The two brothers remained very close, both personally and professionally, until Ronald Pieper's sudden death years rich in experience, his father called him back to Franke. Now was the time to prove himself as an entrepreneur. After getfrom heart failure in August 2007. ting up to speed with all aspects of the Group's operations, he Willi Pieper died in April 1990. If he could see what his sons and took over as MD of frifri aro SA in La Neuveville (Switzerland), a daughter Beatrice, a successful interior designer, have made of specialist in the manufacture and marketing of domestic and his legacy, he would certainly be proud - even though it would commercial deep-fat fryers. His team came to know and apprecielicit no more than a "not bad" from him. ate him as a demanding boss, but one who rolled up his sleeves

#### Captions

FRANKE HOLDING

1980 UPS

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1 Memorable handover of the Franke share certificates, from Willi Pieper to son Michael. 2 Michael Pieper's great-grandfather founded the toy store Franz Carl Weber on Zurich's Bahnhofstrasse in 1881. 3 Michael Pieper's first managerial assignment was with the Franke Group company frifri aro SA in La Neuveville (Switzerland), in 1984, 4 and 5 Michael Pieper's sister Beatrice and brother Ronald Pieper



and got involved. He soon got to know every detail about the company, the products and the customers. As a future corporate leader, he was not above explaining the advantages of his fryers to trade-fair visitors - which he did very successfully, showing talent and evident enjoyment in the work.

Although Michael Pieper had grown fond of the small company, he made it clear to his father after two years that the task of leading it was no longer enough of a challenge for him. But his plea fell on deaf ears. Michael Pieper left the Group again and, in 1986, founded his own financial institution with business partners in Zurich. Two years later, Willi Pieper called on his eldest son and put a shoe box filled with share certificates on his desk, saying only: "I've signed the Franke shares over to you, you just need to countersign them. Now let's see what you can do!" It was this brand of laconic charm that Willi Pieper had used when giving John F. Strasser his marching orders to go out and conquer the American market. However, this time he knew that he had to leave his place on the bridge and hand over command to a new captain. He was convinced now that the time had come. Looking back, Michael Pieper recognizes that his father had acted with wisdom rather than stubbornness. After difficult early years, he had succeeded, together with his management team, in putting Franke back on track.

In 1988, the Board of Directors appointed Michael Pieper to the Group management, with responsibility for Planning and Controlling. On 1 July 1989, Michael Pieper took over as Chief Executive

# **CONCENTRATE**

and dominate



Michael Pieper's aim was not simply to produce and sell sinks, he wanted to see Franke grow quickly and succeed at the highest level, as a global powerhouse and world market leader in its core businesses. That was his declared goal when he took the helm at Franke in summer 1989. From the very first, he began to adopt new approaches and channel the development of the Group in new directions and drive it to new heights. And Michael Pieper had plenty of "drive", instilling élan and pace into the work of the whole Franke team. One thing he knew for sure: the competition never sleeps. He saw that it was vital to build on the momentum his predecessors had generated over the previous 78 years. As the helmsman determining the future course of Franke, he came up with a simple but powerful maxim, like the battle cry of a general to his troops: "Concentrate and dominate!" To this, he added: "Companies often try to do too much, battle on too many fronts. We want to be world number one in all our core businesses. That means we have to concentrate on just a few sectors where we have clear strengths and global market opportunities. Otherwise, we drop the business." He never missed an opportunity to spell out how that was to be achieved: "We have to be quicker and better than all the rest in every situation." He was convinced that the key to success was to work harder, to be smarter and more innovative, and do everything faster. One of his guiding principles was never to be dependent on banks or other shareholders. He reckoned that, given this freedom, there were no limits to what a family company could achieve: "...as long as it exercises common sense and avoids basic mistakes, and these can be avoided with the support of a board that keeps a critical eye on things and a good management team, backing the right strategy and ensuring its proper implementation."

Like his father before him, Michael Pieper put together a strong board. In fact, he went one step further, taking on the operational leadership of the Franke Group himself as CEO and leaving the position of Chairman of the Board to someone with experience of running a global industry, knowing full well that the Chairman would be in a position not only to question his plans and decisions, but also to reject them. In Ulrich Naef, he gained an internationally experienced industrial manager as Chairman. The close and successful collaboration with Ulrich Naef and later two other high-caliber board chairmen, Fritz Maurhofer and Thomas

Erb, showed his decision to have been astute and farsighted, both for himself and for the development of the Group.

From the start, Michael Pieper embarked on a strategy of strictly planned and methodically executed geographic growth. He did this mainly by reinvesting profits in the Group's own companies and making acquisitions. His approach to acquisitions was both cautious and highly selective. The motto, according to Ulrich Naef, was: "Very bold, but at the same time very careful." The tried and trusted method was described by Wolfgang Cach, for many years CFO of the Franke Group, in these terms: "Identify, evaluate, negotiate, buy and then integrate without delay. Only when there is complete transparency and the books of the takeover candidate are open can the sums be done, and then if they add up, the acquisition can go ahead." Having served the Group for more than 38 years, 18 of them working closely with Michael Pieper, Wolfgang Cach knew his boss better than anyone: "It wasn't just the growth strategy that was rigorously planned, but also Michael Pieper's idea of daily routine and commitment. He was very demanding, and that only worked because he led by example. And despite all the success and wealth he acquired, he always stayed simple and straightforward." Michael Pieper's hours of work are legendary. Although his home in Hergiswil is 50 kilometers from the office, he is always at his desk no later than 5 am. In the evenings, when he is not traveling the Franke empire by air, he drives back home in his car. He generously expects his management team to be at their desks no later than 7 am. "Many people arrive earlier and make up for it by going home later," says Andreas Hauswirth, Head of Corporate Services, with a smile. However, without this dynamism and discipline that Michael Pieper demands of all involved, the rapid and impressive growth of the Franke Group would not have been possible. With more than 10,500 employees in 70 companies worldwide, sales have risen from CHF 480 million in 1989 to about CHF 2.5 billion, while CHF 2.7 billion from self-generated cash flow has been invested in the future of the business. That is how Franke, under Michael Pieper's leadership, has become the world's leading provider of intelligent systems for domestic kitchens and professional food service, and is on the way to the number one position in coffee



1 Michael Pieper gets to work on the expansion of Group headquarters in Aarburg (Switzerland). 2-4 An entrepreneur always on the move.





# **COMMITMENT TO SWITZERLAND**

as a value center



As a result of the increasing globalization of economic life, Switzerland was not spared the effects of the crisis that broke over Europe in the early 1990s. Numerous Swiss-based companies had to be restructured and set on a new strategic course. Manufacturers previously regarded as models of their kind - for instance, the Swiss machine construction industry - moved production abroad, reshaped their operations or closed down factories altogether. Despite gloomy forecasts for the future of the Swiss industrial sector, the Franke Group remained faithful to its Swiss manufacturing base. It was convinced that the global concern needed a strong base in its homeland and that there was a promising future for Franke in Switzerland, above all with new technologies and high-end production with a strong value-added component, but also as an attractive employer for talented and ambitious people committed to helping shape Franke's future. "We want to keep the Franke flag flying in Aarburg and be a role model for our worldwide organization, not only as a center of production, but also through the spirit and values we represent," stresses Michael Pieper. Investments of over CHF 250 million in the Group's headquarters over the last 20 years are clear proof of this commitment.

The investment has gone into modernizing the Group's Swiss operations and bringing them up to world-class standard in terms of IT and production technology. The goal is continuous improvement of quality and productivity at all levels and in all sectors. Today, Aarburg is a key center for high-end and high-tech products.

In Aarburg, Franke manufactures sinks on the most advanced production lines for the most demanding customers. In Michael well as services to third parties. The Franke Artemis Asset Management Group was established Pieper's words: "Like goldsmiths' products which we place at the very top of our range worldwide." One of the Group's key techas a vehicle for the purchase of equity holdings in publicly listed nologies is the design and manufacture of its own tools. Franke is Swiss industrial companies - "where we know something about constantly striving to achieve further advances in pressing and the business and see some potential," as Michael Pieper puts it. forming technology, ensuring competitive advantages in produc-This is testimony to his belief in Switzerland as an economic hub, tion and design. The Industrial Engineering department supplies in good times as well as bad. He is also an active board member a number of industries with sophisticated components, for examwith substantial shareholdings in such companies as Forbo, ple for use in gas turbines and aircraft engines for the aerospace Rieter, Feintool and Advaltech.

Captions

1 Franke precision and innovation at work, 2 and 5 Franke headquarters in Aarburg (Switzerland), 3 2009: Michael Pieper tours the works with Swiss Federal Councillor and Minister of Economic Affairs Doris Leuthard at Franke headquarters in Aarburg. 4 Franke Coffee Systems' new office and factory building in Aarburg.



industry. The information technology for the whole Group is planned, supervised and supported from Aarburg. "We are quite proud that we have achieved world-class standards in this area as well," says Chief Information Officer Peter Kaufmann. The new Info Center was opened in 1996, providing a reception, exhibition and conference center with an attractive atmosphere. In 1999, Group management moved with its organization into a new office building. At the end of 2008, a completely new production facility for coffee machines was completed, for the time being the last stage in the expansion of the Aarburg site - another emphatic step on the road to becoming world number one.

Systematic application of the "concentrate and dominate" principle led to the examination of other activities in order to verify whether they satisfied the principle themselves. The result was the sale or discontinuation of activities in Switzerland with less promise or which were no longer suited to the Franke Group, such as the food service equipment, bathroom furniture and metal construction business.

The residential building program that Walter Franke had started as part of a socially oriented corporate policy was taken to a new level by the establishment of Franke Immobilien AG in 1990. In 1993, the company purchased a major residential development in Aarburg. A series of property developments followed in quick succession, above all in the residential sector. Today, Franke Immobilien AG manages some 2,000 rented properties, on its own account and on behalf of the Franke pension fund. It also provides facility management services for Franke's industrial properties in Aarburg – 26 buildings altogether, covering a vast area – as

# **DEVELOP**

and conquer



Parallel to the consolidation of the Swiss base, Michael Pieper drove global expansion forward. Completely new perspectives were opening up in markets ranging from Eastern Europe to the Far East, facilitated and accelerated by the fall of the Berlin Wall and glasnost in the Soviet Union. The driving force at the head of the Franke Group wanted to seize the initiative and secure these openings from the outset. But he had to get the backing of Group management and the Board of Directors for his ambitious growth strategy before he could put his plans into action. Initially, Michael Pieper put the emphasis on building up the global business of Franke Kitchen Systems and Franke Foodservice Systems. As a rule, this was accomplished by targeting companies with a strong position and potential in their respective domestic markets. It was mostly sink manufacturers that were acquired and integrated rapidly into the Group. During the 1990s, Franke combed systematically through market after market, looking for acquisition candidates and then step by step established a foothold through takeovers or by building up its own subsidiaries.

This successful approach was also applied in the case of Franke Foodservice Systems and led to a tremendous growth spurt, potentiated by the equally ambitious global expansion of the business unit's main customer, McDonald's. Just a few weeks before the fall of the Berlin Wall, Franke Foodservice Systems, working in tandem with McDonald's, succeeded in landing a contract with the Moscow City Administration for the supply of 20 McDonald's kitchens. On 9 November 1989, a convoy of six trucks set off from Franke's Bad Säckingen site en route for Moscow. The first Mc-Donald's restaurant in Moscow opened its doors on Pushkin Square already at the end of January 1990. At the time, it was the biggest McDonald's outlet in the world, with indoor seating for 700 guests and 200 more outside.

The real starting signal for the peaceful conquest of the world markets was sounded by Michael Pieper in 1990, with the takeover of the old-established Scottish company Carron Phoenix, founded in 1759, along with its six subsidiaries. Carron Phoenix had made the cannons that helped Lord Nelson to victory over Napoleon's fleet at the Battle of Trafalgar in 1805. Now, as market leader in the manufacture and marketing of sinks in stainless steel and synthetic materials, Carron was to be a significant reinforcement for the market presence and position of Franke Kitchen Systems. Carron also represented a significant brand in its own right and a ary in Sweden that was established in 1590.

second market presence alongside Franke. The Carron deal was a masterpiece of planning and negotiation by the new Group head, an object lesson in how acquisitions should be conducted. Michael Pieper had learned the necessary skills during his time as an apprentice and journeyman entrepreneur in the USA. This was Michael Pieper's first ever involvement in a major acquisition. Walter Wieland, at that time Head of Franke Kitchen Systems, who accompanied him throughout the negotiations, marveled at his skill and tenacity. "We had agreed the price between the two of us beforehand. Our motto was: we won't be the first to blink, we'll hold out longer than our four opposite numbers." And that's exactly what happened. Hans Hemmeler, a confidant and mainstay of the company since the era of Walter Franke, summed it up succinctly: "A natural talent." From that point on, the Board maintained its critical stance, but mostly regarded Michael Pieper's expansion plans in a positive light. Under his leadership, Franke broke through into the world markets. It succeeded largely thanks to his continuing willingness to reinvest the profits in the future of the Franke Group.

The management of the Franke Group and the companies at national level showed an extraordinary degree of commitment, know-how and teamwork in implementing the growth strategy. The local companies usually served as a "bridgehead" and were essential to the conquest of the national markets. Michael Pieper initiated and led the expansion process, supported by Wolfgang Cach, who did the necessary groundwork of research and analysis prior to the takeover and then made sure the necessary control mechanisms and cost transparency were in place for the process of integration. He was ably supported in the preparation and realization of these acquisitions by the Group management team, which comprised: Bernhard Stauch, who from 1989 guided the fortunes of Franke Kitchen Systems and left his mark on its history; R.R. Campion and his successor Hans Ott, heads of Franke Foodservice Systems; and Andreas Hauswirth, who headed the Franke Group's Corporate Services.

By taking over strong, long-established companies, Franke not only gained employees and market share, but effectively acquired over 3000 years of expertise in its first 100 years. Some of these companies had traditions going back centuries, such as Carron Phoenix (1759), the English firm of W&G Sissons Ltd (1784) and Finnish-Swedish Hackman-Meka Group, with its Ramnäs subsidi-



#### Captions

1 Original Carron cannon at Fort George on Moray Firth (Scotland). 2 Princess Anne (Princess Royal and Princess of Orange) visiting Carron Phoenix. 3 1990; opening of Moscow's first McDonald's restaurant on Pushkin Square, then the biggest in the world, 4, 2009; Franke Sissons workers in Chesterfield (GB)

# AT HOME AROUND THE WORLD

and what it takes to get there





At the same time, existing market positions were developed and new markets opened by acquiring local players, where this was feasible and made good business sense. Where such companies were not available or could not be acquired, Franke founded subsidiaries and built up marketing and production capacity of its own, enabling it to get closer than any of its competitors to markets and customers worldwide. The aim was to provide products and services that were optimized to suit local cultures and meet local requirements - in accordance with the "think global, act local" principle, as Bernhard Stauch puts it. He has played a decisive role in shaping this development. Since 2005, he has served as a member of the Board of Directors of Franke Artemis Holding AG; for the 15 years prior to that, he headed Franke Kitchen Systems, the Group's most important division, which he led to the position of world number one in the kitchen systems

#### Captions

1 Like football, Franke connects the world. 2 Franke S.p.A, Peschiera del Garda (Italy). 3 Franke Management Inc. / Franke Foodservice Systems Inc. / Franke Resupply Systems Inc., Smyrna (TN, USA). 4 Franke Kitchen Systems (Pty) Ltd, Mobeni (South Africa). 5 Franke Foodservice Systems, Heshan City (China). 6 Franke Kitchen Systems Egypt S.A.E., 6th of October City (Egypt).



market. In addition to the expansion in Eastern Europe and Asia, Western Europe remained a focus of activity. Market penetration was already well advanced, but there were still some gaps to close.

Franke's success and progress toward world leadership cannot be explained solely by the quality of its products and the astuteness of its acquisitions. The ability to globalize what was originally a locally based business and guide local developments through a strong entrepreneurial organization has also played a major part in Franke's success. According to Duncan Marr, who as Managing Director has been involved in building up the business in Britain over a period of decades and knows Franke's way of doing business: "As long as the direction is the right one and the figures add up, Michael Pieper gives people a lot of scope and is generous in his support for the effort to advance a local business. But if you start getting into difficulties, you have to dress warmly and get things back on an even keel as soon as possible, otherwise you can kiss your freedom goodbye!"

Today, Franke is at home on five continents, from Finland to South Africa and France to Australia. Like football, Franke connects the world. In football, as at Franke, common values and binding rules define the scope within which every home team plays its game and has the potential to be the best in the world.

# SWISS QUALITY

made in China



Franke's global expansion was not just about seizing opportunities in new locations, it was also concerned with ensuring consistent quality of its products and services the world over. Eastern Europe, Russia and China played a key role as a new frontier of economic development during the eighties and nineties. The advent of perestroika and glasnost in the Eastern bloc, the fall of the Berlin Wall and the reform policies of Deng Xiaoping, the new strongman in China, were milestones along the way.

For Franke's managers, the exploration, conquest and development of the markets in this relatively unfamiliar or even totally unknown terrain was often an adventurous and chaotic affair. Accustomed to Swiss punctuality and reliability, they found themselves in situations that required skill, flexibility and a talent for improvisation if they were to succeed. Bernhard Stauch, the then head of Franke Kitchen Systems, remembers as tours de force the many expeditions he made with Wolfgang Kemmerling, who was in charge of Germany and Northern Europe, into the various countries which had formed part of the USSR. "All the flights we took were treated as domestic flights - no one wanted to see our entry visas for Russia or issue us with visas to enter the Ukraine. It was only when we came to fly out again that our papers were scrutinized and the officials wanted to know how we had entered their country, which we then described in detail. As a rule, it took a modest payment of only 50 dollars for the men in uniform to 'turn a blind eye' and allow us to board the aircraft bound for Zurich, along with a couple of cans of illicit caviar, which normally could not be taken out of the country."

There were also different customs to be observed in conversations and negotiations with potential partners, as Bernhard Stauch vividly recalls: "It took a lot of patience and skill to get through the endless discussions, as well as a certain steadfastness and ability to hold one's drink. When the nightly dinner invitations were accompanied by a vodka glass that never seemed to be empty and the umpteenth 'Na zdorovie' resounded around the table, it was quite a challenge to keep a clear head and find the way back home to the hotel." The experience gained in that period convinced Franke that it should concentrate mainly on building up its own subsidiaries and production facilities in Eastern Europe both to guarantee the quality of its products and services, and to avoid taking on the inherited liabilities of existing local operations, few of which are still in existence today.

China, the world's most populous country with well over a billion inhabitants, was already on Michael Pieper's expansion radar at the beginning of the 1990s. The reforms introduced at that time unleashed a period of rampant growth for the Chinese economy. This dynamic development resulted in the building of megacities and the emergence of an affluent middle class, with growing influence and importance. In 1993, a delegation from Franke traveled all over the country in a quest to discover the best way of entering this most promising of markets and building up a successful business there. They had discussions with numerous companies and learned once again the truth of the saying: different countries, different customs. The greatest challenge was to develop a nationwide distribution network, because commerce was traditionally organized along local lines.

In 1994, after lengthy negotiations Franke signed a joint-venture agreement with Guangdong Victory Kitchen Equipment Factory in Heshan City. However, before work on a new factory, office buildings and accommodation for the workforce could begin, access to the site had to be secured, and that involved the construction of a bridge across the Xi Jiang river, literally "West River", a tributary of the Pearl River. As Bernhard Stauch recalls: "Construction work could only go ahead in the dry season, when the water was low. That was why Andreas Hauswirth and I drew up the famous 'bridge contract', before any of the joint-venture agreements were signed. Otherwise, we would have had to wait another year before opening the factory and opening up the Chinese market." At the end of 1995, the new Franke plant was inaugurated and shortly afterwards started producing kitchens for McDonald's restaurants in the Chinese and Asian markets, as well as domestic sinks. It was also this plant that, some years later, was to satisfy the demand for Asian sourcing of low-cost components. In 1999, the Chinese business was completely taken over by Franke to ensure a flexible and rapid response in the Chinese market and guarantee quality standards. Since then, a great deal of development work has taken place in Asia. In 2000 another factory was opened in the Philippines, and in 2008 Franke Foodservice Systems built a new plant to secure its position in the strategically crucial Chinese market. This plant is regarded as a model in terms of quality assurance, something that is borne out by ISO certification, as well as satisfied customers in China and across Asia. All part of Franke's promise to deliver Swiss quality made in China - or anywhere in the world.



1 Crossing the Pearl River to Franke's site in Heshan City (China). 2 New building at Franke Foodservice Systems in Heshan City. 3 and 4 Michael Pieper and guests at the opening ceremony in 2008. 5 Franke Foodservice Systems' state-of-the-art production plant at the new works in Heshan City.





# SYSTEMS FOR LIVING

## Franke Kitchen Systems



Since 1934, when Hermann Franke was scoring his first successes with stainless-steel sinks, there has been a revolution in lifestyle, with the kitchen as the hub of home life at its center. Franke has played a key role in this transformation. The kitchen has long since emancipated itself from the narrow confines of a mere workplace where food is prepared. It has become a space for communication and creativity, a meeting point whose design is an expression of its owners' lifestyle.

Walter Franke paved the way for industrial production of sinks with the standardization of the domestic kitchen in the 1940s. This was followed by a groundbreaking step away from pure sink manufacture to the marketing of taps and accessories such as boards for chopping and preparing food. The introduction of the Franke Compact in 1979 was a great success. A sink with a compact design that would fit even the most cramped space, providing two working bowls and matching accessories. In the meantime, over three million Franke Compacts have been sold, playing an important part in Franke's rise to global market leader in kitchen systems. In 1987, in response to growing environmental awareness, Franke introduced the Compact Combi sink, with a built-in waste-disposal unit.

The development continued on its unstoppable course. Franke found the answer to increasing demand for sinks in different colors and materials in the acquisition of Scottish company Carron Phoenix, the leading producer of high-quality sinks in synthetic materials. Cooperative ventures with leading ceramic manufacturers rounded off the product portfolio. The range was further extended in the 1990s when Franke began producing its own ovens and cooker hobs, which sold successfully in selected markets. The final breakthrough as a system provider came in 2005 with Franke's acquisition of the Faber Group, a world-leading manufacturer of hoods. Today, Franke Kitchen Systems tops off its comprehensive range with products and accessories in matching designs for every area of application.

Since Michael Pieper took over in 1989, the Franke Group - with Franke Kitchen Systems to the fore – has pursued an aggressive to the highest quality standards and delivered on time. and systematic growth strategy aimed at conquering and con-Franke Kitchen Systems today has around 7,500 employees, solidating global leadership. It has done this by building its own generating sales of over CHF 1.5 billion in 2010. presence in key markets in Asia (China and India), Eastern Europe (Poland, Romania, Russia, etc.), as well as in Turkey and the Middle East, and by selected acquisitions of leading companies such

#### Captions



as Carron Phoenix Ltd (UK), Douat Ltda. (Brazil), Federal Home Products (USA), Kindred Industries Ltd (Canada), the Faber Group, with its head office in Italy, and City Metal Products and Defy Appliances (Pty) Ltd (South Africa).

In a little short of 80 years, Franke's systematic approach and flair for the demands and possibilities of the modern kitchen have turned it from pure sink manufacturer to world-beating provider of intelligent kitchen systems. These are found today in over a hundred million kitchens worldwide. Designed to suit the individual lifestyle of owners and users, they make kitchen work as enjoyable, efficient, hygienic and environmentally compatible as possible. World-famous kitchen designers such as Boffi, bulthaup and Scavolini have relied for many years on "Franke inside". The Centinox line marks the start of Franke's second century by writing a new chapter in the history of kitchens and sinks. A hundred years of experience are distilled into this allround concept – a kitchen system designed for style, well-being and pleasure.

In the new century, Franke Kitchen Systems aims to strengthen its position as global market leader. This is underlined in the formulation of an ambitious vision and mission: "Franke has to become a style icon of the industry, especially in the growth markets outside Europe - a power brand combining high tech and high touch." It will pursue this goal with a range of intelligent kitchen systems - comprising sinks, hoods, water and waste systems, cookers and taps - that meets the highest standards in terms of looks, functionality and quality. Part of the game plan is to keep structures, systems and processes under constant review and to redesign them along simpler, more effective lines, geared to the changing requirements of the global markets. Franke's local companies are spearheading this drive, with advice and services focused completely on their customers' individual requirements. They are supported in this by global centers of expertise, with great innovative potential and specialized production facilities, supplying Franke kitchen systems worldwide, made

## CASUAL LIVING MADE EASY

## Franke Foodservice Systems



Without increased mobility, industrialization and globalization could never have happened. The history of Franke and pioneering restaurant chains such as Mövenpick and McDonald's would also have followed a completely different course. Since the mid-20th century, a major part of the world's population has enjoyed the manifold advantages of a mobile lifestyle. One aspect of this is a regular visit to a quick-service restaurant chain, creating a new dining culture. It is impossible to imagine the modern world without. From its beginnings in America, it set out to conquer the world under the banner of "fast food" in the 1950s. And it has succeeded in revolutionizing the catering industry and changing the lifestyle of whole generations. People can now enjoy a wide range of tasty meals, served quickly and conveniently, right round the clock. Industry leader McDonald's, for example, serves more than 60 million guests in over 32,000 restaurants in 117 countries every day. But there are many more: chains such as Burger King, the Yum! brands Kentucky Fried Chicken, Pizza Hut and Taco Bell, as well as newcomers such as Vapiano and the IKEA furniture store. Every day, the casual dining scene becomes more closely attuned to modern lifestyles, offering greater variety, new experiences and fresh delights, and making casual living easier.

These and other customers in the quick-service restaurant industry are helping Franke Foodservice Systems build up its business and develop successfully. They benefit from Franke's unique expertise and comprehensive services - from planning through start-up to permanent support in the area of operating safety and maintenance - built up over 60 years as the world's leading supplier of complete professional kitchen systems and installations. Up to the present day, over 30,000 complete kitchens have been planned and installed, and millions of components fitted as replacement parts or for renewal of food-service operations. Since installing its first kitchen for McDonald's in Munich in 1972, Franke has built a further 15,000 for this key customer. Franke is responsible for every second McDonald's food-service installation around the world, with a strong growth trend in the booming Asian markets. Franke Foodservice Systems also provides consulting and training, as well as technical services, with a 24-hour turnaround, all over the world, to keep food-service installations, in every department and every phase of their life-cycle, running efficiently and trouble-free. These exclusive, all-round services, focused on customers' requirements, create a close working partnership and nues of the Franke Artemis Group.

Captions

a common platform for business development. To service these dynamic relationships, Franke Foodservice Systems has built a streamlined and highly effective organization over the decades, which works like Swiss clockwork. Its headquarters are in the USA and there are business units for America. Europe and Asia. A highly experienced and committed management team has over-

seen this positive development. Much is owed to the enterprising and charismatic Richard R. Campion. Under his leadership, the Franke Contract Group was formed in 1986 and built up into the first worldwide division, with McDonald's as the main customer. Initially there were two production sites underpinning its expansion: Bad Säckingen (Germany) and later Gdynia (Poland) supplied the European markets, while North Wales (Pennsylvania) served most of the US market. A further production facility was added in Sparks (Nevada) in 1990 to supply the US West Coast and export equipment to Asian markets such as China, Korea and Taiwan. When "Dick" Campion reached retirement age in 1993 and handed over to Hans Ott - who had served Franke Foodservice Systems since 1981 as General Manager - the business was already on a sound footing. Under his guiding hand, global market leadership was systematically strengthened. Franke gained a second major customer in Burger King through the acquisition of its suppliers Stainless Inc. (USA) and Niggemann GmbH (Germany). The Resupply and Smallwares segment was successfully established and built up into a cornerstone of the business. Franke Foodservice Systems created its own service business and invested heavily in the development of new products for its customers' kitchen operations. Finally, in China and the Philippines new production sites were built, a major expansion of the Polish factory was carried out, while in the US state of Tennessee, in addition to a new production plant, a new headquarters with an impressive Logistics and Tech Center was built. Hans Ott and his team have continued building the success of the business and pushing forward with improvements in all areas, through closeness to customers and ongoing optimization of processes - inspired by his vision and guiding principle: "We are committed to freeing up our customers to focus on their guests, employees and plans for the future - and to sleep as soundly as possible."

In 2010, Franke Foodservice Systems, with around 1,300 employees, contributed some CHF 520 million to the consolidated reve-



1 Delicious casual dining dishes around the world. 2-5 Franke Foodservice Systems customers: McDonald's, IKEA, Vapiano, Ginyuu.



## COFFEE CULTURE MAKES THE WORLD GO ROUND

Franke Coffee Systems



What will it be today? Coffee, espresso, espresso con panna, latte macchiato, cappuccino, café viennois, hot chocolate, iced coffee ...? So many different coffee specialties and confections are enjoyed around the world, not only by guests in luxury hotels and cafés with long-standing traditions in coffee culture, such as Sacher in Vienna. Nowadays, coffee in its myriad varieties belongs to the affordable standard fare of a new generation of ambassadors and promoters of global coffee culture. For instance, McCafé, the latest offspring of the global McDonald's family, which already has 16,000 outlets based on the concept worldwide; the international café chain CUP&CINO; or the Taiwanese Dante chain, with over 150 coffee shops throughout Asia. Wherever coffee culture is enjoyed and richly nuanced coffee appreciated, discerning retailers rely on Franke Coffee Systems as their partner of choice to advance their businesses with excellent coffee and satisfied customers.

Christof Hurni, Managing Director of Franke Kaffeemaschinen AG, puts the simple but effective Franke principle in a nutshell: "The better we know and understand our customers and deliver optimal services and solutions, the more our coffee machines become cash machines." Although this business is a relatively recent venture, Franke is steadily advancing toward its goal of world no. 1 in professional coffee-making systems, moving into a position just behind the leaders in 2011.

The foundation stone was laid in 1984 with the takeover of Augsburger AG, an old-established Bernese coffee machine manufacits innovative systems and products, all-round quality, service and turer, whose activities and production capacity were transferred support, all day and every day. Franke has also created Coffeeto Aarburg in 1991. Since then Franke has continued to invest in ramas, where customers can refine their expert knowledge of all research and the development of new technologies and procaspects of Franke Coffee Systems and coffee culture. esses geared to the needs of each specific market and customer Initially seen by some with a sceptical eye and characterized as segment. The declared goal is to seek optimal solutions and "Michael Pieper's hobby", the coffee machine activities have make it possible to apply Franke Coffee Systems technology grown into a respectable business. In 2010, Franke Coffee Sysworldwide, with high-performance, attractively designed, fully autems, with some 500 employees, generated annual revenues of tomatic coffee machines, delivering supreme quality in the cup CHF 140 million.

#### Captions

and the complete coffee experience, with the highest reliability, comfort, economy and sustainability. "Our aim is always to offer the extraordinary to selected customer segments, rather than the ordinary to everybody." This is the principle that Marga Gyger has applied with heart and soul to shaping the fortunes and development of Franke Coffee Systems for the last 16 years – with great commitment and success. She took charge of Franke Coffee Machines in 1994 and since 2004 was head of Franke Coffee Systems and a member of the extended Franke Group Management until her retirement in 2010.

Parallel to developments on the technological front, the advance to leading global system supplier took place under her leadership, with significant acquisitions in the key markets of the global coffee machine business. In Germany, bremer Kaffeemaschinen was taken over in 2002, and US reseller Espresso Specialists Inc. followed in 2004. Today, Franke Coffee Systems has its own companies in Germany, Austria, the Netherlands, Great Britain, the USA and Japan and a strong network of sales partners in over 60 countries. From this position of strength in all the world's key coffee markets, Franke is able to offer customers tailor-made solutions of the same high quality standard: from small outlets where one Franke coffee machine serves 50 cups a day, to major operations where a single high-performance machine delivers 300 cups of espresso an hour. Franke Coffee Systems has achieved this position thanks to its knowledge of customers and markets,

<sup>1</sup> Coffee culture connects the world. 2 Selected coffee beans. 3 Intelligent coffee system: the new Franke Spectra Foarmaster. 4 Coffee variations and creations. 5 Pure pleasure: the coffee experience.

## THE BREWERS' BEST FRIEND

## Franke Beverage Systems



Their goal is no less than to refresh and delight people all over the world. For over a hundred years, the leading players in the brewing and soft-drinks industry have succeeded in staying young and inspiring new generations to identify with their brands and products. And they have succeeded in this despite the fact that consumer and market behavior has changed and competition and concentration within the industry have steadily increased since the 1990s. Some years ago, the Coca-Cola Company responded with a "Triple A" formula for success: Availability, Affordability, Acceptability. This helped the brand to number-one position in the soft-drinks market and also earned it top place in the Best Global Brands ranking. In addition to the eternally young product and market image, the Coca-Cola Company had another vital success factor: it worked systematically to make sure the product was always available at arm's length, in perfect condition, anywhere in the world. World-champion brewers of hops and malt and Franke customers - such as Anheuser-Busch InBev, SAB-Miller, Carlsberg, Heineken, as well as local players, have built their success on similar principles.

Wherever a cool beer, with a fine foaming head, or a refreshing soft drink is served, there is a good chance that it is flowing from one of Franke's stainless-steel kegs. The delivery system ensures that the brewers' pride makes its way from brewery to bar and arrives in the glass in peak condition, so that everyone can enjoy their favorite brand at its best. Every year, Franke supplies around 800,000 of these containers to the world's leading drinks producers, making it the global leader in keg systems for beverage delivery.

Walter Franke took the first steps into the "refreshment" business in the 1950s and made Franke the leading manufacturer of beverage containers for beer and soft drinks in Switzerland. In the 1990s, the worldwide consumption of drinks of all kinds was booming; at the same time, there was a trend away from cans to bottles and kegs. Franke saw the enduring demand for stainlesssteel kegs as an opportunity and seized it. The Group invested in the necessary resources and expanded production capacity. Franke designed a test series of new containers according to the

specifications of the Coca-Cola Company. Approval for the new kegs led to Franke's appointment as Coca-Cola's second global supplier, giving it valuable international market access for its beverage containers – a significant step toward the position of global market player.

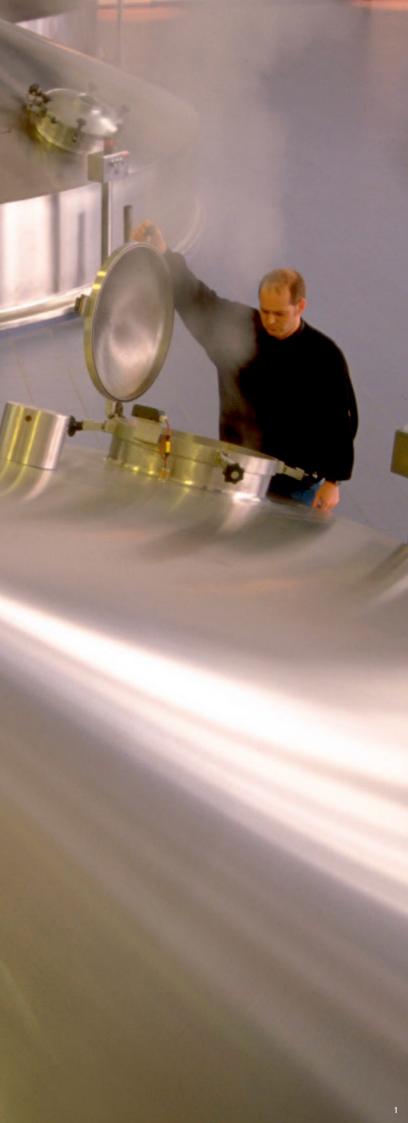
In 1994, Franke created the Beverage Systems unit and began a drive to build and consolidate the business worldwide. The unit was now producing containers for the chemical and pharmaceutical sectors, as well as for the brewing and soft-drinks industry. Selected acquisitions secured the additional capacity and knowhow. In the same year, Franke acquired the Finnish-Swedish Hackman Meka Group, with its keg production plant in the Finnish town of Suonenjoki. The first successes with the new 20-liter container for key customer Coca-Cola and Hackman's "Finn Keg" brought a welcome boost to the business. The following year, Franke bought the German company Blefa GmbH from the Krupp-Hoesch Group, an acquisition which gave it a strong position in the international market for beer kegs in the 30- and 50-liter range. This expansion was in keeping with the Franke Group's overall strategy of becoming global leader in selected niche markets. The acquisition of Safer S.p.A. in Italy in 1996 enabled Franke to further strengthen its position in the European market for high-grade stainless-steel containers for non-alcoholic beverages. By 1997, Franke was the world leader in innovative, highperformance and environmentally friendly beverage delivery systems.

That led to a decision, in 2008, to make Franke Beverage Systems the Group's fifth independent division. In 2011, Franke started the Global Network Keg Service, offering customers and partners an optimized management and maintenance system for their keg park. "It's great fun helping our customers refresh the world and their own businesses at the same time," says Alexander Brand, Managing Director of Blefa GmbH.

Last year, Franke Beverage Systems, with 150 employees, generated sales of CHF 80 million.

#### Captions

1 Quality control by a master brewer. 2 Range of kegs for every purpose. 3 Keg filling line. 4 High-quality beer keg in stainless steel. 5 Beer drawn from a Franke keg, fresh as the day it was brewed.



## AT HALF-TIME HYGIENE COMES INTO PLAY

## Franke Washroom Systems



Hygiene is an increasingly important issue, politically, economically and personally. Wherever masses of people are on the move and meeting on a daily basis, using sanitary facilities at work, in school and during leisure time, there is growing awareness of hygiene standards. A global study in 2010 found that three-quarters of people are more aware of hygiene than before the swine flu pandemic which hit the headlines in 2009 and caused widespread anxiety. Depending on the country, between 40 and 55 percent of people demand more hygienic conditions in public toilets and other amenities.

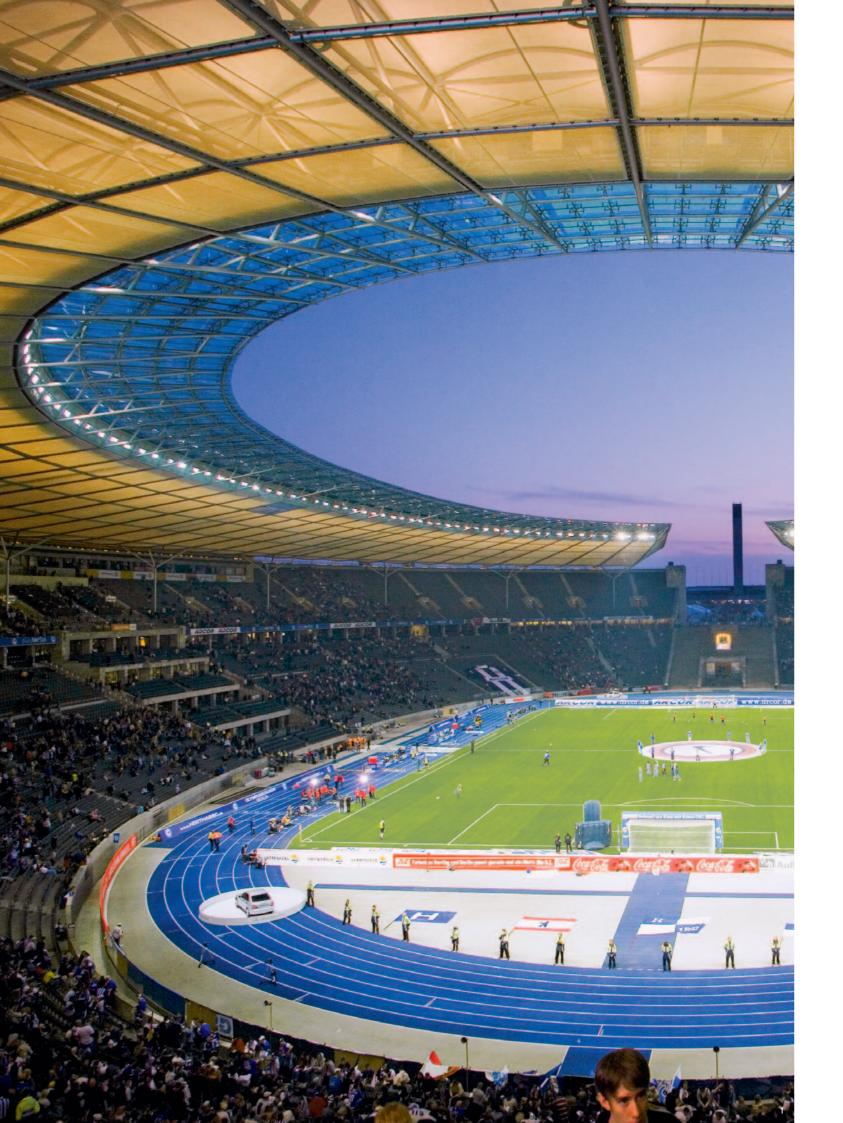
This is where Franke Washroom Systems, as a leading manufacturer and supplier of intelligent sanitary solutions, comes into play. When the whistle blows for half-time in a football match at Berlin's Olympic Stadium, or Formula 1 cars are screaming round the Autodromo Nazionale di Monza. At the Princess Margaret Hospital in Hong Kong, where hygiene is vital 24 hours a day. Or at the "Top of Europe" Glacier Restaurant on the Jungfraujoch in the Swiss alps, complete with panoramic view. When policy is being drafted at the European Parliament building in Brussels. Or when showers above the clouds are being taken on board an Emirates flight to LA. Even guests of the prison system in a number of countries get to appreciate Franke's comfortable, stylish and robust sanitary facilities.

The success of these initiatives and the positive outlook led to the Franke began making sanitary equipment such as wash basins transformation of the WSS business unit into an independent diviand troughs, toilet-roll holders and soap dispensers at the end of sion, Franke Washroom Systems. Manfred Schaden, who had begun his career with the Group in 1976 as Assistant to the Sales the 1940s. In the mid-1970s, Franke formed a joint venture for Europe with **Bobrick**, a US manufacturer of special articles in Manager at Franke Hard, Austria, led this business unit - from stainless steel for washrooms and toilets in the public, semi-pub-2002 to his retirement at the end of 2010 - and made a key conlic and commercial spheres. Growing sales and market opportutribution to its success. "Observing people in their private, profesnities led, in 1985, to the launch of its own range, including hand sional and social milieu has always been helpful in recognizing and hair dryers, paper-towel dispensers, waste bins, mirrors, needs and trends that have a significant influence on our busisoap dispensers, ashtrays and toilet-roll holders. ness at an early stage," is how Manfred Schaden sums up his In the 1990s, the washroom and sanitary equipment business recipe for success.

was transferred to Franke in Hard, Austria, with the aim of build-Franke Washroom Systems is in an excellent position to profit from the growing demand for hygiene and comfort in public placing up the business in international markets. Very soon afterwards, Franke launched the Stratos line of sanitary fittings, which es. The business unit now has 800 employees and contributed proved very successful. It was beautifully designed as well as efrevenues of CHF 145 million in 2010.

#### Captions

self-closing function. 4 Ultra-light tap technology for wet rooms on aircraft. 5 WC system in high-grade stainless steel.



ficient and practical, evoking a sense of well-being, and making the line a big hit with the booming spa industry.

Franke was constantly on the lookout for new technologies to improve its offering in terms of attractiveness, functionality, durability and sustainability. In 2009, it branched out from stainless steel and began offering equipment in Miranit as well, a composite material made up of 80 percent natural materials and 20 percent high-grade polyester resin. It combines formability, elegance and toughness, adding a new dimension to the design possibilities and versatility of the range.

As part of the strategic reorientation of 2002, the Washroom and Sanitary Systems (WSS) business unit was formed within Franke Kitchen Systems division. This signaled the start of step-by-step expansion. Companies with strong market positions and matching know-how were acquired: British company W&G Sissons Ltd, a leading manufacturer of stainless-steel washroom and sanitary components, with a worldwide sales organization, was taken over in November 2002. In 2005, Franke acquired the Grohe subsidiary Aquarotter GmbH in Germany, a leading maker of special tap technology, water management systems and sanitary room fittings, focused on faucets for mobile wet rooms in the airline, rail and shipping industries.

# GROWING

with customers



Close working relationships with customers, based on mutual inspiration and common enterprise, run through the history and development of Franke like the double helix of DNA. True to its mission of "enabling enterprise and a rewarding experience", Franke supports customers all over the world in the realization of their vision and ambitions. Over the years, this has led to the growth of trusting and successful partnerships. This is impressively documented by the fact that the 20 largest customers have worked with Franke for over 30 years on average, contributing about 40 percent of the Group's total revenues.

This is not about implementing ready-made plans and programs, the partnership often begins right at the strategy and concept development stage. That was already the approach in the 1940s, when Walter Franke was supplying pioneering restaurateur Ueli Prager with commercial kitchens for his revolutionary **Mövenpick** chain.

Leading quick-service restaurant chains such as McDonald's, Burger King and Yum! have long relied on Franke's support to help build and run their businesses. Franke has partnered industry leader McDonald's for nearly forty years in its conquest of the globe. More than half of the more than 32,000 McDonald's restaurants in almost 120 countries are fitted with Franke kitchen equipment. The billion-strong markets of China and India are particular growth regions for the two partners. Thanks to McCafé, guests in McDonald's US home market can indulge in a wide range of coffee creations, delivered day and night by over 7,000 Franke coffee machines. Franke gives the same stimulating boost to the business of retail chains such as Coop, IKEA and Migros. Innovative start-ups as well as established major players rely on Franke's contribution to achieve success. One such is the Vapiano restaurant chain, founded in Hamburg in 2002 and regarded as the great newcomer on the scene. In only eight years, Vapiano has built a worldwide presence with 80 restaurants where fans of typical Italianità can enjoy freshly made pizzas and pasta dishes in a unique ambience. In February 2011, the first pan-Asian

**Ginyuu** restaurant, the latest entrant on the casual dining scene, opened its doors in the multicultural metropolis of Frankfurt am Main. Developed in close collaboration with Franke, Ginyuu is dedicated to a fusion of the national cuisines of the Pacific Rim, with their artful combination of fresh produce and other cultural and culinary influences. It employs Asian cooking methods and an innovative front-cooking concept which involves guests with all their senses in the creation of the selected courses. Aficionados of casual dining in the German-speaking countries can look forward to further Ginyuu restaurants opening soon.

Franke employs many forms of cooperation with its partners on the road to shared success. The Group has launched a marketing campaign aimed at becoming the leading "full kitchen system provider" in China, opening concept and flagship stores, run jointly with local partners, in over 60 urban centers. There are already 120 stores offering customers a special insight into the world of Franke Kitchen Systems. Meanwhile in the North American market, Franke is building on a strategic partnership with **Lowe's**, the second largest DIY chain on the American continent, which has some 1,650 retail outlets and annual revenues of almost USD 50 billion. In a number of countries, such as Italy and Britain, Franke has helped commercial partners build up their business from day one.

The power brands of the drinks industry work with Franke's customized delivery, service and logistics systems to provide the world with refreshment. And where there is a need for all-round hygiene solutions in public, semi-public and commercial amenities, Franke works with customers to design smart sanitary systems that meet the most demanding requirements. It might be for an individual restaurant, a whole chain of hotels or for a sporting venue such as a football stadium – for example, the sanitary facilities that coped with the multitudes of fans at the last World Cup in South Africa. Franke hygiene systems are found all over the world and even above the clouds: travelers on the Emirates Airlines' fleet of **Airbus** A380s can refresh themselves in a Franke First Class Shower Spa.



1 Connected with customers. 2 Outstanding partnership: Duncan Marr, Managing Director of Franke UK Ltd (left), presenting the "Distributor of the Year" award to Kevin Gould, General Manager of Galley-Matrix Ltd. 3 Franke Kitchen Systems flagship store in China. 4 Washroom on an Airbus A380. 5 McCafé. 6 A Franke keg for every customer.



## **INSPIRATION AND INNOVATION**

## for the next generation



"For a company to succeed and go its own way for generations, it has to think and act for the long term, with a perspective that spans the generations. This is particularly the case when it comes to recruitment and having the right people in the right place at the right time, serving the best interests of our customers and our company," so says Michael Pieper, who thinks the nurturing of talent and enterprise has to be a prime concern for the boss himself. "There are many ways of making one's way at Franke," he adds, "many of those who joined us as ambitious talents have spent their whole careers here and realized their potential in the Franke world."

As a global player in its industry, Franke puts a lot of effort into presenting itself as an attractive employer and staying ahead in the "war for talent". In its search for excellence, the company follows a simple but effective approach: "To contend at the top of the 'Champions League' in our industry, we focus on selective recruitment and promotion of our own talents, as well as cooperation with state-of-the-art partners in training, research and industry," explains Susanne Vogt, Head of Human Resources of the Franke Artemis Group. A central role is played by the model apprenticeship system in Switzerland and Germany, which focuses on commercial, manual and technical skills.

Franke apprentices have been among the prizewinners at the annual Worldskills International competition. Once qualified, recruits have a unique opportunity to apply their knowledge and know-how throughout the Franke world, getting to know other colleagues and cultures in the process. For example, Alexander Pieper, son of the Franke CEO and owner. When he completed his apprenticeship in metal construction, he wanted to go to the USA to improve his English. His father offered him the opportunity to join Franke Foodservice Systems to earn his keep. What started as a spell of language study abroad, lengthened into seven years rich in experience, working for Franke in the USA, the Philippines, Germany and Switzerland. "What impressed me most was the enormous innovative and multicultural potential of the company. A huge opportunity, now and for the future."

Franke has developed a Corporate Education Program (CEP) to nurture young executives. The aim is to evaluate the potential of executives on various levels and support them in their continuing

#### Captions

personal development. In CEP 1, so-called "high potentials" are selected from a global talent pool and trained to lead departments and teams. Twice a year, fourteen candidates are chosen from all sectors of the Franke Artemis Group and offered an opportunity to prove their professionalism and character in tasks of leadership, communication and team-building, during a weeklong training course in Switzerland. The next level of training for Franke executives is CEP 2, an opportunity for managing directors and business unit leaders to hone their skills in the development of practical business strategies and planning, under the guidance of external experts and experienced Franke managers. This is how Welcome Wong, Sales Director in China, described her CEP 2 experience: "Apart from the extremely intensive and instructive training, it was above all the opportunity to share with colleagues from all over the world that I found inspiring and valuable. That is something that will remain with me for a long time." Through the CEP 3 program Franke also enables its top executives to pursue continuing education opportunities externally, at universities such as IMD, HSG, Columbia and Wharton. Specific expertise is nurtured through advanced training programs, platforms and tools, such as "Lean and Project Management" and e-learning courses. But it is the day-to-day exchange of knowledge and know-how with colleagues all over the world that is of particular value for every Franke employee.

Cooperation with external partners is another priority area. Franke works with other leading companies from a variety of industries to sponsor programs for the advancement of highly qualified senior managers and top executives. In its centennial year, Franke is intensifying its collaboration with the Federal Institute of Technology (ETH) in Zurich. A donation of CHF 4 million to the ETH Foundation will sponsor "the best of the best" in the Excellence Scholarship and Opportunity Program, as well as key ETH projects through its Strategic Fund. "We want to make an effective contribution to Switzerland as a knowledge center and workplace, and build a valuable bridge to the ETH Zurich in an intensive and enduring partnership." This is how Michael Pieper explains the reasoning behind Franke's commitment to creating the next generation of inspiration and innovation.

<sup>1</sup> Inspiration: the Franke formula for innovation. 2 ETH President Ralph Eichler and Michael Pieper sealing their cooperation and Franke's donation to the ETH Foundation. 3 Inspiration for the next ETH generation. 4 Franke's CEP 2 course: participants from all over the world attend the Outdoor Training event in Switzerland. 5 Franke apprentices from Switzerland.

# **GALERIE F**

## Commitment to the arts

The value that Franke places on creativity is mirrored by a long tradition of support for art – and the arts generally. In 1967 the Group established a foundation to support cultural endeavors in Aarburg. Franke also has a long-standing commitment to exemplary architecture. Ever since the days of Walter Franke, the Group has figured as contractor and investor in the planning and realization of architectural projects for its own offices and factories all over the world, as well as building its own residential developments. According to Michael Pieper: "Much of what we do as a business also has a connection with architecture. That's why we are involved in design and architecture that expresses the Franke philosophy, setting benchmarks for clear lines and functionality, using high-quality, environmentally sound materials and fittings. People should feel at ease in the spaces we create, in the private as well as the professional sphere."

"Architecture and art create room for inspiration, also in our working lives," says Michael Pieper. This is one of the reasons he has creative work installed in and around company locations, where employees and visitors alike come into contact with it. The intention is to support artists and at the same time to encourage a feeling for art in everyday working life. Asked whether sponsorship of the arts is part of a Franke strategy and also to explain how he meets artists and decides on one group of work over another, he gives a straightforward answer: "For once, this is not about business strategy; it's about gut feeling and spontaneous discoveries."

In Michael Pieper, the artist and professor of art Gabriela von Habsburg – daughter of Otto von Habsburg, son of the last Austrian emperor – has gained a great admirer and collector of her work. Her stainless-steel sculptures now make up a significant part of the Franke Collection at Group HQ. It began in 2001 with the unveiling of **Five Continents**, a sculpture in whose formal language the artist succeeded in expressing Franke's global approach and activities. The realization of this work, weighing a total of 4000 kilograms and covering 130 square meters, involved a great deal of manual labor, carried out by a team under the direc-

tion of the artist, as well as industrial support from Franke. Michael Pieper was so impressed by the artist's work that he commissioned a piece for the Group's Austrian HQ in Hard – **Austrian Excellence** – installed in 2002, followed in 2007 by **Coffee Bean**, an object created for the new Franke Coffee Systems building in Aarburg.

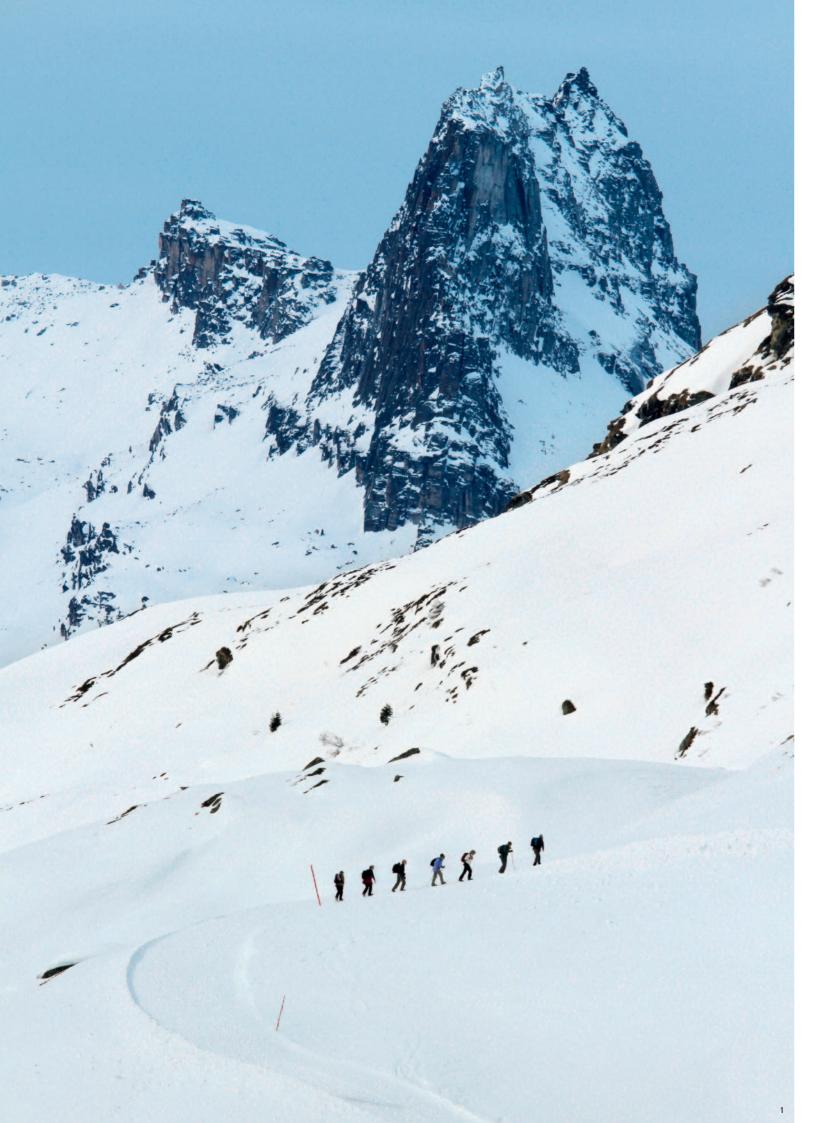
In the diversity of contemporary art, the Franke Collection shows a predilection for materials and motifs linked with Franke's business. In addition to pieces in stainless steel and other contemporary works of art, Michael Pieper has recently shown an enthusiasm for the Pop Art paintings of the Genevan artist Catherine Kirchhoff. In her concept entitled **From victuals to visuals**, she transforms a variety of foodstuffs – such as bananas, oranges, Big Macs, pasta and sandwiches – as well as coffee beans into seductive, strikingly colorful, poster-like paintings, many of which now grace Franke's headquarters in Aarburg and buildings in the USA.

Every summer, the Lucerne Festival enchants music lovers in the city's Culture and Congress Centre (KKL), built by French architect Jean Nouvel, with acoustics designed by Russel Johnson, one of the most renowned in his field. Since the inauguration of the main concert hall in 1998 and the official opening of the centre in 2000, the KKL has established a name as one of the foremost venues on the international cultural scene, with performances of the highest caliber. Year after year, some of the world's top musicians, soloists and orchestras gather on the shore of Lake Lucerne to perform, attracting audiences of up to a hundred thousand. "We use this annual occasion to say a special thank-you to our most important customers from all over the world, inviting them as our guests to enjoy the ambience of this great cultural event in its superb natural setting," says Michael Pieper of the special significance of the occasion for Franke. Already during the building of the KKL, Franke was involved as a platinum sponsor and is one of the main supporters of the festival and the Lucerne Symphony Orchestra.



Captions

Sculptures by Gabriela von Habsburg: 1 "Five Continents", at Franke headquarters in Aarburg (Switzerland), and 4 "Austrian Excellence", at Franke in Hard (Austria). 2 New Franke head offices in Peschiera del Garda (Italy). 3 Michael Pieper with a sculpture by Erwin Rehmann. 5 "Big Mac", acrylic painting by Catherine Kirchhoff. 6 The Lucerne Symphony Orchestra.



## **COMPANIONS**



For Michael Pieper, his father's companions and confidants played a particularly important role. They were always on hand with advice and support: for example, former CEO John F. Strasser during Michael Pieper's early days in charge, and Wolfgang Cach, for 18 years the master of the figures and a faithful friend. "Wolfgang Cach devoted his life to the service of Franke and was incredibly industrious. His advice was always invaluable, even though we did not always agree." Michael Pieper acknowledges the crucial role played by the Board of Directors, Group Management and its chairmen at all the important junctures in the company's history. "I always sought sparring partners and have been fortunate to find people who could provide the necessary impetus, questioning the reasoning behind my intentions and decisions, and making them all the better for it."

#### Hans Hemmeler, the bridgebuilder

Hans Hemmeler, born 1915, had already been a close friend and confidant of Walter Franke, and remained so for Willi and later Michael Pieper. As a lawyer, Chairman of the Aargau Chamber of Industry and Commerce, Brigadier and influential member of the Grand Council of Aargau, he played an active role in various Franke Board committees between 1957 and 1999, most recently as Vice-Chairman of the Board of Franke Holding AG and Chairman of the Board of Franke AG. Serving for four decades and three generations of entrepreneurs, he was a gifted bridgebuilder, on a professional and personal level. He handled the transitions from Walter Franke to Willi Pieper and later to Michael Pieper with

Born in 1945, Thomas Erb was elected Chairman of the Board of great skill, and was able to resolve many a tricky situation in the Directors of Franke Holding AG in June 2005, as successor to his management and development of the company. friend Fritz Maurhofer. Thomas Erb had previously headed MBT Alfred J. Wiederkehr, the friend Construction Chemicals, a specialist in the field with worldwide Alfred J. Wiederkehr, born 1936 and an attorney by profession, operations, and played a key role in building up the company. was elected to the Board of Directors of Franke Holding AG in After studies in business administration and law, he spent over 1975. As a shrewd legal adviser with a great deal of business flair 30 years gathering a wide range of professional and management he was responsible, from the days of Willi Pieper onwards, for experience in international corporations, working for 18 of those ensuring legal compliance and freedom of action for the entreyears abroad. "Thomas Erb is a godsend for Franke," says Michael preneurial leadership. He was also a good friend of Willi Pieper Pieper, "because he is an ideal blend of his predecessors' qualiand the same goes for Michael Pieper now. ties, with great international experience as an added bonus. With Ulrich Naef, the mentor his sharp intellect, impressive insight, plain speaking and enor-Born in 1923, Ulrich Naef was elected to the Board of Directors of mous commitment, he expects and encourages the further devel-Walter Franke AG in 1971 and as Chairman of the Board of Direcopment of the Franke Group on all levels. For me, he is the ideal tors of Franke Holding AG in 1990. He had a special relationship sparring partner to continue building and consolidating the sucwith Michael Pieper: "Not only was he an effective business leader, cess of Franke in the next century."

#### Captions

1 Companions taking the route to the top. 2 Wolfgang Cach. 3 Alfred J. Wiederkehr. 4 Ulrich Naef. 5 Fritz Maurhofer. 6 Thomas A. Erb.

## and confidants

with great international experience, he was also a wise and committed mentor and friend of Franke." Ulrich Naef was a graduate in mechanical engineering from the ETH. He worked on the development of fighter aircraft and was a Colonel and Chief Pilot in the Air Force. He brought in-depth technical knowledge to Franke. For 30 years, he headed the worldwide packaging machinery division of Schweizerische Industriegesellschaft SIG. He was able not only to scrutinize Franke's dynamic development with a critical eye, but also to take an active part in shaping it, which he did with great commitment. In 1999, Ulrich Naef retired from his seat on the Board, but has maintained very close links with Franke to this day. Fritz Maurhofer, the instigator

Fritz Maurhofer, born 1937, was elected to the Board of Directors of Franke Holding AG in 1998 and became its Chairman in 1999. He also brought great business experience and technical knowhow to Franke. He had graduated in civil engineering from the ETH and served in leading management positions in global corporations in manufacturing and construction chemicals. He was the source of many important initiatives concerning the further development of the Group's corporate management, strategy and structure. According to Michael Pieper: "Fritz Maurhofer did us a lot of good. He was a presence, often an uncomfortable one, pressing for higher performance. We owe much to his great energy and vision." Fritz Maurhofer died suddenly in 2005.

#### Thomas A. Erb, the sparring partner



DR. HANS HEMMELER Boardmember 1957-1999



ULRICH NAEF



FRITZ MAURHOFER



DR. WOLFGANG CACH Chief Financial Officer 1981-2005



JÜRG FISCHER



DR. ANDREAS HAUSWIRTH







DR. MICHAEL SOORMANN



DR. URS MEYER



HANS J. OTT





THOMAS A. ERB



DR. ALFRED J. WIEDERKEHR



HANS J. LÖLIGER



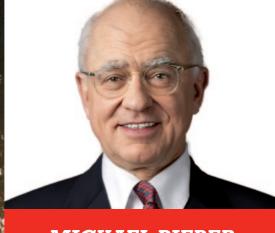
BENOÎT D. LUDWIG



DR. ANTON E. SCHRAFL



DR. BERNHARD W. STAUCH



## **MICHAEL PIEPER** Owner/CEO Franke Artemis Group

## THE CONQUEROR

With his motto of "Concentrate and dominate", Michael Pieper has led Franke during the last fifth of its first century in the conquest of his chosen world markets. He has done so with a clear focus, great discipline and boundless energy. Following the principle of "the early bird catches the worm", he has shown vision and courage, usually seized the right opportunities and otherwise learned lessons quickly. He has carefully maintained his independence in every way, guarding his freedom of decision and discretion as an entrepreneur. In this he has been ably supported by the Board and Management, as well as by family and friends. But also by those around him, whom he has inspired and motivated with his spontaneous and engaging enthusiasm. He asks a lot, particularly of himself, without ever losing his sense of humor. Alongside Franke, which Michael Pieper referred to as his "hobby for life", he has had little time for private life. If one were to build a prototype of the full-blooded entrepreneur who personifies the company values of "bright, energetic and dedicated", Michael Pieper would be the ideal model.

Michael Pieper has taken the healthy, well-managed family company of Franke, entrusted to him by his father, and made of it something that would have elicited at least a "not bad" from the old man by way of appreciation.

A Bran Burger All



Franke's special spirit and success are largely the result of its ambition and ability to go its own way in developing the company, its markets and customers, and nurturing the employees, brand and corporate culture on the basis of shared values, with a clear vision and focus on the future.

When Michael Pieper took charge of Franke in 1989, it had 2,200 employees; the number has since grown to over 10,500, an almost fivefold increase. Michael Pieper is only too aware that size alone is no guarantee of enduring success: "To be a great company, we have to enable our customers to do great things as well. Then we are on the right track." At the beginning of 2000, a systematic and continuous process was launched to get all Franke employees worldwide actively involved in the future development of the Group. The aim was to realize Franke's vision and mission as a basis for sustainable success in the next hundred years: **As the world's leading provider of intelligent systems for domestic kitchens, professional food service, coffee preparation, beverage delivery and hygiene solutions, we enable enterprise and a rewarding experience for all concerned.** 

### FRANKE VALUES

Franke's vision and mission was a clear definition of "what" had to be achieved together. The next step was to make this new direction clear to all concerned and agree on "how" the vision was to be realized, and what each one could and should contribute. This led to the formulation of **bright, energetic and dedicated** as shared values, as well as principles of action for their implementation. All Franke Group employees worked on these core values in a Value Transfer Process to embed them in the corporate culture.

#### BRIGHT

- Thinking ahead, seizing opportunities
- Focussing on essentials
- Having the will and wit to find the best solution

#### ENERGETIC

- Being quick and clear-cut in our actions
- Having the staying power to achieve goals
- Developing personally and fostering others

#### DEDICATED

- Taking responsibility and building confidence
- Succeeding together through commitment and enthusiasm
- Going the extra mile

Personal Value Passport	- 1	
Caption		

1 Franke Value Passport

#### FIT FOR THE NEXT FRANKE CENTURY

A further step was to get the entire Franke organization fit for the next century and ready to gain further value and appreciation from customers and talents in the global markets.

A process was introduced at the beginning of 2009, involving all departments and levels of the company in a series of initiatives in three related spheres of activity: Winning Culture (nurturing leadership, talent, entrepreneurial spirit and customer focus, on the basis of Franke's shared values); Winning Operations (continuous, customer-oriented improvement of systems, processes and solutions, accompanied by improvements in quality, productivity and innovative potential); and Winning Brand (making Franke the brand that is the most valued in its industry, by customers and talents worldwide, and the acknowledged standard in sustainability).

Andreas Hauswirth set out the objective and consequences of the Franke COB (culture, operations and brand) process in these words: "Our aim in implementing this process - which has a beginning, but no end – is to raise Franke's all-round development and management to a completely new level, thereby increasing and securing the value and success of the company." As Head of Corporate Services, he initiated the process, along with Michael Pieper, and then worked with those responsible in the operational units throughout the Group to implement it on a continuous basis. He adds: "It is important to us that the development and implementation of the COB process should be broadly based. The basic principles were hammered out in workshops with a global team of leaders and challengers, focussing on the best solutions proposed, without reference to hierarchy."

All sectors and companies of the Franke Group developed ideas and initiatives over the next twelve months using the COB approach. The aim was - and still is - to build and consolidate the leading position and reputation of Franke in its global markets on a continuous basis.



Captions

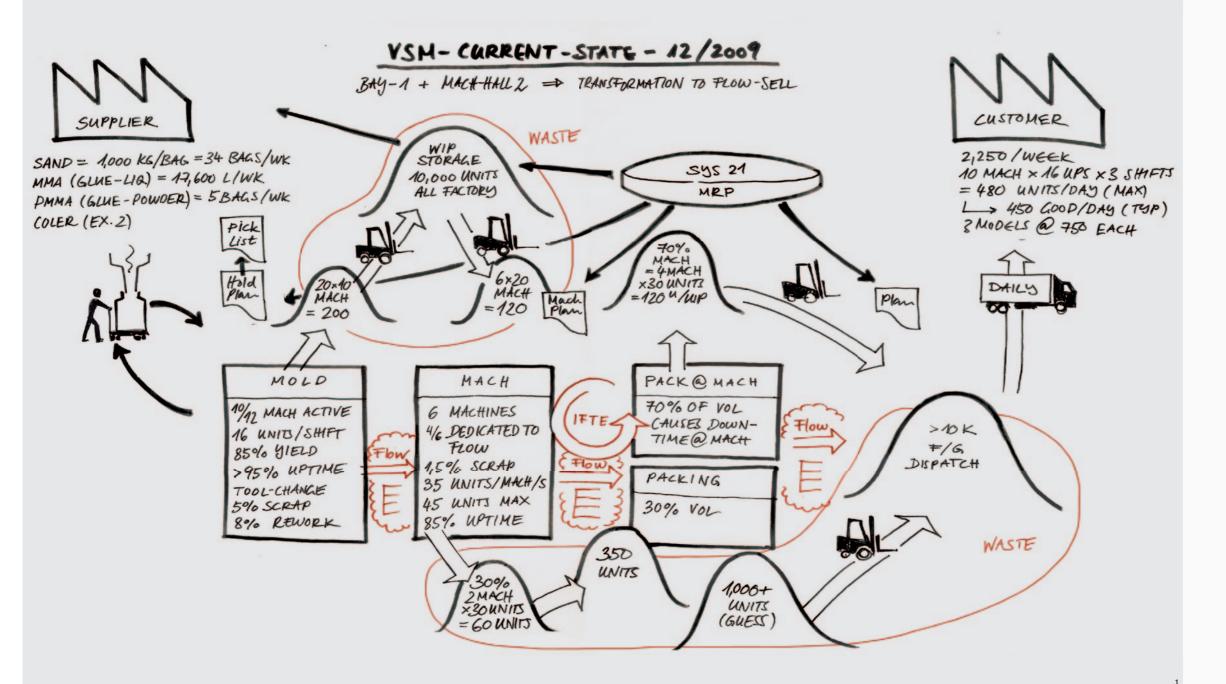
1 Worldwide Value Transfer Process, involving all employees of the Franke Group, to embed the shared values and strengthen Franke's corporate culture. 2 - 4 Franke Group Management and executives from all over the world meet to develop strategic initiatives in a global COB (culture, operations and brand) process, with the aim of getting Franke fit for the next century.













## CONTINUOUS IMPROVEMENT THROUGH CUSTOMER FOCUS

For Franke, the customer is always at the center of all these initiatives and efforts. Franke conducts detailed analyses and surveys to gain a better understanding of customers' wants and needs regarding quality, individuality, availability, service and pricing, and ensure that these requirements can be met as effectively as possible. One example is the **Voice of the Customer** study carried out by Franke Foodservice Systems. On the strength of the findings of such studies, existing systems, processes and offerings are reviewed and continually improved. Focused and flexible satisfaction of customers' needs is the basis for effective operations and high efficiency.

Franke's approach is based on the Japanese management concept of Kaizen, originally developed by carmaker Toyota. Kaizen translates literally as "change for the better" (kai = change; zen = good). All Franke employees are involved in a continuous improvement process aimed at creating value without waste. According to the Kaizen philosophy, the way to succeed is not by a single dramatic leap forward through innovation, but by continuous improvement, gradually optimizing all processes, products and services, with an acute awareness of costs and sparing use of assets and natural resources. This approach enables Franke to respond in a more focused, flexible and effective way to customers' requirements and changes in the market, while constantly improving efficiency, competitiveness and sustainability. And this is only possible thanks to employees who identify with their company and work continuously and with great commitment to improve Franke products and systems.

#### Captions

1 Franke FLOW process based on the Kaizen principle: continuous improvement of processes, products and services to increase added value for customers and conserve resources. 2 FLOW: joint analysis of current status and development of targets. 3 Formation of FLOW cells for continuous improvement of processes and systems. 4 FLOW: measuring and celebrating shared success.





#### SUSTAINABILITY FOR THE NEXT GENERATIONS

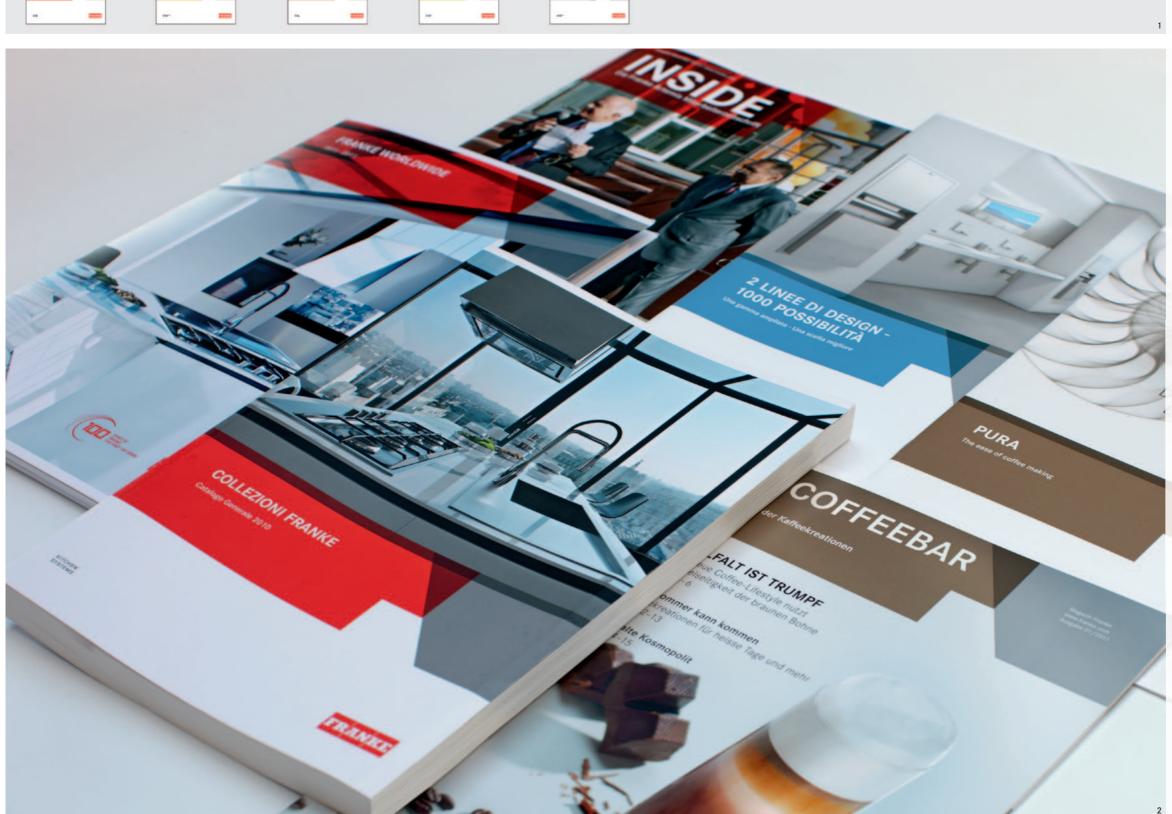
For Franke, Enterprise Future means above all a sense of responsibility and commitment towards future generations, summed up by Michael Pieper in the word *Enkelgerechtigkeit* – which translates roughly as "acting in the interests of our grandchildren". He sees sustainability as a strategic success factor: "If Franke had not acted at all times during its development in accordance with the economic, social and ecological principles of sustainability, we would hardly have lasted long enough to celebrate our 100th anniversary. This is something our employees, customers and partners can continue to build on in future." Franke has set itself the goal of being recognized in all its markets as the leader in the area of sustainability, with 2013 as the target date. To achieve this aim, Franke will pursue systematic, consistent and balanced development in all aspects of sustainability relevant to the Group, on the basis of an agreed road map.

Franke is conscientious in living up to this objective and attitude. They are embodied in the entrepreneurial independence and freedom of action that are essential to sustainable activity; in signing up to the UN Global Compact and the engagement of environmental officers at Group level and in the business units; and above all in ongoing developments and investment of the Group's own resources in user-friendly, environmentally compatible technologies and solutions. One example is the Pura coffee machine, which excels in its simplicity and efficiency. Thanks to its Green+Gentle Concept, it already meets the specifications for coffee machines laid down in EU directives, which will become binding in 2014. Franke has developed the Expandable Energy Management System (EEMS) for quick-service restaurants, which effectively supports the Going Green initiative of its customer McDonald's. EEMS makes the energy consumption of a catering operation completely transparent, enabling customers to control it precisely in line with demand. Customers using the Franke system benefit from increased energy efficiency and a lower impact on the environment and budget. Hans Ott, President/CEO of Franke Commercial Systems Group, says of Franke's strategy: "We are consciously gearing our innovation process toward smart and clean technology. We see more potential for a successful future in that direction - for our customers and for ourselves." Then with obvious pride he adds: "Of course, we have to be a shining example ourselves. The new Franke headguarters in the USA stands for environmental integrity. In 2009 the United States Green Building Council awarded it a silver certificate for Leadership in Energy and Environmental Design (LEED)."

Captions

1 Franke USA's new headquarters in Smyrna. 2 McDonald's Going Green initiative.

3 Display on Pura coffee machine.





#### ENTERPRISE FUTURE - 108

#### A STRONG BRAND CREATES ORIENTATION AND CONFIDENCE

"Do good things and talk about them," that is the motto of Natascha Widmer, Head of Corporate Communications of the Franke Artemis Group. For her, strengthening the Franke brand is both a mission and a passion. She has worked for several years on the development of Franke's corporate identity and the creation of a professional basis for building the brand: "We had two aims in our work on the brand design: to position Franke as the leading global brand and communicate the core values of 'bright, energetic and dedicated'; and to reinforce the business units in developing their individual market images under the Franke master brand. The results show we are on the right track." Today, everyone involved in creating the Franke brand has clear guidelines and design tools for professional branding and communications, available at the click of a mouse from the Franke Brand World portal.

All over the world today, the Franke brand stands for proven and at the same time progressive values that are also identified with "Switzerland" the brand: innovation, precision, reliability, style and durability. This, in addition to the quality of the products, goes a long way to explaining why Franke employees feel such a strong sense of identity with their company and see themselves as "Frankeans", however much the Group grows in size.

The brand – and above all the people behind it – are the Group's most important asset. Today, over 10,500 committed employees and dedicated brand ambassadors all over the world are helping to make sure that Franke will continue to go its own way successfully in the new century.

#### Captions

1 New branding concept and design to strengthen the Franke master brand and the individual business units. 2 Franke communications in the new branding concept and design.

## ENTREPRENEURIAL DEVELOPMENT **IN THE NEW FRANKE CENTURY**

Minn

Michael Pieper in conversation with Erwin Brunner, the author of this book.

Herr Pieper, when you were a boy, your heart beat faster at the prospect of exploring your great-grandfather's toy shop, Franz Carl Weber, in Zurich's Bahnhofstrasse. Being taken probably less fun. How come, 60 years on, you refer to Franke as your passion and hobby?

At the very latest when I was helping prepare the takeover of Franke, I realized that this company had extraordinary potential, provided someone was willing and able to take it on as an entrepreneur, with passion, skill, and unstinting commitment, and to make something of it. That was my drive and motivation to commit myself completely to Franke from the word go. I think everyone concerned felt that, and throughout the company there was There is much we can learn from our rich heritage that will serve a tremendous sense of a new day dawning. It was - and still is - us well in the future. We have to look at what worked and what important to keep this momentum going, not to sit back and didn't. And see what insights and principles should guide us in smugly admire what has been achieved.

I can't imagine you would ever let that happen. Hardly (smiles mischievously).

Since then, you have become a distinguished entrepreneur, gaining recognition in this country and beyond. You are also the bridge between Franke's first and second centuries. How does that feel? In our fast-moving times, a hundred years of company history is really remarkable.

as an occasion to express heartfelt thanks to our predecessors any entrepreneur worth his salt will do everything to find the way and all our customers, employees and partners, as well as friends and family, for making the first 100 years of Franke possible. And at the same time to reflect on the lessons of the past that will serve us in the future - look at the foundations we have built and the future we have to build on them.

## piry date?

Absolutely. I think that was always our aim, through all the generations of entrepreneurs. Although there were many dangers to be navigated, and we will have to overcome even greater challenges if we are to secure our future.

#### Why do you think the challenges Franke will face in the future will be greater than in the past?

It's one thing to build up a company from scratch. It's another along on visits to Walter Franke's sink factory in Aarburg was thing entirely to reach number one in our global markets and stay there. There are many key decisions and initiatives that have to be taken every day. Before, we were pioneers and the competitive field was clear. Now, there are suddenly new and powerful players in the game, including many from other industries and other parts of the world. They want to shuffle the cards and deal again. It's a different game.

#### How will you counter them? What are the trump cards that will enable you to stay on top?

the future. We have to remain inquisitive, open-minded and agile, anticipating changes and trends - and if necessary, completely reinvent ourselves.

#### What personal insights and principles do you have that will help keep Franke on course in the new century?

There are thousands of more or less clever formulae and recipes for success emanating from management gurus and the greats of the business world. I have neither the desire nor the talent to Yes, but I don't think we should make too much of it. I see it more come up with new ideas to add to what is already around. I think to succeed. What it takes is not a book of recipes, but openness, intuition, experience, inquisitiveness, good people and conversations - always learning something new. Above all, we must never become our own role model. But I'll try to answer your question with a few insights and beliefs I've come to over the years. You will Can I assume that you see Franke as a company with no ex- surely be able to help me polish them up for publication (smiles).

Caption

Reflections on business development: Michael Pieper at his home on Lake Lucerne (Switzerland).



#### 1. "Who" comes before "what"

the right time, nothing will work the way it should. That's why we have to make sure the right people are on board - and the wrong ones are not - before we decide where we're heading. So the "who" question comes first, then the "what" decisions, such as the vision, strategy and structure of the company. The motto here is "hire slowly, fire quickly". We have to take our time, select the right people and support them in their development. If we nonetheless make a mistake, we have to draw the conclusions and act immediately, otherwise it will be expensive and frustrating for all concerned.

#### 2. Entrepreneurial freedom of action through independence

Genuine entrepreneurship is only possible when one is free to take decisions and act on them. It is essential to remain independent of banks, customers, shareholders and partners, and maintain a relationship of equals with them. That is the entrepreneurial freedom of action we have created for ourselves in the past hundred years. And we will do everything in our power to safeguard this valuable asset in the new Franke century.

#### 3. Seize opportunities and avoid unnecessary risks

As a family business with flat hierarchies, we have the advantage that a small number of people can take decisions quickly and as often as necessary in order to respond flexibly to changes in the market and seize any opportunities that arise. At the same time, we foster a culture of good corporate governance, along with an effective compliance system, in order to avoid unnecessary risks. 8. Grow with your customers We ensure a clear separation of operational responsibility through a strong Group management, on the one hand, and strategic responsibility through an independent Board of Directors, with people of the highest caliber, on the other. That is an essential prerequisite for the continuing success of our globally active company and will remain so in the future.

#### 4. Find your own way to the top and follow it resolutely

To find one's own way to succeed, one needs clear and enduring principles and values on which to rely and build. This is all the more true in a world of constant change and global competition. Our values and principles have stood us in good stead over generations. They have helped give everyone concerned guidance and perspectives, in good times and in bad. They have enabled us to recognize and decide what is worth preserving of the past and what we have to change: to identify where we can and want to be world leaders and where we don't, and what strengths we should concentrate on and deploy in our global activities in order to dominate our chosen fields of business. We have always gone our own way, breaking new ground as pioneers. In amongst all our successes, we have suffered setbacks from time to time. We have to accept this and move on, learning our lessons quickly. Nothing ventured, nothing gained.

#### 5. Perform, profit, reinvest, grow

For these principles to be really fruitful, it needs absolute clarity and discipline in guite simple but essential matters. Before the global financial and economic crisis of recent years, these basic truths might have appeared to many people somewhat banal and old-fashioned: always operate in profit, never accept losses; maintain strict control of expenditure and costs; when investing, never put all your eggs in one basket, but always maintain a balance between opportunities and risks; when you take risks, do so with courage and open eyes; remain modest so that you can make the most of the cash flow you generate and reinvest it in the future of your business.

## 6. People and brands are what make the difference

A hundred years ago, Hermann Franke set out on his path with a few companions and, as a pioneer of stainless steel, laid the foundations for Franke's future. Over the decades, the Franke family mind that we have to be able to look our grandchildren in the eye has grown to over 10,500 strong and the path has become a with a clear conscience. highway of global success. The success is down to the people

who stand behind the unique Franke brand as convinced and If a company doesn't have the right people in the right place at convincing ambassadors. They ensure that we can maintain our position as leaders in a tough competitive environment. And that is becoming more of a challenge every day, as innovation cycles get shorter and the products and quality offered by other market players become more indistinguishable. That means it is increasingly difficult for customers to make preference and purchase decisions according to objective criteria. To ensure that it doesn't come down solely to a question of price, it needs a strong brand like Franke. That is what creates orientation, identification and trust for customers worldwide. And that is what we will continue to work on

#### 7. Turn the Franke spirit into a unique competitive advantage

I am convinced that the future belongs to companies that make their corporate culture the decisive competitive advantage, in other words one that cannot be imitated. Companies that foster the collective knowledge and innovative strength of their organizations, increase its potential through networking and deploy it in a carefully focused way for maximum effect. Our stated goal is to become world number one in all our businesses and then stay there. This is why we are constantly working on our corporate culture, involving everyone in our worldwide organization as cocreators of the Franke spirit, with an active role in shaping our future. The aim is to be better, smarter and quicker than all the rest, on the basis of our common goals and shared values of "bright, energetic and dedicated".

For Franke, growing with customers has a long tradition and a promising future. Already in the 1940s, Walter Franke was helping the pioneers of quick-service restaurants to realize their ambitious plans. This led to mutually beneficial relationships and joint developments which have to be nurtured and multiplied, regardless of the size of the project.

#### 9. Value creation through value appreciation

If we succeed, through our performance and products, in increasing the level of customer satisfaction, while conserving natural resources, and if we do it better than our competitors, we will gain their loyalty, and the value created will be mutually beneficial. We have to be better at identifying customer needs and not only meeting but exceeding their expectations. The priority is sustainability over short-term profit. The primary goal, therefore, is not market leadership, but value leadership. The same applies in the market for talent: we want to be the most valued company in our industry and offer attractive prospects to those who join in shaping our future. This is how we can create the foundations for enduring success.

#### 10. Keep credibility and competitiveness compatible

It takes a lot of time, commitment and resources to build a good reputation and a strong position. But it takes very little time to lose them. This is true for organizations, nations and individuals. Recent history has shown this in no uncertain terms. Over the last century, Franke has built a good reputation and a strong position all over the world. Our task is to safeguard and further strengthen these vital assets. To do that, we have to be constantly aware of - and of one mind about - what underpins the credibility and competitiveness of our company and what might undermine them. We have to handle opportunities, risks and resources accordingly. Above all, we have to demand absolute discipline from everyone concerned to maintain the balance between credibility and competitiveness. As the pioneering entrepreneur Robert Bosch put it: "I'd rather lose money than trust." Although in many respects we are already living up to these principles, in future we will have to do so even more consciously, completely and consistently. And in all that we do or decide not to do, bear in



In all that we do or decide not to do, we must always

### What goals have you set yourself, as guide and mastermind, for the new Franke century?

I want to lead by example, to move the company forward on the path to world leadership, and create the basis for Franke to enjoy a bright future, also after I'm gone.

#### What role might your daughter Nina and son Alex play?

That's something I cannot say, with the best will in the world, nor do I want to speculate about it. What I do know is that both want to prove themselves as individuals and entrepreneurs in their own right: Nina is on the way to making her name as a fashion designer, my time doing something practical. A farm or a vineyard where I studying and working in Munich and New York. As for Alex: after an could create something new and watch it grow and flourish apprenticeship in metal construction, he tested the air at Franke for That's something I'd certainly find inspiring. several years, with stints in the USA and the Philippines, where his technical gifts and innovative thinking were put to good use. That is something he inherited from his grandfather. Alex can also repair an engine. I can't even get a faulty lawnmower going again. Not long ago, Alex got together with some colleagues to found a company that will develop and market their own innovative products. He also sees a huge opportunity for Franke to exploit its innovative potential in an increasingly intensive global environment.

When you look back at the end of your career, what would you like to be able to say about your own contribution to the development and success of Franke?

That Franke has become the most appreciated company in all its core businesses, and that everything is in place for it to continue that way.

#### And what would your next goal be?

Once I'm only needed here in Aarburg for a few days or a few weeks a year as a member of the board, I'd like to spend most of

Many thanks, Herr Pieper, for a most illuminating conversation. I'd like to wish you every happiness in the future and continuing success in all your ventures.

bear in mind that we have to be able to look our grandchildren in the eye with a clear conscience.









## 100 YEARS AT A GLANCE WORLDWIDE DEVELOPMENT OF FRANKE

\* KS = Franke Kitchen Systems, FS = Franke Foodservice Systems, WS = Franke Washroom Systems, CS = Franke Coffee Systems, BS = Franke Beverage Systems, IT = Industrial Engineering, HHK = Domestic Kitchens, VT = Food Service Equipment, BZM = Bathroom Furniture, FAREG = Franke Artemis Real Estate Group, OA = Other Activities

Franke Motala AB       Växjö (SE)       Start-up       KS         1975       Will Peger buys the Franke Group from Walter Franke        2,600       1         1976       Progressive Corp. (today Franke Foodservice Systems Inc.)       North Wales, PA (US)       Acquisition       FS       320         1986       Implementation of the divisional organization       La Neuvewille (CH)       Acquisition       CS       20         1988       Implementation of the divisional organization       Litzelflüh (CH)       Acquisition       KS       6         1990       Michael Pieger becomes owner of the Franke Group       Franke Norge AS       6       6         1991       Franke Hellas SA.       Athens (GR)       Acquisition       KS       400         1992       Franke Hellas SA.       Athens (GR)       Acquisition       KS       60         1992       Franke Hellas SA.       Athens (GR)       Acquisition       KS       60         1993       Soberana SA (toddy Franke Epaña S.A.U.)       Ponti sul Mincio (IT)       Start-up       FAREG         1993       Soberana SA (toddy Franke Epaña S.A.U.)       Ponti sul Mincio (IT)       Start-up       KS       60 <t< th=""><th>Year</th><th>Company</th><th>Location</th><th>Activity</th><th>Division*)</th><th>Employees at the time of acquis</th><th>Net sales CHF ition</th></t<>	Year	Company	Location	Activity	Division*)	Employees at the time of acquis	Net sales CHF ition
1941       Mewag AG       IT       IT         1950       Mewag GnHL       Ellingin (DE)       Start-up       KS         1957       Franke OrmH       Bad Sächingen (DF)       Start-up       KS         1957       Franke Indoling AG       Anzburg (CH)       Start-up       KS         1951       Franke Indoling AG       Anzburg (CH)       Start-up       KS         1951       Franke Indoling AG       Anzburg (CH)       Start-up       KS         1952       Franke Indoling AG       Anzburg (CH)       Start-up       KS         1956       Franke Sanzh       Chamby (FR)       Start-up       KS       Image (FR)         1956       Franke Sanzh       Chamby (FR)       Start-up       KS       Image (FR)         1956       Franke Casethrigtaal Nederland B.V.       Helmond (NL)       Acquisition       KS       Image (FR)         1957       Payle Orbit       Allemond (NL)       Acquisition       KS       Image (FR)         1957       Franke Romont SA       Romont (CH)       Scart-up       KS       Image (FR)         1957       Franke Morala AB       Wanji (SE)       Scart-up	1911	Hermann Franke sets up a metalworking shop in Rorschach	Rorschach (CH)	Start-up	KS		
1950       Mewag CmbH       Emlingen (DE)       Start-up       KS	1939	Walter Franke takes over the company			KS		
1955       Franke CmbH       Bad Säckingen (DE)       Start-up       KS         1957       Franke NUK       Ninove (BL)       Start-up       Corporate         1951       Franke NUK       Ninove (BL)       Start-up       KS          1952       Franke Gaedlechaft mbH       Hard (AL)       Start-up       KS          1953       Franke S.p.A.       Chrinbly (PL)       Start-up       KS          1954       Franke Tance S.a.A.       Chrinbly (PL)       Start-up       KS          1956       Franke S.p.A.       Chrinbly (PL)       Start-up       KS          1957       Pauk (Pauh)       Aleguistion       HKK       100          1957       Franke Romont SA       Romant (CH)       Scart-up       KS          1978       Mill Pieper Luys the Franke Group from Water Franke       KS            1978       Mill Pieper Luys the Franke Group from Water Franke       KS            1978       Mill Pieper Loconas CL Of the Franke Group from Water Franke       KS           1978	1941	Mewag AG	Aarburg (CH)	Start-up	IT		
1957       Franke Holding AG       Aarburg (CF)       Start-up       KS         1961       Franke K-W.       Ninove (BF)       Start-up       KS         1962       Franke S.p.A.       Aprill (IT)       Start-up       KS         1964       Franke S.p.A.       Aprill (IT)       Start-up       KS         1964       Franke S.p.A.       Chishell (IT)       Start-up       KS         1964       Franke S.p.A.       Chishell (IT)       Start-up       KS         1964       Franke S.p.A.       Chishell (IT)       Start-up       KS       I         1967       Franke Romont SA	1950	Mewag GmbH	· · · ·	Start-up	KS		
1957       Franke Holding AG       Aarburg (CH)       Start up       Corporate         1961       Franke Cesellechaft mbH       Hard (AT)       Start up       KS          1962       Franke S.p.A.       Aprilli (Th)       Start up       KS          1964       Franke S.p.A.       Aprilli (Th)       Start up       KS          1964       Franke S.p.A.       Chinklel (Th)       Start up       KS          1965       Franke S.p.A.       Chinklel (Th)       Start up       KS          1965       Franke Moethal Medrand B.V.       Helmood (NL)       Acquisition       HtK       100         1971       Parake Morals AB       Romont SA       Romont SA       Romont SA       Romont SA       Romont SA       Romont SA       Start up       KS          1972       Pranke Morals AB       North Wales, AP, UJS       Aquistion       KS          2,e00       N         1978       Pranke Morals AB       North Wales, AP, UJS       Aquistion       KS	1955			· · · · · · · · · · · · · · · · · · ·	KS		
1961       Franke N.V.       Ninove (BE)       Start-up       KS         1962       Franke Scenkehatt mH       Hard (A)       Start-up       KS       Image: Space Scenkehatt mH         1963       Franke Space       Chambly (R)       Start-up       KS       Image: Space Scenkehatt mH         1964       Franke Space       Chambly (R)       Start-up       KS       Image: Space Scenkehatt mH         1965       Franke Space       Chambly (R)       Start-up       KS       Image: Space Scenkehatt mH					Corporate	1	
1962       Franke Gesellechart meH       Hard (AT)       Start-up       KS         1964       Franke Sp.A.       Aprile (IT)       Start-up       KS         1964       Franke Sp.A.       Chambly (FR)       Start-up       KS         1965       Franke Sp.A.       Chambly (FR)       Start-up       KS         1966       Franke Sp.A.       Preachiera del Garda (IT)       Start-up       KS         1976       Prady OrbH       Allendon (NL)       Acquisition       KS       100         1977       Franke Romont SA       Start-up       KS       100       Editors       100         1978       Prady OrbH       Allendorf (DE)       Acquisition       KS       100         1978       Prageseve Corp., today Franke Foodservice Systems Inc.)       North Wales, PA (US)       Acquisition       FS       320       1         1978       Prageseve Corp., today Franke Foodservice Systems Inc.)       North Wales, PA (US)       Acquisition       KS       6         1978       Mill Pleper bucystem Core Color of the Franke Group       Franke Moral AS       Core Proving (NC)       Acquisition       KS (VT)       800       E       200       198<							
1963       Franke Sp.A.       Aprilia (IT)       Start-up       KS         1964       Franke Sp.A.       Chrabibly (FR)       Start-up       KS         1965       Franke Sp.A.       Chrabibly (FR)       Start-up       KS         1965       Franke Sp.A.       Persbine and Garda (I)       Start-up       KS         1970       Puly (Franke Bostorijstan Nederland B.V.       Helmond (NL)       Acquisition       KS       100         1971       Puly (Franke Brannet SA       Belnox AC       Start-up       KS       100         1973       Branke Brannet SA       Start-up       KS       100       100         1975       Mill Reper turys the Franke Group from Waiter Franke       Manchester (CH)       Acquisition       KS       160         1976       Pragressive Corp. (today Franke Toodservice Systems Inc.)       North Waites, PA (US)       Acquisition       KS       6         1978       Progressive Corp. (today Franke Group       Poregrunn (NO)       Acquisition       KS       6         1984       Inglementation of the tranke Group       Poregrunn (NO)       Acquisition       KS       6         1998       Inglementation of the tranke Group							
1966       Franke France S.A.I.       Chambly (PR)       Start-up       KS         1968       Franke S.A.A.       Ciniselo (II)       Start-up       KS							
1965       Franke S.p.A.       Cliniselio (II)       Start-up       KS         1969       Franke Rostvitistal Nederland B.V.       Helmond (NL)       Acquisition       KS       100         1971       Pauly GmbH       Allendorf (DE)       Acquisition       KS       100         1971       Pauly GmbH       Allendorf (DE)       Acquisition       KS       100         1973       Franke Romont SA       Romont (Cri)       Start-up       KS       160         1974       Franke Mortal AB       Vägi (SE)       Start-up       KS       160         1974       Will Piper buys the Franke Group from Walter Franke       North Wales, PA (US)       Acquisition       FS       320       1         1975       Will Piper buys the Franke Group from Walter Franke       North Wales, PA (US)       Acquisition       CS       20       1         1986       Infinancial of divisional organization       Extern (IN)       Acquisition       KS       400       1         1988       Infinancial of AG       Franke Kits       So franke So franke       6       1         1990       Michael Pieper becomes owner of the Franke Group       Franke Kits       6			<u> </u>				
1969   Franke S. J.A.   Peschiera del Garda (IT)   Strar-up   KS     1969   Franke Reservirstal Nederland B.V.   Helmond (NL)   Acquisition   HHK   100     1971   Franke Reservirstal Nederland B.V.   Allendorf (DE)   Acquisition   HHK   100     1973   Franke Reservirstal Nederland B.V.   Allendorf (DE)   Acquisition   KS   100     1973   Franke Motala AB   Start-up   KS   160     1974   Franke Motala AB   Vaxijo (SE)   Start-up   KS     1975   Franke Motala AB   Vaxijo (SE)   Start-up   KS     1976   Progressite Corp., Icoday Franke Foodservice Systems Inc.)   North Wales, PA (US)   Acquisition   FS   320     1978   Augebrager AG   Lizertliftlin (CH)   Acquisition   FS   320     1984   Augebrage CD of the Franke Group   Franke Norge AS   6     1990   Michael Piper becomes CD of the Franke Group   Franke Norge AS   6     1991   Michael Piper becomes owner of the Franke Group   Franke K. Sontand (GB)   Acquisition   KS   60     1992   Soberan SA (today Franke España S.A.U.)   Porsgrunn (NO)   Acquisition   KS   60     1993   Soberan SA (today Franke España S.A.U.)<	-			i			
1909   Franke Roestrijfstal Nederland B.V.   Helmond [NL]   Acquisition   KS   100     1971   Pauly GmbH   Allendorf (DF)   Acquisition   HKK   100     1973   Belinox AG   Start-up   KS   160     1974   Pauly (SE)   Start-up   KS     1975   Belinox AG   Start-up   KS     1976   Will Peper buys the Franke Group from Walter Franke   Manchester (GB)   Start-up   KS     1976   Will Peper buys the Franke Group from Walter Franke   North Wales, PA (US)   Acquisition   FS   \$2.00   P     1986   Infiltering SA   La Neuveville (CH)   Acquisition   KS   \$2.00   P     1986   Infiltering SA   Litzerlfüh (CH)   Acquisition   KS   \$6     1988   Ingiltering Franke Group   Porgrunn (NO)   Acquisition   KS   \$6     1988   Ingiltering Franke Group   Porgrunn (NO)   Acquisition   KS   \$6     1997   Franke Hellas S.A.   Go   Arbens (GR)   Acquisition   KS   \$60     1998   Ingilter Granke Group   Franke Inmobilien AG   Acpuisition   KS   \$60     1998   Start-up   Start-up   FS   \$200							
1971   Pauly GmbH   Allendorf (DE)   Acquisition   HHK   100     1973   Franke Romont (SA   Romont (CH)   Start-up   82M     Belinox AG   Pranke Motala AB   Vajaj (SE)   Start-up   KS     1975   Will Pieper buys the Franke Group from Walter Franke   Manchester (GB)   Start-up   KS     1976   Progressive Corp. (Iday Franke Foodservice Systems Inc.)   North Wales, PA (US)   Acquisition   FS     1978   Progressive Corp. (Iday Franke Foodservice Systems Inc.)   North Wales, PA (US)   Acquisition   FS     1978   Orgerssive Corp. (Iday Franke Foodservice Systems Inc.)   North Wales, PA (US)   Acquisition   FS     1978   Orgerssive Corp. (Iday Franke Foodservice Systems Inc.)   North Wales, PA (US)   Acquisition   FS     1978   Michael Pieper becomes owner of the Franke Group   Porsgrunn (NO)   Acquisition   KS   6     1979   Michael Pieper becomes owner of the Franke Group   Franke Immobilien AG   Araburg (CH)   Acquisition   KS   400     1972   Franke Hellas S.A.   Franke Tombe Hitody Franke Foodservice Systems GmbH)   Baclaning (CH)   Acquisition   KS   60     1973   Soberna SA (tody Franke Eopdaenice System Soland S.P. zo.o.   Yart-up   KS   10 <td>-</td> <td></td> <td></td> <td></td> <td></td> <td>100</td> <td>0 m</td>	-					100	0 m
1973     Franke Romont SA Belinox AG Franke Motala AB Franke Motala Motala Motala Motala Franke Motala Motala Motala Franke Motala Motala Motala Franke Motala Motala Motala Motala Franke Motala Motala Motala Franke Motala	-						8 m
Belinox AG       Stretun (CH)       Acquisition       KS/WS       160         Pranke UK       Manchester (GB)       Start-up       KS       160         1976       Will Pieper Juys the Franke Group from Walter Franke       North Wales, PA (US)       Acquisition       FS       320         1978       Forgessive Corp, Icday Franke Foodservice Systems Inc.)       North Wales, PA (US)       Acquisition       FS       320         1980       firfin aro SA       La Neuveville (CH)       Acquisition       FS       320         1984       Augsburger AG       Libizelfihin (CH)       Acquisition       KS       60         1984       Michael Pieper becomes CEO of the Franke Group       Falkirk, Scotland (GB)       Acquisition       KS       60         1990       Michael Pieper becomes CEO of the Franke Group       Franke Immobilien AG       Arburg (CH)       Start-up       FS       60         1992       Franke Hellas SA.       Arburg (CH)       Start-up       FS       60         1993       Soberan SA (today Franke Foodservice Systems Gmbri/)       Bad Sackingen (DE)       Acquisition       KS/VT       200         1994       Hackman Meka Group       Start-up       KS <td></td> <td>· · ·</td> <td>+</td> <td>· ·</td> <td></td> <td>100</td> <td>8 m</td>		· · ·	+	· ·		100	8 m
Franke Motala AB       Vaxify (EE)       Start-up       KS         1975       Will Peper buys the Franke Group from Walter Franke       Acquisition       FS       320         1976       Progressive Corp. (today Franke Foodservice Systems Inc.)       North Wales, PA (US)       Acquisition       FS       320         1986       Infir france SA       La Neuverbill (CH)       Acquisition       FS       320         1988       Inglir are SA       La Neuverbill (CH)       Acquisition       FS       320         1988       Inglir are SA       La Neuverbill (CH)       Acquisition       FS       320         1989       Inglir are SA       Porsgrunn (NO)       Acquisition       KS       6         1990       Michael Pieper becomes owner of the Franke Group       Falkirk, Scotland (GB)       Acquisition       KS       6         1992       Franke Hellas S.A.       Arburg (CH)       Start-up       FAS       60         1993       Soberana SA (today Franke España S.A.U.)       Barcelona (ES)       Acquisition       KS       60         1993       Soberana SA (today Franke Foodservice Systems Orbit)       Batr-up       KS       10         1994       <	1973						
Franke UK       Manchester (GB)       Start-up       KS         1975       Will Pieper buys the Franke Group from Walter Franke       2,600       1         1976       Progressive Corp. (today Franke Foodservice Systems Inc.)       North Wales, PA (US)       Acquisition       FS       320         1980       Inguspregr AG       La Neuvenille (CH)       Acquisition       CS       20         1984       Augsbruger AG       Litzelfühl (CH)       Acquisition       KS       60         1998       Michael Pieper becomes CEO of the Franke Group       Franke Norge AS       Porsgrunn (NO)       Acquisition       KS       60         1999       Michael Pieper becomes owner of the Franke Group       Franke Immobilien AG       Arburg (CH)       Acquisition       KS       60         1992       Franke Hellas S.A.       Athens (GR)       Acquisition       KS       60         1992       Franke Hellas S.A.       Thorke S.A.R.L.       Oran (DZ)       Barcelona (ES)       Acquisition       KS/T       200         1991       Michael S.S.A.R.L.       Oran (DZ)       Barcelona (ES)       Acquisition       KS       40         1994       Hacker S.O.       Pranke Group <td></td> <td></td> <td>. ,</td> <td></td> <td></td> <td>  160</td> <td>10 m</td>			. ,			160	10 m
1975     Will Fleger buys the Franke Group from Walter Franke     2,600     1       1978     Progressive Corp. (today Franke Foodservice Systems Inc.)     North Wales, PA (US)     Acquisition     FS     320     1       1980     fifth aro SA     La Neuveville (CH)     Acquisition     FS     320     1       1984     Inglementation of the divisional organization     La Neuveville (CH)     Acquisition     CS     20       1989     Michael Pieper becomes owner of the Franke Group     Franke Norge AS     Porsgrunn (NO)     Acquisition     KS     6       1990     Michael Pieper becomes owner of the Franke Group     Farake Immobilien AG     Acquisition     KS     60       1992     Franke Hellas S.A.     Athens (GR)     Acquisition     KS     60       1993     Soberana SA (today Franke España S.A.U.)     Ponti sul Mincio (IT)     Start-up     FAREG       1993     Soberana SA (today Franke Resupia S.A.U.)     Ponti sul Mincio (IT)     Start-up     KS     60       1994     Hackman Meka Group     Suomenjoki, Naarajjärvi (F).     Start-up     KS     61       1994     Hackman Meka Group     Suomenjoki, Naarajjärvi (F).     KS/WS/     74 </td <td></td> <td>Franke Motala AB</td> <td>Växjö (SE)</td> <td>Start-up</td> <td>KS</td> <td>1</td> <td></td>		Franke Motala AB	Växjö (SE)	Start-up	KS	1	
1978     Progressive Corp. (today Franke Foodservice Systems Inc.)     North Wales, PA (US)     Acquisition     FS     320       1980     fifti aro SA     La Neuveville (CH)     Acquisition     VT     80       1984     Augsburger AG     Litzelfüh (CH)     Acquisition     VT     80       1984     Mugburger AG     Litzelfüh (CH)     Acquisition     CS     20       1989     Michael Pieper becomes CEO of the Franke Group     Franke Norge AS     6     6       1990     Michael Pieper becomes owner of the Franke Group     Falkirk, Scotland (GB)     Acquisition     KS     400       1921     Franke Hellas S.A.     Athens (CR)     Acquisition     KS     60       1993     Soberana SA (today Franke España S.A.U.)     Barcelona (ES)     Acquisition     KS     400       1993     Toutinox-Franke S.A.R.L.     Oran (D2)     Joint venture     KS     60       1993     Goberana SA (today Franke Foodservice Systems Poland S.2.o.o.     Warsaw (PL)     Start-up     KS     60       1993     Goberana SA (today Franke Foodservice Systems Poland S.2.o.o.     Gran (D2)     Joint venture     KS     10       1904     <		Franke UK	Manchester (GB)	Start-up	KS		
1980     Infinitian SA     La Neuveville (CH)     Acquisition     VT     80       1984     Augsburger AG     Lützelflüh (CH)     Acquisition     CS     20       1988     Implementation of the divisional organization     Litzelflüh (CH)     Acquisition     CS     20       1989     Michael Pieper becomes CEO of the Franke Group     Franke Norge AS     Porsgrunn (NO)     Acquisition     KS     6       1990     Michael Pieper becomes owner of the Franke Group     Falkirk, Scotland (GB)     Acquisition     KS     400       1991     Franke Hellas S.A.     Franke Col Kitchen Equipment GmbH (today Franke Foodsenvice Systems GmbH)     Bad Sickingen (DE)     Start-up     FS       1993     Soberana SA (today Franke España S.A.U.)     Barcelona (ES)     Acquisition     KS (VT     200       Dominox s.r.l.     Oran (D2)     Joint venture KS     Franke S.A.R.L.     Oran (D2)     Joint venture KS       1994     Hackman Meka Group     Suomenoki, Naarajärvi (FI), Ramäs (SE)     Acquisition     FS     10       102     Joint venture KS     Start-up     KS     40     Franke KI:     Supplies (today Franke Resupply Systems Inc.)     Gatopol Sp. z.o.o. (today Franke Resodservice System	1975	Willi Pieper buys the Franke Group from Walter Franke				2,600	190 m
1984     Augsburger AG     Lützetflüh (CH)     Acquisition     CS     20       1989     Michael Pieper becomes CEO of the Franke Group Franke Norge AS     Porsgrunn (NO)     Acquisition     KS     6       1990     Michael Pieper becomes owner of the Franke Group Carron Phoenix Ltd     Falkirk, Scotland (GB)     Acquisition     KS     6       1992     Franke Hellas S.A.     Arburg (CH)     Start-up     FAREG     6       1992     Franke Hellas S.A.     Athens (GR)     Acquisition     KS     60       1992     Franke Hellas S.A.     Athens (GR)     Acquisition     KS/VT     200       1994     Noticons S.r.I.     Ponti sul Mincio (IT)     Start-up     FS     10       1905     Soberana SA (today Franke España S.A.U.)     Barcelona (ES)     Acquisition     KS/VT     200       1904     Hackman Meka Group     Start-up     KS     4     10	1978	Progressive Corp. (today Franke Foodservice Systems Inc.)	North Wales, PA (US)	Acquisition	FS	320	55 m
1988     Implementation of the divisional organization     Implementation of the divisional organization       1989     Michael Pieper becomes CEO of the Franke Group     Porsgrunn (NO)     Acquisition     KS     6       1990     Michael Pieper becomes owner of the Franke Group     Parker Morge AS     Porsgrunn (NO)     Acquisition     KS     6       1990     Michael Pieper becomes owner of the Franke Group     Farker Morge AS     Acquisition     KS     60       1991     Franke Hellas S.A.     Anatourg (CH)     Start-up     FAREG     60       1993     Soberana SA (today Franke España S.A.U.)     Barcelona (ES)     Acquisition     KS     60       1994     Hackman Meka Group     Ponti sul Mincio (IT)     Start-up     KS     Franke S.A.       1994     Hackman Meka Group     Suonenjoki, Naarajärvi (FI), Ramnäs (SE)     Acquisition     FS     10       1804     Hackman Meka Group     Suonenjoki, Naarajärvi (FI)     Acquisition     FS     10       1804     Hackman Meka Group     Suonenjoki, Naarajärvi (FI)     Acquisition     FS     10       1804     Hackman Meka Group     Suonenjoki, Naarajärvi (FI)     Acquisition     FS     10 </td <td>1980</td> <td>frifri aro SA</td> <td>La Neuveville (CH)</td> <td>Acquisition</td> <td>VT</td> <td>80</td> <td>12 m</td>	1980	frifri aro SA	La Neuveville (CH)	Acquisition	VT	80	12 m
1988       Implementation of the divisional organization       1 <th1< td=""><td>1984</td><td>Augsburger AG</td><td>Lützelflüh (CH)</td><td>Acquisition</td><td>CS</td><td>20</td><td>2 m</td></th1<>	1984	Augsburger AG	Lützelflüh (CH)	Acquisition	CS	20	2 m
1989     Michael Pieper becomes CEO of the Franke Group     Porsgrunn (NO)     Acquisition     KS     6       1990     Michael Pieper becomes owner of the Franke Group     Parker Morge AS     Acquisition     KS     400       1991     Michael Pieper becomes owner of the Franke Group     Fanke Hellas S.A.     Franke Hellas S.A.     Athens (GR)     Acquisition     KS     60       1992     Franke Hellas S.A.     Athens (GR)     Acquisition     KS     60       1993     Soberana SA (today Franke España S.A.U.)     Barcelona (ES)     Acquisition     KS/VT     200       Dominox s.r.l.     Porti sul Mincio (IT)     Start-up     KS     60       1994     Hackman Meka Group     Suorenjoki, Naarajärvi (FI),     KS     60       Hackman Meka Group     Suonenjoki, Naarajärvi (FI),     KS/VS/     101     101       Ramnäs (SE)     Acquisition     FS     10     10       AS franke Baltic     Tallinn (EE)     Start-up     KS     60       1994     Hackman Meka Group     Start-up     KS     60     10       1995     Franke Starts & Supplies (today Franke Foodservice Systems Poland Sp. z.o.o.     Gdynia (PL)     <	-						
Franke Norge AS       Porsgrunn (NO)       Acquisition       KS       6         1990       Michael Pieper becomes owner of the Franke Group Carron Phoenix Ltd       Falkirk, Scotland (GB)       Acquisition       KS       400         1992       Franke Imbollien AG       Aarburg (CH)       Start-up       FAREG       FAREG         1992       Franke CG Kitchen Equipment GmbH (today Franke Foodservice Systems GmbH) Bid Scikingen (DE)       Start-up       FS       FS         1993       Soberana SA (today Franke España S.A.U.)       Barcelona (ES)       Acquisition       KS /VT       200         Dominox s.r.1.       Oran (DZ)       Joint venture       KS       Franke S.A.R.L.       Oran (DZ)       Joint venture       KS         1994       Hackman Meka Group       Suonenjoki, Naarajärvi (FI).       KS /WS /       Ramnis (SE)       Acquisition       FS       10         1894       Hackman Meka Group       Suonenjoki, Naarajärvi (FI).       KS /WS /       Ramnis (SE)       Acquisition       FS       10       11         1804       Gastopol Sp. z.o.0.       Mount Prospect, IL (US)       Acquisition       FS       10       11         1804       Gastopol Sp. z.o.0.       Mount Prospec	-		1				
1990     Michael Pieper becomes owner of the Franke Group Carron Phoenix Ltd     Falkirk, Scotland (GB)     Acquisition     KS     400       Franke Immobilien AG     Aarburg (CH)     Start-up     FAREG     1       1992     Franke Hellas S.A.     Athens (GR)     Acquisition     KS     60       1993     Soberana SA (today Franke España S.A.U.)     Barcelona (ES)     Acquisition     KS     7       1993     Soberana SA (today Franke España S.A.U.)     Ponti sul Minico (IT)     Start-up     KS     60       1993     Soberana SA (today Franke S.A.R.L.     Oran (DZ)     Joint venture     KS     7       1994     Hackman Meka Group     Suonenjoki, Maarajärvi (FI), Rarnke S.o.     KS/WS/     Ramaäs (SE)     Acquisition     KS     214       1994     Hackman Meka Group     Suonenjoki, Maarajärvi (FI), RC Parts & Suppleis (today Franke Foodservice Systems Poland Sp. z.o.).     Gdynia (PL)     Acquisition     FS     10       1804     Franke Baltic     Tallinn (EE)     Start-up     KS     214     23       1995     Franke Baltic     Tallinn (EE)     Start-up     KS     8     270     14       1995     Franke May Envigal	.,.,		Porsgrupp (NO)		KS	6	2 m
Carron Phoenix LtdFalkirk, Southand (GB)AcquisitionKS400Franke Immobilien AGAarburg (CH)Start-upFAREG1992Franke Mellas S.A.Athens (GR)AcquisitionKS60Franke K Klichen Equipment GmbH (today Franke Foodservice Systems GmbH)Bad Sdongen (DE)Start-upFS1993Soberana SA (today Franke España S.A.U.)Barcelona (ES)AcquisitionKS VT200Dominox s.r.l.Oran (DZ)Joint ventureKSFalkirk, SV200Franke Polska Sp. z.o.Praha (CZ)Start-upKSFFranke s.r.o.Praha (CZ)Start-upKSFGastopol Sp. z.o.o. (today Franke Foodservice Systems Poland Sp. z.o.o.)Gdynia (PL)AcquisitionFS10IRC Parts & Supplies (today Franke Foodservice Systems Poland Sp. z.o.o.Gdynia (PL)AcquisitionFS40Franke Kft.Budapest (HU)Start-upKSFFGreen Vaa AGSchönbill (CH)Start-upKSFTernke Victory (Heshan) Kitchen Equipment Co. LtdHeshan CKy (CN)Joint ventureKS/FSF1996Safer S.p.A.KaduKaduKS/FSFF1997Franke Machine Products Division (today Franke Consumer Products Inc.)Kautr-upKSS51996Safer S.p.A.Kuston, LA/Hatfield, PA (US)AcquisitionRS2.70FFranke Machine Handels GmbHIgersheim (DE)Start-upKSS51997	1000						2 11
Franke Immobilien AG       Aarburg (CH)       Start-up       FAREG         1992       Franke Hellas S.A.       Athens (GR)       Acquisition       KS       60         Franke CG Kitchen Equipment GmbH (today Franke Foodservice Systems GmbH)       Bad Säokingen (DE)       Start-up       FS         1993       Soberana SA (today Franke España S.A.U.)       Barcelona (ES)       Acquisition       KS/VT       200         Dominox s.r.l.       Oran (DZ)       Joint venture       KS       FS       Franke S.A.R.L.       Franke S.S.       Franke S.S.       Franke S.S.       Franke S.S.       Franke S.S.       Franke S.S.       FS	1990		Falling Cootload (CD)			400	5.5
1992     Franke Hellas S.A.     Athens (GR)     Acquisition     KS     60       Franke CG Kitchen Equipment GmbH (today Franke Foodservice Systems GmbH)     Bad Sciengen (DE)     Start-up     FS       1993     Soberna SA (today Franke España S.A.U.)     Barcelona (ES)     Acquisition     KS /VT     200       Dominox s.r.l.     Ponti sul Mincio (IT)     Start-up     KS     KS     Franke Polska Sp. z.o.     Franke Polska Sp. z.o.     Franke Science (CC)     Start-up     KS       Franke S.r.o.     Praha (CZ)     Start-up     KS     FS						400	55 m
Franke CG Kitchen Equipment GmbH (today Franke Foodservice Systems GmbH)       Bad Säckingen (DE)       Start-up       FS         1993       Soberana SA (today Franke España S.A.U.)       Barcelona (ES)       Acquisition       KS/VT       200         Dominox s.r.l.       Ponti sul Mincio (IT)       Start-up       KS       KS       Franke Polska Sp. z.o.       Varian (DZ)       Joint venture       KS         Franke Ackman Meka Group       Suonenjoki, Naarajärvi (FI),       KS/WS/       Rammäs (SE)       Acquisition       FS       10         Restranke Str.co.       Praha (CZ)       Start-up       KS       10       11         Gastopol Sp. z.o. (today Franke Foodservice Systems Poland Sp. z.o.)       Gdyna (PL)       Acquisition       FS       10       11         RC Parts & Supplies (today Franke Resupply Systems Inc.)       Mount Prospect, IL (US)       Acquisition       FS       40         Franke Kft.       Budapest (HU)       Start-up       KS       KS       11         1995       Franke Portugal SA       Sacavern (PT)       Start-up       KS       270         Franke Kft.       Safer S.p.A.       Valmadrera (IT)       Acquisition       85       270         Franke Vo						(0)	
1993     Soberana SA (today Franke España S.A.U.)     Barcelona (ES)     Acquisition     KS/VT     200       Dominox S.r.I.     Ponti sul Mincio (IT)     Start-up     KS     VS       Toutinox-Franke S.A.R.L.     Oran (DZ)     Joint venture     KS       Franke Polska Sp. z.o.o.     Warsaw (PL)     Start-up     KS       1994     Hackman Meka Group     Suonenjoki, Naarajärvi (F), Ramnäs (SE)     Acquisition     FS     10       Gastopol Sp. z.o.o. (today Franke Foodservice Systems Poland Sp. z.o.o.)     Gdynia (PL)     Acquisition     FS     10     11       IRC Parts & Supplies (today Franke Resupply Systems Inc.)     Ramnäs (SE)     Start-up     KS     5     10     11       Pranke Kft.     Budagest (HU)     Start-up     KS     5     10     11       1995     Franke Baltic     Tallinn (EE)     Start-up     KS     5     270     10       1996     Safer S.p.A.     Sacavem (PT)     Start-up     KS     270     10       1996     Safer S.p.A.     Valmadrera (IT)     Acquisition     BS     28     28       Federal Home Products Division (today Franke Consumer Products Inc.) <td< td=""><td>1992</td><td></td><td></td><td></td><td>1</td><td>60</td><td>6 m</td></td<>	1992				1	60	6 m
Dominox s.r.l. Toutinox-Franke S.A.R.L. Franke Polska Sp. z.o.o. Franke S.G.Ponti sul Mincio (IT) Oran (DZ) Joint venture Vara (DZ)Start-up ISKS1994Hackman Meka Group Gastopol Sp. z.o.o. (today Franke Foodservice Systems Poland Sp. z.o.o.) IRC Parts & Supplies (today Franke Foodservice Systems Poland Sp. z.o.o.) IRC Parts & Supplies (today Franke Resupply Systems Inc.) Franke Kft. A S Franke Baltic Green Vac AGSuonenjoki, Naarajärvi (FI), AcquisitionKS/WS/ RS1995Franke AGSuonenjoki, Naarajärvi (FI), Rammás (SE)KSVarat-up AcquisitionKS1995Franke Kft. A S Franke Baltic Green Vac AGSacavem (PT) Start-upStart-up KSKS1996Franke Ortugal SA Blefa GmbH & Co. KG Franke Victory (Heshan) Kitchen Equipment Co. LtdHeshan City (CN) Heshan City (CN)Joint venture KS /FSSa1996Safer S.p.A. Federal Home Products Division (today Franke Consumer Products Inc.)Ruston, LA/Haffeld, PA (US) AcquisitionRS2351997Franke Kaia Regional Office Salvis AGKala Lumpur (MY) Ruston, LA/Haffeld, PA (US) AcquisitionKS3801998Franke Kafeemaschinen Handels GmbH Kindred Industries Ltd Kindred Industries Ltd (today Franke Kindred Canada Ltd) Kindred Industries Ltd (today Franke Kindred Canada Ltd)Joinville /St. Catarina (BR) AcquisitionKS51998Franke Main BayL Coast Inst. Corp.Bucharest (RO) Kistr-upKS5					-		
Toutinox-Franke S.A.R.L.Oran (DZ)Joint ventureKSFranke Polska Sp. z.o.o.Warsaw (PL)Start-upKSFranke s.r.o.Praha (CZ)Start-upKS1994Hackman Meka GroupSuonenjoki, Naarajärvi (FI), Ramnäs (SE)KS/WS/Gastopol Sp. z.o.o. (today Franke Foodservice Systems Poland Sp. z.o.o.)Gdynia (PL)AcquisitionFSIRC Parts & Supplies (today Franke Resupply Systems Inc.)Budapest (HU)Start-upKSFranke Kft.Budapest (HU)Start-upKSGreen Vac ASGreen Vac AGSchönbühl (CH)Start-upKSGreen Vac AGSchönbühl (CH)Start-upKSBlefa GmbH & Co. KGKreuztal (DE)AcquisitionBS270Franke Victory (Heshan) Kitchen Equipment Co. LtdHeshan City (CN)Joint ventureKS/FS1995Safer Sp. A.Valmadrera (IT)AcquisitionBS28Federal Home Products Division (today Franke Consumer Products Inc.)Rush, LArtaftield, PA (US)AcquisitionKS2351997Franke Asia Regional OfficeKuala Lumpur (MY)Start-upKS180Salvis AGQuinville/St. Catarina (BR)AcquisitionKS180Pranke Kaffeemaschinen Handels GmbHIgersheim (DE)Start-upKS1998Franke Romania SRLBucharest (RO)Start-upKSEurodom Haustechnik GmbHHaiger (DE)AcquisitionKS5Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA) <td>1993</td> <td></td> <td>1 '''</td> <td></td> <td></td> <td>į 200</td> <td>12 m</td>	1993		1 '''			į 200	12 m
Franke Polska Sp. z.o.o.Warsaw (PL)Start-upKSFranke s.r.o.Praha (CZ)Start-upKS1994Hackman Meka GroupSuonenjoki, Naarajärvi (FI),KS/WS/Gastopol Sp. z.o.o. (today Franke Foodservice Systems Poland Sp. z.o.o.)Gdynia (PL)AcquisitionFS10IRC Parts & Supplies (today Franke Resupply Systems Inc.)Mount Prospect, IL (US)AcquisitionFS40Franke Kft.Budapest (HU)Start-upKSKS5AS Franke BalticTallinn (EE)Start-upKS5Green Vac AGSchönbühl (CH)Start-upKS51995Franke Portugal SASacavem (PT)Start-upKSBlefa GmbH & Co. KGKreuztal (DE)AcquisitionBS28Federal Home Products Division (today Franke Consumer Products Inc.)Rustan, LA/Hatfield, PA (US)AcquisitionKS2351996Safer S.p.A.Reussbühl (CH)AcquisitionKS23528Federal Home Products Division (today Franke Consumer Products Inc.)Rustan, LA/Hatfield, PA (US)AcquisitionKS2351997Franke Kaffeemaschinen Handels GmbHIgersheim (DE)Start-upKS51998Franke Romania SRLBucharest (RO)Start-upKS5Eurodomo Haustechnik GmbHHaiger (DE)AcquisitionKS5Kindred Industries Ld (today Franke Kindred Canada Ltd)Multand, ON (CA)AcquisitionKS5Kindred Industries Ld (today Franke Kindred C		Dominox s.r.l.	Ponti sul Mincio (IT)	Start-up	KS		
Franke s.r.o.Praha (CZ)Start-upKS1994Hackman Meka GroupSuonenjoki, Naarajärvi (FI), Ramnäs (SE)KS/WS/ AcquisitionRS1994Hackman Meka GroupSuonenjoki, Naarajärvi (FI), Ramnäs (SE)KS/WS/ AcquisitionRS1994Gastopol Sp. z.o.o. (today Franke Foodservice Systems Poland Sp. z.o.o.)Gdynia (PL) Budapest (HU)AcquisitionFS10IRC Parts & Supplies (today Franke Resupply Systems Inc.) Franke Kft.Budapest (HU) Budapest (HU)Start-upKS40AS Franke BalticTallinn (EE)Start-upKS1011Green Vac AGSchönbühl (CH)Start-upKS101995Franke Portugal SA Blefa GmbH & Co. KG Franke Victory (Heshan) Kitchen Equipment Co. LtdKreuztal (DE) Heshan City (CN)AcquisitionBS2701996Safer S.p.A. Federal Home Products Division (today Franke Consumer Products Inc.) Ruston, LA/Hatfield, PA (US)AcquisitionKS2351997Franke Asia Regional Office Salvis AG Douat Ltda. Franke Kaffeemaschinen Handels GmbHReussbühl (CH) Ligersheim (DE)AcquisitionKS1801998Franke Romania SRL Eurodom Haustechnik GmbH Kindred Industries Ltd (today Franke Kindred Canada Ltd) Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA) AcquisitionKS51998Franke India Pvt. Ltd Coast to Coast Inst. Corp.Kaltind, ON (CA) Kart-upKS5		Toutinox-Franke S.A.R.L.	Oran (DZ)	Joint venture	KS	1	
1994     Hackman Meka Group     Suonenjoki, Naarajärvi (FI), Ramnäs (SE)     KS/WS/       Gastopol Sp. z.o.o. (today Franke Foodservice Systems Poland Sp. z.o.o.)     Gdynia (PL)     Acquisition     FS     10       IRC Parts & Supplies (today Franke Resupply Systems Inc.)     Gdynia (PL)     Acquisition     FS     10     11       Franke Kft.     Budapest (HU)     Start-up     KS     KS     40       Green Vac AG     Schönbühl (CH)     Start-up     KS     85     270       1995     Franke Portugal SA     Sacavem (PT)     Start-up     KS     85     270       Isfa GmbH & Co. KG     Kreuztal (DE)     Acquisition     BS     270     16       Franke Victory (Heshan) Kitchen Equipment Co. Ltd     Heshan City (CN)     Joint venture     KS/FS     17       1996     Safer S.p.A.     Valmadrera (IT)     Acquisition     RS     28       Federal Home Products Division (today Franke Consumer Products Inc.)     Ruston, LA/Hatfield, PA (US)     Acquisition     KS     28       1997     Franke Kaffeemaschinen Handels GmbH     Igersheim (DE)     Start-up     KS     180       1998     Franke Romania SRL     Bucharest (RO)		Franke Polska Sp. z.o.o.	Warsaw (PL)	Start-up	KS	1	
1994     Hackman Meka Group     Suonenjoki, Naarajärvi (FI), Ramnäs (SE)     KS/WS/       Gastopol Sp. z.o.o. (today Franke Foodservice Systems Poland Sp. z.o.o.)     Gdynia (PL)     Acquisition     FS     10       IRC Parts & Supplies (today Franke Resupply Systems Inc.)     Budapest (HU)     Start-up     KS       Franke Kft.     Budapest (HU)     Start-up     KS       AS Franke Baltic     Tallinn (EE)     Start-up     KS       Green Vac AG     Schönbühl (CH)     Start-up     VT       1995     Franke Portugal SA     Sacavem (PT)     Start-up     KS       Blefa GmbH & Co. KG     Kreuztal (DE)     Acquisition     BS     270       1995     Franke Victory (Heshan) Kitchen Equipment Co. Ltd     Heshan City (CN)     Joint venture     KS/FS       1996     Safer S.p.A.     Valmadrera (IT)     Acquisition     BS     28       Federal Home Products Division (today Franke Consumer Products Inc.)     Ruston, LA/Hatfield, PA (US)     Acquisition     KS     235       1997     Franke Kaffeemaschinen Handels GmbH     Igersheim (DE)     Start-up     KS     180       1998     Franke Romania SRL     Bucharest (RO)     Start-up     KS		Franke s.r.o.	Praha (CZ)	Start-up	KS		
Ramnäs (SE)AcquisitionBS214Gastopol Sp. z.o.o. (today Franke Foodservice Systems Poland Sp. z.o.o.)Gdynia (PL)AcquisitionFS10IRC Parts & Supplies (today Franke Resupply Systems Inc.)Mount Prospect, IL (US)AcquisitionFS40Franke Kft.Budapest (HU)Start-upKS40AS Franke BalticTallinn (EE)Start-upKSGreen Vac AGSchönbühl (CH)Start-upKSBlefa GmbH & Co. KGKreuztal (DE)AcquisitionBS270Franke Victory (Heshan) Kitchen Equipment Co. LtdHeshan City (CN)Joint ventureKS/FS1995Franke Agional OfficeKuston, LA/Hatfield, PA (US)AcquisitionBS28Federal Home Products Division (today Franke Consumer Products Inc.)Ruston, LA/Hatfield, PA (US)AcquisitionKS2351997Franke Kaifeemaschinen Handels GmbHIgersheim (DE)Start-upKS180Franke Kaiffeemaschinen Handels GmbHIgersheim (DE)Start-upKS5Franke India Pvt. LtdHaiger (DE)AcquisitionKS5Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA)AcquisitionKS5Franke India Pvt. LtdCoast to Coast Inst. Corp.La Vergne, TN (US)Start-upFS4	1994				KS/WS/		
Gastopol Sp. z.o.o. (today Franke Foodservice Systems Poland Sp. z.o.o.) IRC Parts & Supplies (today Franke Resupply Systems Inc.)Gdynia (PL)AcquisitionFS1011IRC Parts & Supplies (today Franke Resupply Systems Inc.)Mount Prospect, IL (US)AcquisitionFS40Franke Kft.Budapest (HU)Start-upKS40AS Franke BalticTallinn (EE)Start-upKSGreen Vac AGSchönbühl (CH)Start-upKS1995Franke Portugal SASacavem (PT)Start-upBlefa GmbH & Co. KGKreuztal (DE)AcquisitionBS270Franke Victory (Heshan) Kitchen Equipment Co. LtdHeshan City (CN)Joint ventureKS/FS1996Safer S.p.A.Valmadrera (IT)AcquisitionRS235Federal Home Products Division (today Franke Consumer Products Inc.)Ruson, LA/Hatfield, PA (US)AcquisitionKS2351997Franke Asia Regional OffriceKuala Lumpur (MY)Start-upKS10Salvis AGJoinville/St. Catarina (BR)AcquisitionKS180Franke Kaffeemaschinen Handels GmbHIgersheim (DE)Start-upKS180Franke Romania SRLBucharest (RO)Start-upKS5Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA)AcquisitionKS /SS204Franke India Pvt. LtdCoast to Coast Inst. Corp.La Vergne, TN (US)Start-upKS10		· ·	1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	Acquisition		214	25 m
IRC Parts & Supplies (today Franke Resupply Systems Inc.)Mount Prospect, IL (US)AcquisitionFS40Franke Kft.Budapest (HU)Start-upKSAS Franke BalticTallinn (EE)Start-upKSGreen Vac AGSchönbühl (CH)Start-upVT1995Franke Portugal SASacavem (PT)Start-upKSBlefa GmbH & Co. KGKreuztal (DE)AcquisitionBS270Franke Victory (Heshan) Kitchen Equipment Co. LtdHeshan City (CN)Joint ventureKS/FS1996Safer S.p.A.Valmadrera (IT)AcquisitionBS28Federal Home Products Division (today Franke Consumer Products Inc.)Ruston, LA/Hatfield, PA (US)AcquisitionKS2351997Franke Asia Regional OfficeKuala Lumpur (MY)Start-upKS180Salvis AGReussbühl (CH)AcquisitionVT20Douat Ltda.Joinville/St. Catarina (BR)AcquisitionKS180Franke Kaffeemaschinen Handels GmbHIgersheim (DE)Start-upCS5Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA)AcquisitionKS5Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA)AcquisitionKS204Franke India Pvt. LtdLa Vergne, TN (US)Start-upFS6		Gastopol Sp. z.o.o. (today Franke Foodservice Systems Poland Sp. z.o.o.)				1	1.5 m
Franke Kft.Budapest (HU)Start-upKSAS Franke BalticTallinn (EE)Start-upKSGreen Vac AGSchönbühl (CH)Start-upVT1995Franke Portugal SASacavem (PT)Start-upKSBlefa GmbH & Co. KGKreuztal (DE)AcquisitionBS270Franke Victory (Heshan) Kitchen Equipment Co. LtdHeshan City (CN)Joint ventureKS/FS1996Safer S.p.A.Valmadrera (IT)AcquisitionBS28Federal Home Products Division (today Franke Consumer Products Inc.)Ruston, LA/Hatfield, PA (US)AcquisitionKS2351997Franke Asia Regional OfficeKuala Lumpur (MY)Start-upKS180Salvis AGReussbühl (CH)AcquisitionVT20Douat Ltda.Joinville/St. Catarina (BR)AcquisitionKS180Franke Kaffeemaschinen Handels GmbHIgersheim (DE)Start-upKS5Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA)AcquisitionKS5Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA)AcquisitionKS204Franke India Pvt. LtdMumbai (IN)Start-upKS2041							1.0 m
AS Franke Baltic Green Vac AGTallinn (EE)Start-upKS1995Franke Portugal SA Blefa GmbH & Co. KG Franke Victory (Heshan) Kitchen Equipment Co. LtdSacavem (PT)Start-upKS1996Safer S.p.A. Federal Home Products Division (today Franke Consumer Products Inc.)Ruston, LA/Hatfield, PA (US)AcquisitionBS281997Franke Asia Regional Office Salvis AGKuala Lumpur (MY)Start-upKS23519971998Franke Kaffeemaschinen Handels GmbHIgersheim (DE)Start-upKS18019981998Franke Kaffeemaschinen Handels GmbHIgersheim (DE)Start-upKS51998Franke Kaffeemaschinen Handels GmbHHaiger (DE)AcquisitionKS51998Franke Kaffeemaschinen Handels GmbHHaiger (DE)AcquisitionKS51998Franke Romania SRL Eurodomo Haustechnik GmbHHaiger (DE)AcquisitionKS5Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA)AcquisitionKS/WS204Franke India Pvt. Ltd Coast to Coast Inst. Corp.La Vergne, TN (US)Start-upFS18						40	1.5111
Green Vac AGSchönbühl (CH)Start-upVT1995Franke Portugal SA Blefa GmbH & Co. KG Franke Victory (Heshan) Kitchen Equipment Co. LtdSacavem (PT)Start-upKS1996Safer S.p.A. Federal Home Products Division (today Franke Consumer Products Inc.)Valmadrera (IT)AcquisitionBS281997Franke Asia Regional Office Salvis AGKuala Lumpur (MY)Start-upKSSa1997Franke Asia Regional Office Salvis AGReussbühl (CH)AcquisitionVT20Douat Ltda. Franke Kaffeemaschinen Handels GmbHIgersheim (DE)Start-upKS18019981998Franke Romania SRL Eurodomo Haustechnik GmbH Kindred Industries Ltd (today Franke Kindred Canada Ltd)Bucharest (RO)Start-upKS5Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA) Mumbai (IN)Start-upKS20419							
1995Franke Portugal SA Blefa GmbH & Co. KG Franke Victory (Heshan) Kitchen Equipment Co. LtdSacavem (PT) Kreuztal (DE)Start-up AcquisitionKS BS1996Safer S.p.A. Federal Home Products Division (today Franke Consumer Products Inc.)Valmadrera (IT) Ruston, LA/Hatfield, PA (US)AcquisitionBS28 2351997Franke Asia Regional Office Salvis AG Douat Ltda. Franke Kaffeemaschinen Handels GmbHKuala Lumpur (MY) Igersheim (DE)Start-up AcquisitionKS20 20 20 201998Franke Romania SRL Eurodomo Haustechnik GmbH Kindred Industries Ltd (today Franke Kindred Canada Ltd)Bucharest (RO) Midland, ON (CA)Start-up AcquisitionKS 2041998Coast to Coast Inst. Corp.La Vergne, TN (US)Start-up KSKS			1 , ,		1	1	
Blefa GmbH & Co. KGKreuztal (DE)AcquisitionBS270Franke Victory (Heshan) Kitchen Equipment Co. LtdHeshan City (CN)Joint ventureKS/FS1996Safer S.p.A.Valmadrera (IT)AcquisitionBS28Federal Home Products Division (today Franke Consumer Products Inc.)Ruston, LA/Hatfield, PA (US)AcquisitionKS2351997Franke Asia Regional OfficeKuala Lumpur (MY)Start-upKS20Salvis AGReussbühl (CH)AcquisitionVT20Douat Ltda.Joinville/St. Catarina (BR)AcquisitionKS180Franke Kaffeemaschinen Handels GmbHIgersheim (DE)Start-upCS1998Istrake Romania SRLBucharest (RO)Start-upKS5Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA)AcquisitionKS/WS204Franke India Pvt. LtdMumbai (IN)Start-upFS5							
Franke Victory (Heshan) Kitchen Equipment Co. LtdHeshan City (CN)Joint ventureKS/FS1996Safer S.p.A. Federal Home Products Division (today Franke Consumer Products Inc.)Ruston, LA/Hatfield, PA (US)AcquisitionBS281997Franke Asia Regional Office Salvis AG Douat Ltda. 	1995		i ` '	i '			
1996Safer S.p.A. Federal Home Products Division (today Franke Consumer Products Inc.)Valmadrera (IT)AcquisitionBS281997Franke Asia Regional Office Salvis AG Douat Ltda. Franke Kaffeemaschinen Handels GmbHKuala Lumpur (MY)Start-upKS2351998Franke Romania SRL Eurodomo Haustechnik GmbH Kindred Industries Ltd (today Franke Kindred Canada Ltd)Joinville/St. Catarina (BR) Haiger (DE)AcquisitionKS1801998Franke India Pvt. Ltd Coast to Coast Inst. Corp.Bucharest (RO) Haiger, TN (US)Start-upKS5						270	80 m
Federal Home Products Division (today Franke Consumer Products Inc.)Ruston, LA/Hatfield, PA (US)AcquisitionKS2351997Franke Asia Regional Office Salvis AG Douat Ltda. Franke Kaffeemaschinen Handels GmbHKuala Lumpur (MY)Start-upKS2001998Franke Romania SRL Eurodomo Haustechnik GmbH Kindred Industries Ltd (today Franke Kindred Canada Ltd)Joinville/St. Catarina (BR) Haiger (DE)AcquisitionKS1801998Franke India Pvt. Ltd Coast to Coast Inst. Corp.Bucharest (RO)Start-upKS51998Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA)AcquisitionKS/WS204100Start-upKS100Start-upKS100100Start-upKS100Start-upKS100100Start-upKS100Start-upKS100100Start-upKS100Start-upKS100100Start-upKS100Start-upKS100100Start-upKS100Start-upKS100100Start-upKS100Start-upKS100100Start-upKS100Start-upKS100100Start-upKS100Start-upKS100100Start-upKS100Start-upKS100100Start-upKS100Start-upKS100100Start-up </td <td></td> <td>Franke Victory (Heshan) Kitchen Equipment Co. Ltd</td> <td>Heshan City (CN)</td> <td>Joint venture</td> <td>KS/FS</td> <td></td> <td></td>		Franke Victory (Heshan) Kitchen Equipment Co. Ltd	Heshan City (CN)	Joint venture	KS/FS		
1997     Franke Asia Regional Office     Kuala Lumpur (MY)     Start-up     KS       Salvis AG     Reussbühl (CH)     Acquisition     VT     20       Douat Ltda.     Joinville/St. Catarina (BR)     Acquisition     KS     180       Franke Kaffeemaschinen Handels GmbH     Igersheim (DE)     Start-up     CS     180       1998     Franke Romania SRL     Bucharest (RO)     Start-up     KS     5       Kindred Industries Ltd (today Franke Kindred Canada Ltd)     Midland, ON (CA)     Acquisition     KS/WS     204       Franke India Pvt. Ltd     Mumbai (IN)     Start-up     FS     5	1996	Safer S.p.A.	Valmadrera (IT)	Acquisition	BS	28	10 m
Salvis AG     Reussbühl (CH)     Acquisition     VT     20       Douat Ltda.     Joinville/St. Catarina (BR)     Acquisition     KS     180       Franke Kaffeemaschinen Handels GmbH     Igersheim (DE)     Start-up     CS     1998       Franke Romania SRL     Bucharest (RO)     Start-up     KS     5       Kindred Industries Ltd (today Franke Kindred Canada Ltd)     Midland, ON (CA)     Acquisition     KS/WS     204       Franke India Pvt. Ltd     Mumbai (IN)     Start-up     KS     204     3		Federal Home Products Division (today Franke Consumer Products Inc.)	Ruston, LA/Hatfield, PA (US)	Acquisition	KS	235	24 m
Douat Ltda. Franke Kaffeemaschinen Handels GmbHJoinville/St. Catarina (BR) Igersheim (DE)Acquisition Start-upKS1801998Franke Romania SRL Eurodomo Haustechnik GmbHBucharest (RO)Start-upKS5Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA)AcquisitionKS5Franke India Pvt. Ltd Coast to Coast Inst. Corp.La Vergne, TN (US)Start-upFS	1997	Franke Asia Regional Office	Kuala Lumpur (MY)	Start-up	KS		
Douat Ltda.Joinville/St. Catarina (BR)AcquisitionKS180Franke Kaffeemaschinen Handels GmbHIgersheim (DE)Start-upCS1998Franke Romania SRLBucharest (RO)Start-upKSEurodomo Haustechnik GmbHHaiger (DE)AcquisitionKS5Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA)AcquisitionKS/WS204Franke India Pvt. LtdMumbai (IN)Start-upKS5Coast to Coast Inst. Corp.La Vergne, TN (US)Start-upFS		Salvis AG	Reussbühl (CH)	Acquisition	VT	20	8 m
Franke Kaffeemaschinen Handels GmbH       Igersheim (DE)       Start-up       CS         1998       Franke Romania SRL Eurodomo Haustechnik GmbH       Bucharest (RO)       Start-up       KS       5         Kindred Industries Ltd (today Franke Kindred Canada Ltd)       Midland, ON (CA)       Acquisition       KS/WS       204       3         Franke India Pvt. Ltd       Mumbai (IN)       Start-up       KS       5         Coast to Coast Inst. Corp.       La Vergne, TN (US)       Start-up       FS       5						180	22 m
1998     Franke Romania SRL     Bucharest (RO)     Start-up     KS       Eurodomo Haustechnik GmbH     Haiger (DE)     Acquisition     KS     5       Kindred Industries Ltd (today Franke Kindred Canada Ltd)     Midland, ON (CA)     Acquisition     KS/WS     204       Franke India Pvt. Ltd     Mumbai (IN)     Start-up     KS     204       Coast to Coast Inst. Corp.     La Vergne, TN (US)     Start-up     FS						1.00	22 11
Eurodomo Haustechnik GmbHHaiger (DE)AcquisitionKS5Kindred Industries Ltd (today Franke Kindred Canada Ltd)Midland, ON (CA)AcquisitionKS/WS204Franke India Pvt. LtdMumbai (IN)Start-upKSCoast to Coast Inst. Corp.La Vergne, TN (US)Start-upFS	1009			· · ·			
Kindred Industries Ltd (today Franke Kindred Canada Ltd)     Midland, ON (CA)     Acquisition     KS/WS     204     Start-up       Franke India Pvt. Ltd     Mumbai (IN)     Start-up     KS     La Vergne, TN (US)     Start-up     FS	1790					-	10
Franke India Pvt. Ltd   Mumbai (IN)   Start-up   KS     Coast to Coast Inst. Corp.   La Vergne, TN (US)   Start-up   FS						1	10 m
Coast to Coast Inst. Corp. La Vergne, TN (US) Start-up FS						204	38 m
				i '	i		
1999 Franke Kitchen Systems and Trade Ltd			La Vergne, TN (US)	Start-up	FS		
	1999	Franke Kitchen Systems and Trade Ltd					

ear	Company	Location	Activity	Division*)	Employees at the time of acquis	
999	Met-Tec Installations Ltd	Port Coquitlam, BC (CA)	Acquisition	FS	40	7.5
	Stainless Inc.	Deerfield Beach, FL (US)	Acquisition	FS	325	110
	O'Brien Budd Inc.	St. Charles, IL (US)	Acquisition	FS	60	12
	Lanz Industrietechnik AG	Wolfwil (CH)	Acquisition	OA	80	15
	Franke Ural Ltd (today Franke Russia GmbH)	Ekaterinburg (RU)	Start-up	KS		1
	Franke Bulgaria Ltd	Sofia (BG)	Start-up	KS		
	Charter House Inc.	Holland, MI (US)	Acquisition	FS	30	6
	City Metal Products (today Franke Kitchen Systems (Pty) Ltd)	Mobeni (ZA)	Acquisition	KS/WS	325	30
	Franke Australia Pty Ltd	Melbourne (AU)	Acquisition	KS	5	2
	Franke International Finance B.V.	Helmond (NL)	Start-up	Corporate		
000	Vincent Swinkles B.V.	Helmond (NL)	Acquisition	BS	11	3
	Steeldesign GmbH	Troisdorf (DE)	Acquisition	OA	30	i 5
	Niggemann Foodservice Technik GmbH & Co. KG					
	(today Franke Foodservice Systems GmbH)	Bochum (DE)	Acquisition	FS	131	40
	Franke Hong Kong Co. Ltd	Hong Kong (CN)	Start-up	FS	1	1 40
	Franke Contract Group Philippines Inc.			1	1	1
	(today Franke Foodservice Systems Philippines Inc.)	Laguna (PH)	Stort up	FS	1	
001	Franke Ukraina LLC	Kiev (UA)	Start-up	IKS		I
001	Franke Kitchen Systems SARL		· · ·	KS	i i	i I
		Casablanca (MA)	Start-up			
	EZRA Hatton Ltd	London (GB)	Acquisition	FS	2	2
	KAMA, Kaffeemaschinen & Service	Worb (CH)	Acquisition	CS	10	1
	A/S Panda Stal	Aarhus (DK)	Acquisition	KS	20	4
002	Franke Tunisia SARL	Ariana (TN)	Start-up	KS		
	W&G Sissons Ltd (today Franke Sissons Ltd)	Chesterfield (GB)	Acquisition	WS	191	28
	bremer Kaffeemaschinen (today Franke bremer GmbH)	Igersheim (DE)	Acquisition	CS	101	40
	AO Stamor (today Franke Russia GmbH)	St. Petersburg (RU)	Acquisition	KS	150	15
	Franke Thailand Co. Ltd	Bangkok (TH)	Start-up	KS		
	Franke Singapore Private Limited	Singapore (SG)	Start-up	KS		
003	Blinox SARL	Chaponost (FR)	Acquisition	¦WS	19	¦ 3
	Ko-KS Benelux B.V.	Nuenen (NL)	Acquisition	CS	22	6
004	Espresso Specialists Inc. (today Franke Coffee Systems North America)	Seattle, WA (US)	Acquisition	CS	30	4
	Franke Caucasus Ltd	Tbilisi (GE)	Start-up	KS	ĺ	
	Franke Coffee Systems Japan Ltd	Tokyo (JP)	Start-up	CS		
005	Noss Küchentechnik GmbH	Gummersbach (DE)	Acquisition	KS	16	7
	Supa Heat Geysers (Pty) Ltd /The Geyser Company (Pty) Ltd					
	(today Franke Water Heating Systems (Pty) Ltd)	Johannesburg (ZA)	Acquisition	KS	100	15
	Bradford Metal Spinning Ltd	Bingley (GB)	Acquisition	FS	2	1
	Faber S.p.A. (with subsidiaries)	Fabriano (IT)	Acquisition	KS	1375	300
	Aquarotter GmbH (today Franke Aquarotter GmbH)	Ludwigsfelde (DE)	Acquisition	WS	275	66
	Evostate AG	Zurich (CH)	- i - '	FAREG	ĺ	
	Nile Metallic Industries Co. (today Franke Kitchen Systems Egypt S.A.E.)	6th of October City (EG)	Acquisition	KS	373	11
006	Coffeetech AG	Berikon (CH)	Acquisition	CS	9	2.5
	Service Solutions Group L.L.C.	Phoenix, AZ (US)	Joint venture		300	30
	Espace Real Estate AG	Solothurn (CH)	Equity holding			
	KSO GmbH	Wirsberg (DE)	Acquisition	BS	37	10
	Spartanburg Industries/Keg Division	Ruston (US)	Acquisition	BS	20	10
	L'Européenne d'Eviers S.A. (today Franke France SA)	Saint-Priest (FR)	Acquisition	KS	30	10
	Benthor Drezy spol. s r.o. (today Franke Slovakia s.r.o.)	Zilina (SK)	Acquisition	KS		1
0.7					60	6
007	Decomold B.V.	Brunssum (NL)	Acquisition	IKS	11	2
	Africa Swiss Trading (AST) Pty Ltd	Germiston (ZA)	1	1		   ,
	R&R Parts and Supply Ltd	Goodlettsville, TN (US)	Acquisition	FS	8	
	Defy Appliances (Pty) Ltd	Durban (ZA)	Acquisition	KS	3500	400
	Franke Coffee Systems UK Ltd	St. Albans (GB)	Joint venture	1		
800	S2K Graphics Inc.	Chatsworth, CA (US)	Acquisition	FS	45	8
010	Thermal Solutions Inc.	Wichita, KS (US)	Joint venture	FS	4	1
011	Franke celebrates its 100th anniversary					

## 100 YEARS AT A GLANCE

## FRANKE GROUP MANAGEMENT

Members of Group Management of Franke Artemis Holding AG (formerly Franke Norm AG [1957 - 1974], Franke International AG [1975 - 1977], Franke Holding AG [1978 - 2010])

Members of the Board of Directors of Franke Artemis Holding AG (formerly Franke Norm AG [1957 - 1974], Franke International AG [1975 - 1977], Franke Holding AG [1978 - 2010])

Year	Name	Year	Name
1975 – 1980	Theodor Balsiger	1957 - 1975	Walter Franke
1975 – 1989	John. F. Strasser	1957 - 1975	Libero Principi
1975 – 1989	Dr. Walter Wieland	1957 – 1999	Dr. Hans Hemmeler
1981 – 2007	Dr. Wolfgang Cach	1961 – 1974	Fritz Hinderling
1987 - 1992	Russel R. Campion	1965 – 1978	Dr. Rudolf Koller
1987 - 1997	Herbert Abderhalden	1967 - 1976	Dr. Rudolf Probst
1988 - 1991	Ernst W. Simon	1971 - 1999	Ulrich Naef
1989 - 2005	Dr. Bernhard W. Stauch	1974 – 2007	Rudolf Bosshard
1989 –	Michael Pieper	1975 - 1990	Willi Pieper
	Dr. Paul Gattiker	1975 - 2002	Dr. Dieter B. Fueglistaller
1993 –	* Hans Jürg Ott	1975 –	Dr. Alfred J. Wiederkehr
1994 –	Dr. Andreas Hauswirth	1978 - 1990	Dr. Max Gloor
1995 - 1999	Wilmar Temme	1986 - 2006	Michael Pieper
1998 – 2002	Josef Keller	1989 - 2001	Dr. Walter Wieland
	Frank Haberstroh	1989 - 2007	John F. Strasser
	Christian Sperka	1990 - 2007	Ronald Pieper
2006 - 2008	Wolfgang Kemmerling	1990 –	Dr. Anton E. Schrafl
	Jürg Fischer		Dr. René K. Ruepp
2009 - 2011	* Torsten Türling	1998 - 2005	Fritz Maurhofer
2010 –	Peter Kaufmann	2005 –	Thomas A. Erb
2010 –	Dr. Michael Soormann	2006 - 2007	Dr. Wolfgang Cach
2011 –	** Dr. Urs Meyer	2006 –	Dr. Bernhard W. Stauch
		2007 –	Randolf Hanslin
	* Since 01.01.2010 President/CEO of the sub-groups (Franke Kitchen Systems Group, Franke Commercial Systems Group)	2007 –	Hans J. Löliger
	since 01.01.2010 resident/CEO franke Kitchen Systems Group, Franke Commercial Systems Group)	2010 –	Benoît D. Ludwig

Members of the extended Group Management of Franke Holding AG

Year	Name	
2006 - 2009	Marga Gyger	1
2006 - 2009	Dr. Udo Humme	1
2006 - 2009	Peter Kaufmann	ł
2006 - 2009	Manfred Schaden	į –
2006 – 2009	Gerda Schwindt	j

Chairmen of the Board of Directors of Franke Artemis Holding AG (formerly Franke Norm AG [1957 - 1974], Franke International AG [1975 - 1977], Franke Holding AG [1978 - 2010])

ar	Name

1957 - 1975	Walter Franke (1)
1975 - 1990	Willi Pieper (2)
1990 - 1999	Ulrich Naef (3)
1999 - 2005	Fritz Maurhofer (4)
2005 –	Thomas A. Erb (5)



## 100 YEARS AT A GLANCE FRANKE BOARD OF DIRECTORS







## 100 YEARS AT A GLANCE FRANKE LOCATIONS WORLDWIDE

FUROPE



ELENA (

Franke Artemis Holding AG Aarburg/Switzerland

Franke Foodservice Systems Gmbl Bad Säckingen/Germany



Franke Immobilien AG Stetten/Switzerland







Franke bremer GmbH Grünsfeld/Germany









Franke N.V. Ninove/Belgium







Franke Slovakia s.r.o. Zilina/Slovak Republic





Franke Mutfak ve Banyo S Gebze Kocaeli/Turkev eri Sanayi ve Ticaret A.S.

Franke Mutfak ve Banyo Sistemleri Sanayi ve Ticaret A.S. Muradive-Manisa/Turkev





Franke Futurum AB Byske/Sweden





Franke España S.A.U. Mollet del Vallés/Spain





ns Inc Franke I America Smvrna



Franke GmbH Bad Säckingen/Germany



Franke S.p.A. Ponti sul Mincie



Faber S.p.A., Berb itina Plant



Franke Nederland B.V.



Faber S.p.A. headquarters Fabriano/Italy

Franke Gesellschaft mbH Hard/Austria



Franke France S.A.S. Chambly/France



Franke Nederland B.V. Brunssum/Netherlands



Blefa GmbH Kreuztal/Germany

Faber S.p.A. Flaminia plant Fossato di Vico/Italy



Franke France S.A.S.



Franke Foodservice Systems Poland Sp.z.o.o Gdynia/Poland



Carron Phoenix I Falkirk /Scotland

AMERICAS











Franke Sissons Ltd Chesterfield/England



Franke WS Magyarosz ági Budapest/Hungary





Franke Russia 000 Ekaterinburg/Russia







Franke KS Denmark Tilst/Denmark



Franke Portugal S.A. Cacém/Portugal



Franke Foodservice Systems Resupply Europe Chesterfield/England



Franke Foodservice Sy Fayetteville, TN/USA



Franke Norge AS Porsgrunn/Norway



Franke UK Ltd Manchester/England



Franke Coffee Systems UK Ltd St. Albans/England



Franke Consumer P Hatfield, PA/USA

# 100 YEARS AT A GLANCE

FRANKE LOCATIONS WORLDWIDE

S2K Graphics Inc. Chatsworth, CA/USA



r Products Inc

Franke Consume Ruston, LA/USA







Franke Beverage Systems Inc. La Vergne, TN/USA

Franke Beverage Systems Inc. Sparks, NV/USA









Defy Appliances (Pty) Ltd Ladysmith I/South Africa









Industrias Spar San Luis S.A.

Franke (China) Kitchen Systems Co., Ltd Franke Kitchen Systems Heshan City / PPC



Franke Sistemas de Cozinhas do Brasil Ltda. Joinville/Brazil



Franke Asia Sourcing Ltd Heshan City/PRC

Franke Sistema

Franke (China) Kitchen Systems Co., Ltd Shanghai/PRC



Industrias Spar San Luis S.A. Buenos Aires/Argentina

Franke Warehouse Shanghai/PRC







Franke Kitchen Systems (Pty) Ltd Mobeni/South Africa











Franke Kazakhstan Ltd Almaty City/Kazakhstar



Franke (China) Kitchen Systems Co., Ltd Franke Foodservice Systems Heshan City / PRC



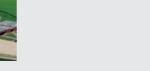




AFRICA/MIDDLE EAST







Franke L.L.C. Ras Al Khaimah/United Arab Emirates

# 100 YEARS AT A GLANCE EQUITY HOLDINGS OF FRANKE ARTEMIS HOLDING AG

Company	Holding in percent	Since	Franke Artemis Holding AG Hergiswil (Switzerland)
	> 27	2005	
ETE?</th <th>&gt; 11.5</th> <th>2008</th> <th></th>	> 11.5	2008	
	> 11.5	2011	
∯FEINTOOL	> 81	2007	
advaltech	> 21	1999	
PRECISES WOODS	> 10	2010	
holo	= 20	2009	
espace	> 14	2006	
	= 30	2005	





Defy Appliances (Pty) Ltd Ladysmith II/South Africa

Defy Appliances (Pty) Ltd East London/South Africa



THE BOOKMAKERS

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Special thanks are due to all those who contributed to the creation of this book through valuable conversations and contributions.

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